

UPC



96099999C

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

SERIAL NO.



C6666096

ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6666096

46
ORDER NO.
25705

23PR

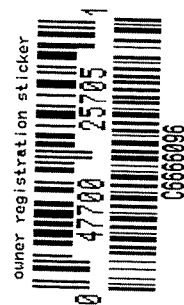
5705 C6666096

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666096

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof		3-5-97	A.M.P.
607	Check Headspace		3/5/97	AR
610	Dis-assemble Gun		3/6/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	5-5-97	JW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	EK
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>21.5</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/25/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	JW
	M) IRON SIGHT ALIGNMENT		5-28-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	JW
640	GALLERY TEST AND TARGET	R-78 L-70	6-8-97	D/H
	A) MALFUNCTIONS		6-8-97	D/H
	B) PIERCED PRIMERS		6-8-97	D/H
645	INSPECT FOR LIVE AMMO		6-8-97	DPH
655	FINAL INSPECTION			
	A) HEADSPACE		6-12-97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.86</u> <u>2.57</u> <u>2.61</u> <u>2.64</u>	6-11-97	CLC
	FUNCTION		6-12-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666096
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0976667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .027
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .10133

THE AMR FOR THIS RIFLE IS: 1.13

CENTROIDAL DISTANCES

0	TO	1	.277656
1	TO	2	.593401
1	TO	3	.0537587

2 + 13 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

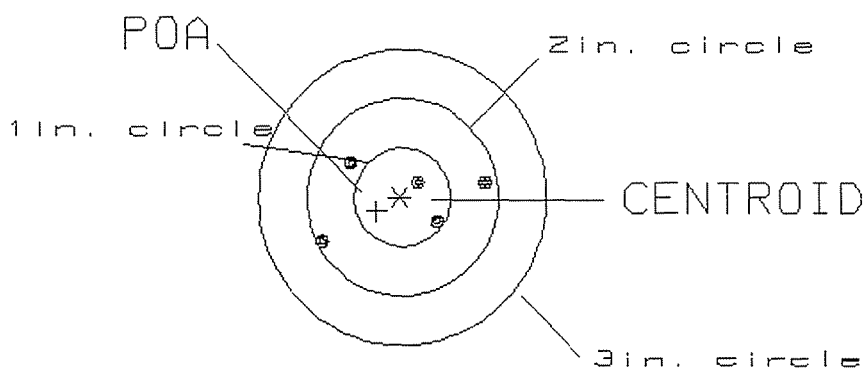
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .278
 MIN RADIUS : .192
 MEAN RADIUS : .613
 MAX RADIUS : .910
 CENTROID X : .238
 CENTROID Y : .143

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666096

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.66

2

VS= .78

5

GS= 1.77

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

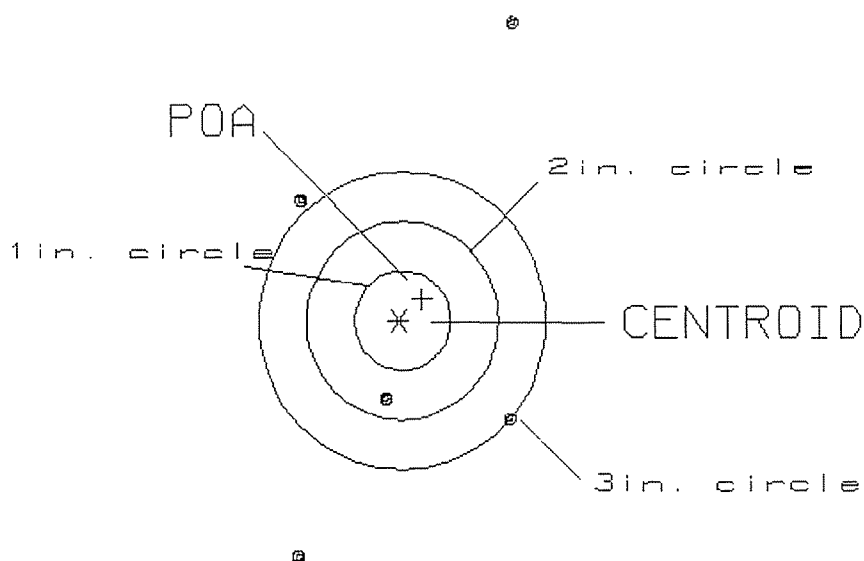
PATTERN #: 2

POA TO CENTROID: .318
 MIN RADIUS : .813
 MEAN RADIUS : 1.954
 MAX RADIUS : 3.254
 CENTROID X : -.236
 CENTROID Y : -.214

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666096

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 5.46

1

GS= 5.88

2

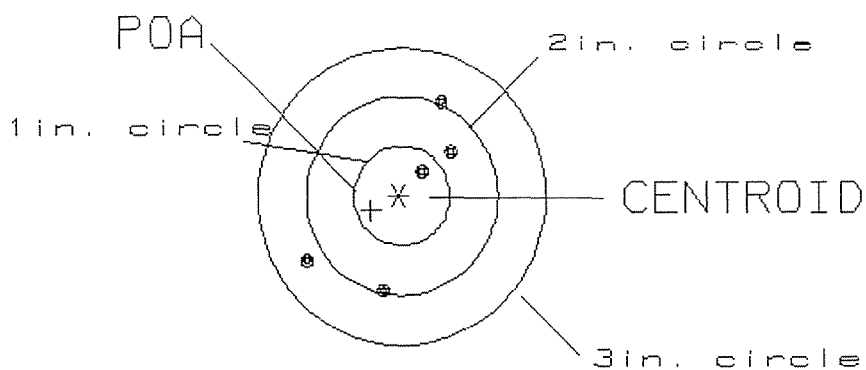
PATTERN #: [3]

POA TO CENTROID: .328
 MIN RADIUS : .322
 MEAN RADIUS : .824
 MAX RADIUS : 1.160
 CENTROID X : .291
 CENTROID Y : .152

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666096

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.46
 VS= 1.83
 GS= 2.10

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666096

DATE 4-21-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.44	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.40	2.36	
PULL #3	2.45	2.10	2.29	
PULL #4	2.45	2.39	2.35	
PULL #5	2.44	2.40	2.39	
TOTAL	12.30	11.73	11.74	
AVG.	2.46	2.35	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.00	
PULL #2	2.80	3.00	
PULL #3	3.02	2.93	
PULL #4	3.04	2.99	
PULL #5	3.04	2.98	
TOTAL	14.95	14.9	
AVG.	2.99	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	3.93		4.03
PULL #2	3.88	3.85		4.00
PULL #3	3.91	3.81		3.89
PULL #4	3.91	3.83		3.73
PULL #5	3.83	3.91		3.51
TOTAL	19.40	19.33		19.16
AVG.	3.88	3.87		3.83