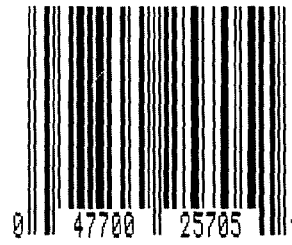


UPC



86099999

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. GAUGE

Do Not Use

SERIAL NO.



C6666098

ORDER 25705

MODEL 700™ M24

UPC



011 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



011 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Res. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6666098

46 ORDER NO. 25705

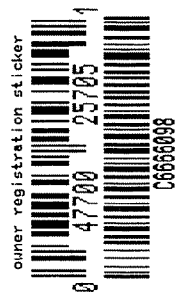
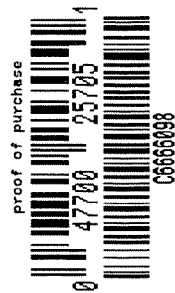
23PR

5705 C6666098

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666098

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/12/97	WJT
618	Polish Barrel		3/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	5-8-97	JW
625	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-8-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>22.5</u> <u>22.5</u>	5-8-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-14-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	JW
	M) IRON SIGHT ALIGNMENT		5-29-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-29-97	JW
640	GALLERY TEST AND TARGET	R-89 L-61	6-9-97	JW
	A) MALFUNCTIONS		6-13-97	JF
	B) PIERCED PRIMERS		6-9-97	JW
			6-13-97	JF
645	INSPECT FOR LIVE AMMO		6-9-97	DS
			6-13-97	DS
655	FINAL INSPECTION			
	A) HEADSPACE		6-14-97	RP
	B) TRIGGER PULL	<u>2.60</u> <u>2.49</u> <u>2.66</u> <u>2.76</u> <u>2.80</u>	6-11-97	CR
	FUNCTION		6-14-97	RP
660	PACK		6-16-97	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666098
13 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.386333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.180333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.426349$

THE AMR FOR THIS RIFLE IS: $.9147$

CENTROIDAL DISTANCES

0 TO 1	$.369969$
1 TO 2	1.63904
1 TO 3	$.574572$

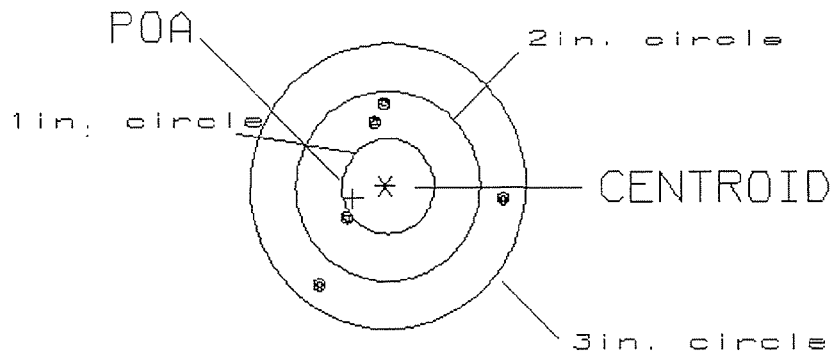
2 3
 + | <----POA

PATTERN #: 1
 POA TO CENTROID: .370
 MIN RADIUS : .552
 MEAN RADIUS : .911
 MAX RADIUS : 1.258
 CENTROID X : .346
 CENTROID Y : .131

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666098.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.95
 VS= 1.87
 GS= 2.14

0
 3
 5

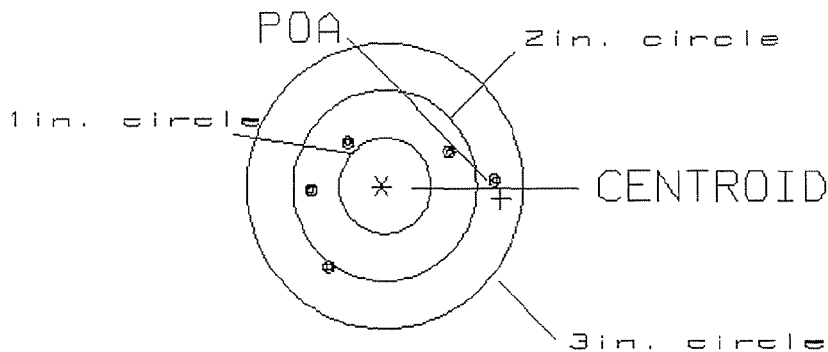
PATTERN #: 2

POA TO CENTROID: 1.301
 MIN RADIUS : .589
 MEAN RADIUS : .871
 MAX RADIUS : 1.145
 CENTROID X : -1.293
 CENTROID Y : .142

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666098.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97

0

VS= 1.28

3

GS= 1.97

5

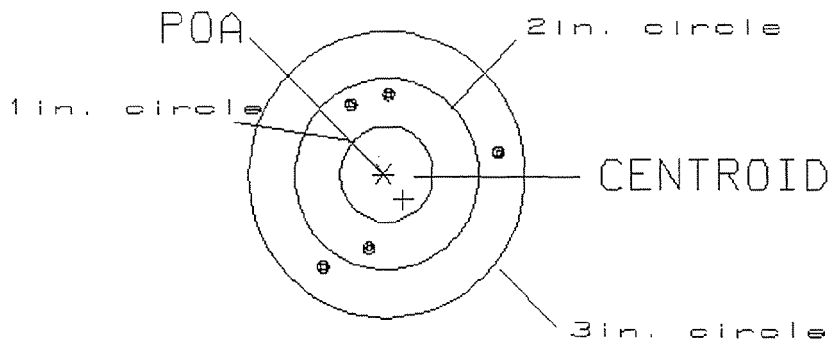
PATTERN #: 3

POA TO CENTROID: .341
 MIN RADIUS : .768
 MEAN RADIUS : .962
 MAX RADIUS : 1.199
 CENTROID X : -.212
 CENTROID Y : .268

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666098.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82
 VS= 1.84
 GS= 2.19

0
 3
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666098

9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .339667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.075

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .347848

THE AMR FOR THIS RIFLE IS: 1.381

CENTROIDAL DISTANCES

0 TO	1	.571106
1 TO	2	.485585
1 TO	3	1.05874

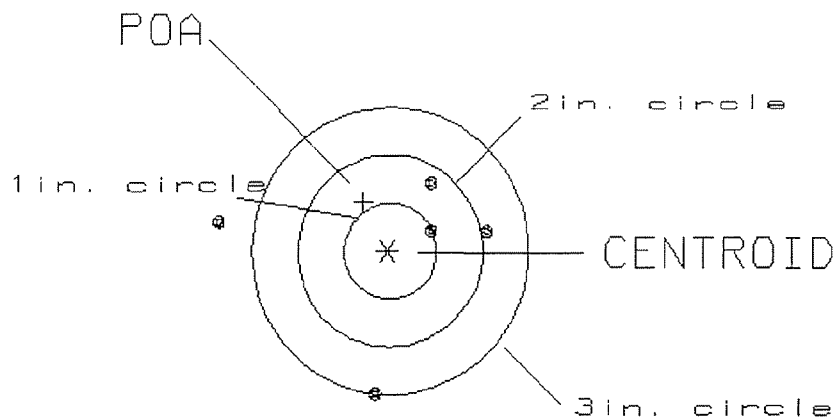
3
+ <----POA
2
1

PATTERN #: 1
 POA TO CENTROID: .571
 MIN RADIUS : .487
 MEAN RADIUS : 1.161
 MAX RADIUS : 1.845
 CENTROID X : .259
 CENTROID Y : -.509

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666098

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89

1

VS= 2.22

2

GS= 2.89

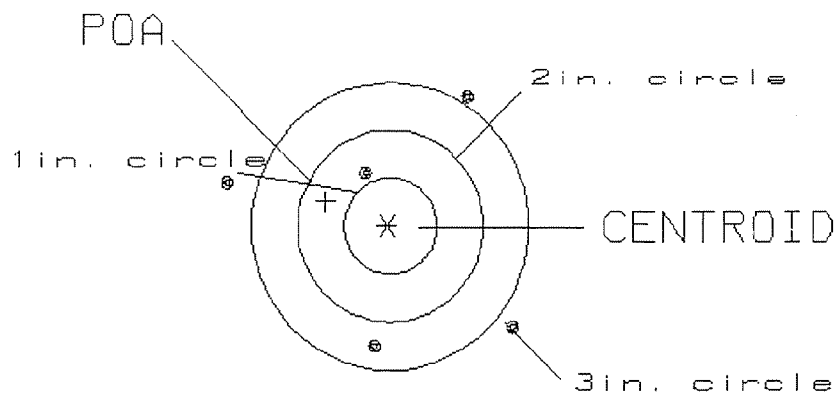
3

PATTERN #: 2
 POA TO CENTROID: .717
 MIN RADIUS : .627
 MEAN RADIUS : 1.404
 MAX RADIUS : 1.823
 CENTROID X : .671
 CENTROID Y : -.252

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666098

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.12

0

VS= 2.56

1

GS= 3.47

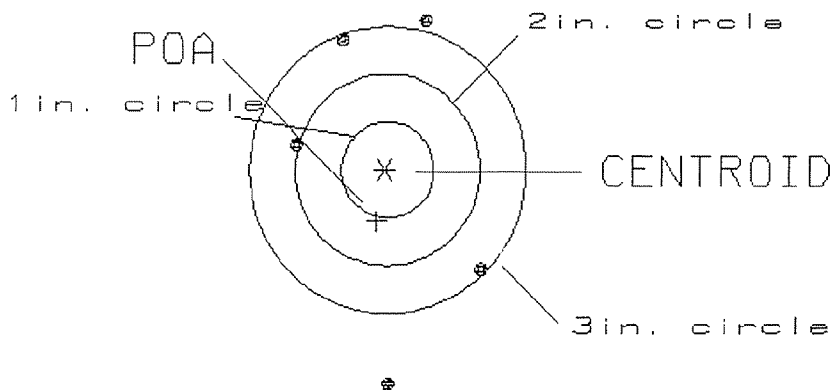
2

PATTERN #: 3
 POA TO CENTROID: .544
 MIN RADIUS : 1.010
 MEAN RADIUS : 1.579
 MAX RADIUS : 2.270
 CENTROID X : .089
 CENTROID Y : .536

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666098

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.02

0

VS= 3.87

0

GS= 3.89

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666098

DATE _____

TESTER C. F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.57	2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.60	2.67	
PULL #3	2.53	2.51	2.56	
PULL #4	2.40	2.51	2.61	
PULL #5	2.51	2.47	2.68	
TOTAL	12.34	12.66	13.21	
AVG.	2.47	2.53	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.12	
PULL #2	3.05	3.11	
PULL #3	3.18	2.72	
PULL #4	3.17	2.88	
PULL #5	2.96	2.95	
TOTAL	15.45	14.78	
AVG.	3.09	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.95		4.00
PULL #2	4.02	3.81		3.84
PULL #3	4.02	4.01		3.81
PULL #4	4.05	3.99		4.18
PULL #5	4.00	4.09		4.07
TOTAL	20.14	19.85		19.90
AVG.	4.03	3.97		3.98