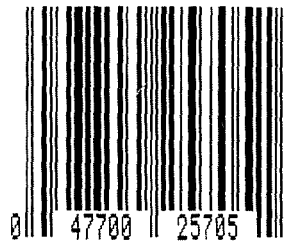


UPC

C6666097

*INCLUDES 1 IN CHAMBER



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

LOT #12

SERIAL NO.



C6666097

ORDER 25705

MODEL 700T[™] M24

UPC



0 47700 25705 1

ORDER 25705

MODEL 700T[™] M24

UPC



0 47700 25705 1

VERY IMPORTANT
Instruction Book
Enclosed to assure
Safe Use of this
Firearm.

Remington®

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marco Registered Marque Deposee

SERIAL NO.
C6666097

48

ORDER NO.
25705

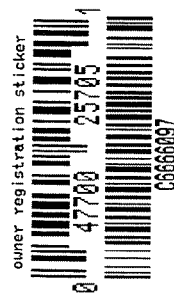
26PR

5705 C6666097

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666097

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>4.5</u> <u>4.5</u>	<u>5-20-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3</u>	<u>5-20-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>23</u> <u>24</u> <u>23.5</u>	<u>5-20-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 87</u> <u>Left 63</u>	<u>6-20-97</u>	<u>JW</u>
	A) MALFUNCTIONS		<u>6-20-97</u>	<u>JW</u>
	B) PIERCED PRIMERS		<u>6-20-97</u>	<u>JW</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.47</u> <u>2.51</u> <u>2.46</u> <u>2.45</u> <u>2.67</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666097
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .204
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.194
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .281517

THE AMR FOR THIS RIFLE IS: .8133

CENTROIDAL DISTANCES

0 TO 1	.944305
1 TO 2	1.59105
1 TO 3	.765851

2

+ <----POA

3

1

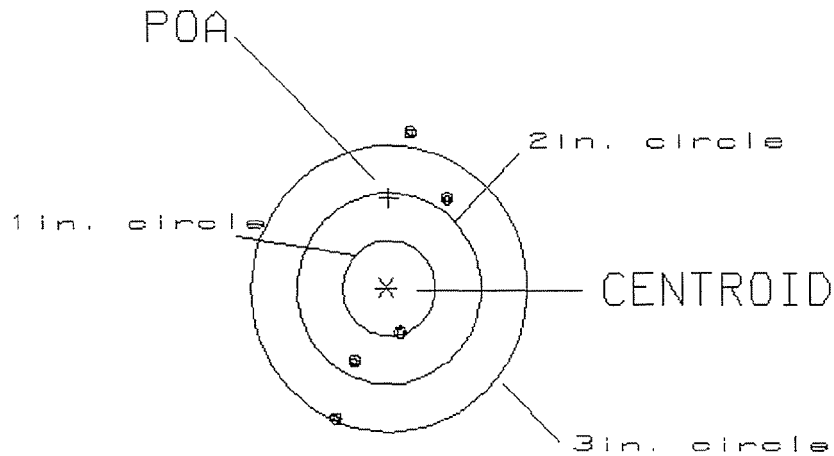
PATTERN #: 1

POA TO CENTROID: .944
 MIN RADIUS : .440
 MEAN RADIUS : 1.100
 MAX RADIUS : 1.642
 CENTROID X : -.024
 CENTROID Y : -.944

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666097

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.17
 VS= 2.99
 GS= 3.08

1
 2
 4

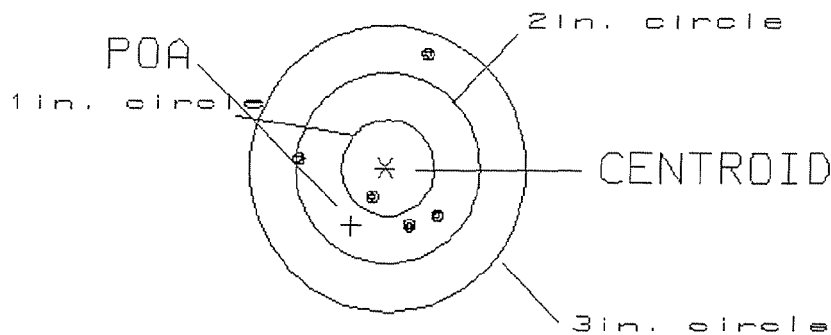
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .702
 MIN RADIUS : .358
 MEAN RADIUS : .796
 MAX RADIUS : 1.306
 CENTROID X : .368
 CENTROID Y : .598

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666097

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 1.78

3

GS= 1.84

5

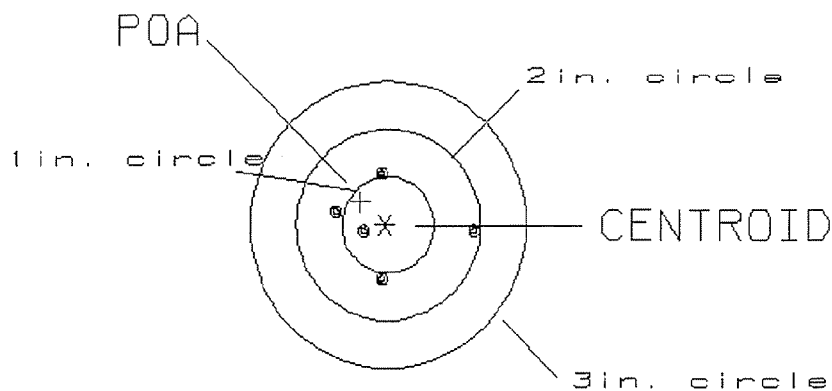
PATTERN #: 3

POA TO CENTROID: .357
 MIN RADIUS : .263
 MEAN RADIUS : .544
 MAX RADIUS : .898
 CENTROID X : .268
 CENTROID Y : -.236

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666897

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.42

2

VS= 1.01

5

GS= 1.43

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666097

DATE 5-6-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.77	2.70	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.68	2.80	
PULL #3	2.80	2.72	2.81	
PULL #4	2.81	2.73	2.73	
PULL #5	2.76	2.71	2.75	
TOTAL	13.85	13.54	13.83	
AVG.	2.77	2.71	2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.90	
PULL #2	2.92	2.93	
PULL #3	2.98	2.91	
PULL #4	2.83	2.84	
PULL #5	3.06	2.83	
TOTAL	14.77	14.41	
AVG.	2.95	2.88	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.89	3.92		4.00
PULL #2	3.96	4.03		4.01
PULL #3	3.86	4.06		4.11
PULL #4	3.95	4.10		4.08
PULL #5	4.01	4.04		4.13
TOTAL	19.67	20.15		20.33
AVG.	3.93	4.03		4.07