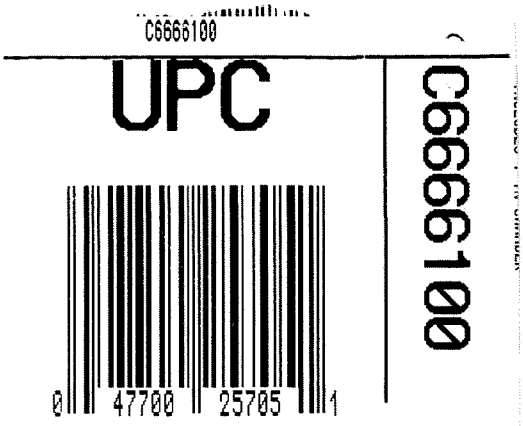

C6666100
UPC
0 47700 25705 1
C6666100

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

Do Not Use

ORDER 25705

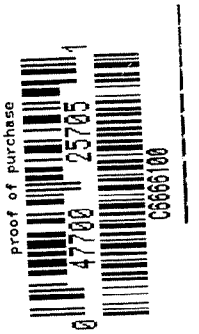
MODEL 700™ M24

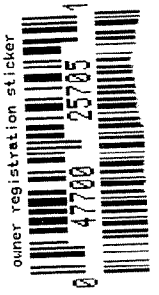
UPC

SERIAL NO.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS





46 FORM

M-24 #2

ISRAELI GUNS IS-B-YLS

GUN SERIAL #C6666100

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock		3-4-97	
600	Proof		3-5-97	
607	Check Headspace		3-5-97	
610	Dis-assemble Gun		3-5-97	
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

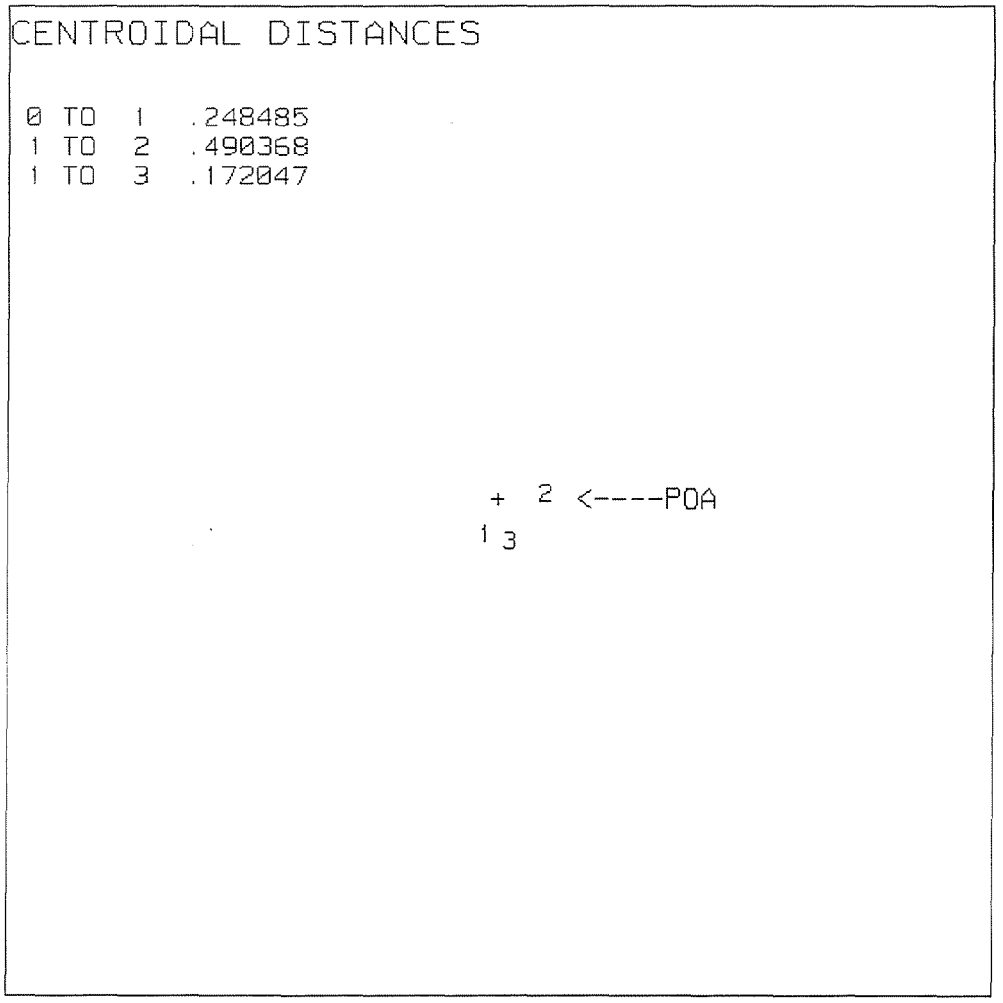
OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	4 5 4 5 4	5-9-97	JW
	G) SAFETY OFF FORCE	4 4 4	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	EK
	I) FIRING PIN INDENT	22 5 21 23	5-9-97	JW
	J) ASSEMBLE STOCK		5-2-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-11-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLARY TEST AND TARGET	R 80 Left 70	6-3-97	RP
	A) MALFUNCTIONS	Closes a little Hard over shell	6-10/97	TM
	B) PIERCED PRIMERS	Dont Extract 6 times	6-10-97	TM
645	INSPECT FOR LIVE AMMO		6-10-97	TM
655	FINAL INSPECTION		6-11-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	2.70 2.77 2.78 2.65 2.78	6-6-97	CK
	FUNCTION		6-11-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666100
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .102333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.159667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .189646

THE AMR FOR THIS RIFLE IS: .986



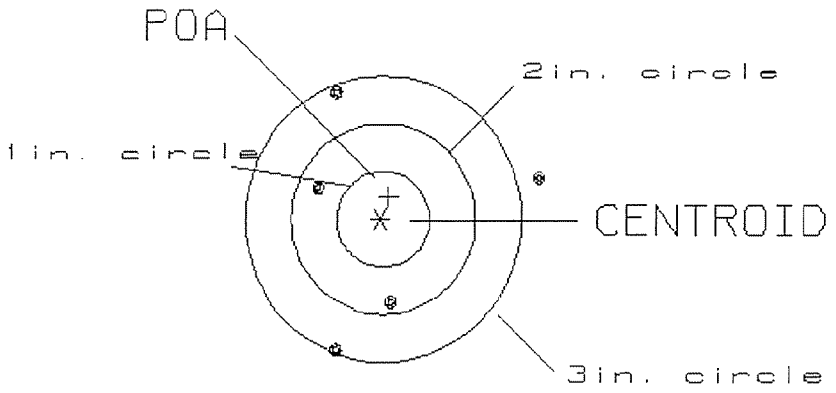
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID:		.249
MIN RADIUS	:	.818
MEAN RADIUS	:	1.266
MAX RADIUS	:	1.787
CENTROID X	:	-.089
CENTROID Y	:	-.232

10 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666100.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 2.45	0
VS= 2.66	2
GS= 2.90	4

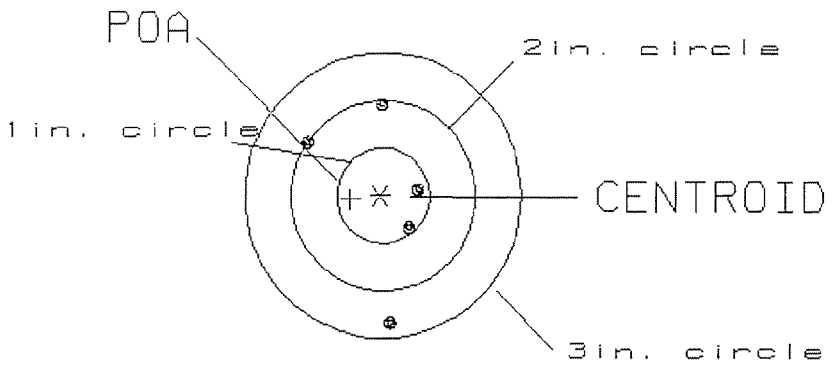
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID	:	.323
MIN RADIUS	:	.396
MEAN RADIUS	:	.834
MAX RADIUS	:	1.324
CENTROID X	:	.321
CENTROID Y	:	.037

10 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666100.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 1.18	2
VS= 2.32	3
GS= 2.32	5

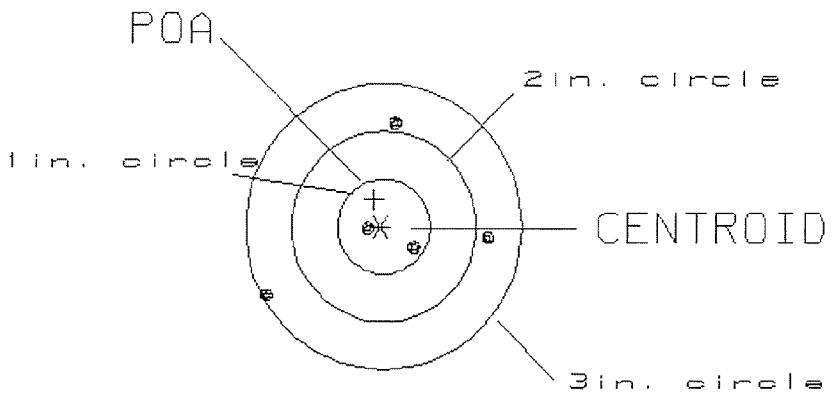
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:	.294
MIN RADIUS :	.218
MEAN RADIUS :	.858
MAX RADIUS :	1.496
CENTROID X :	.075
CENTROID Y :	-.284

10 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666100.1

CENTERFIRE PATTERN # 3



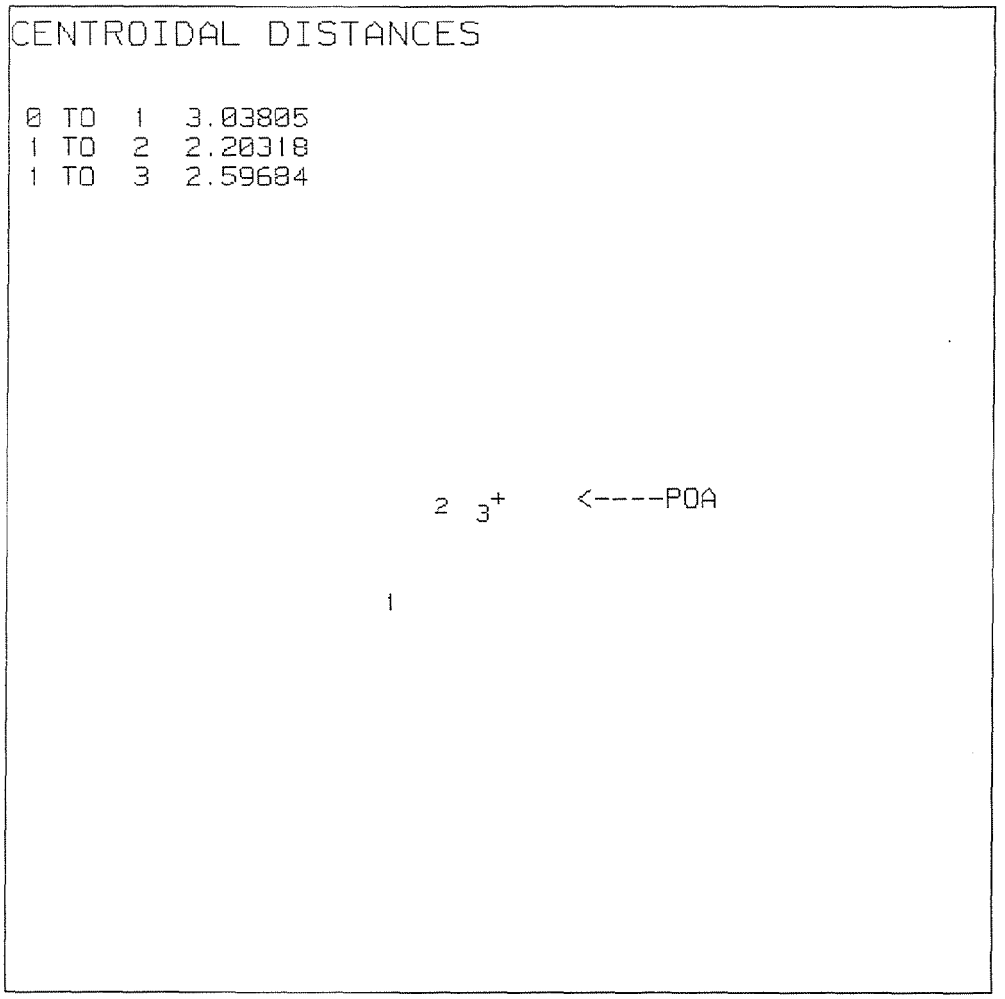
# OF SHOTS= 5	# IN CIRCLE
HS= 2.42	2
VS= 1.77	2
GS= 2.50	5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666100
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.21967
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.862667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.49391

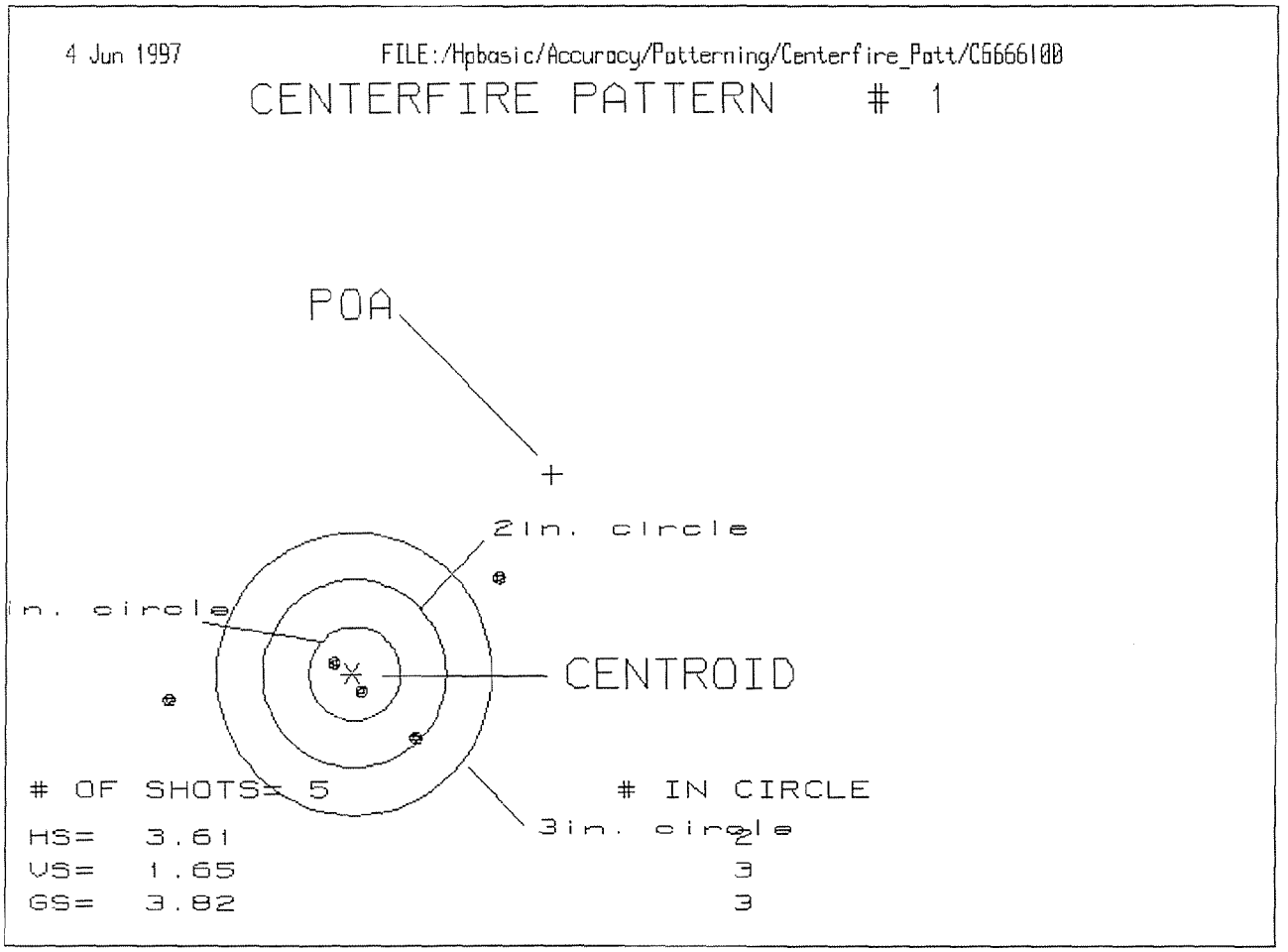
THE AMR FOR THIS RIFLE IS: 1.006



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		3.038
MIN RADIUS	:	.174
MEAN RADIUS	:	1.051
MAX RADIUS	:	2.060
CENTROID X	:	-2.179
CENTROID Y	:	-2.117

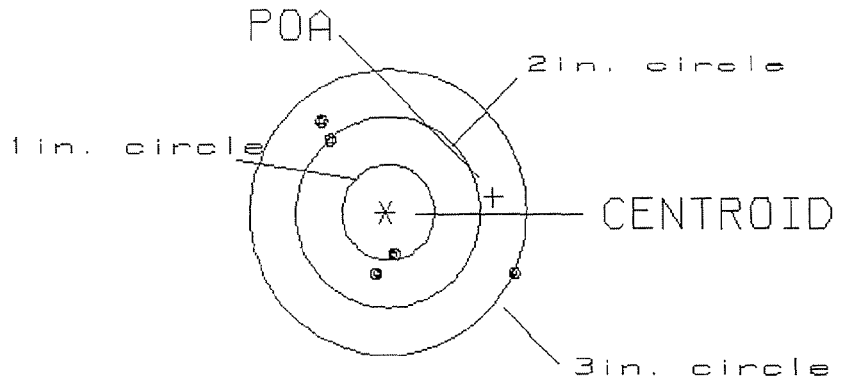


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		2
POA TO CENTROID:		1.178
MIN RADIUS	:	.399
MEAN RADIUS	:	.942
MAX RADIUS	:	1.529
CENTROID X	:	-1.167
CENTROID Y	:	-.160

4 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666100

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.09	1
VS= 1.61	3
GS= 2.64	4

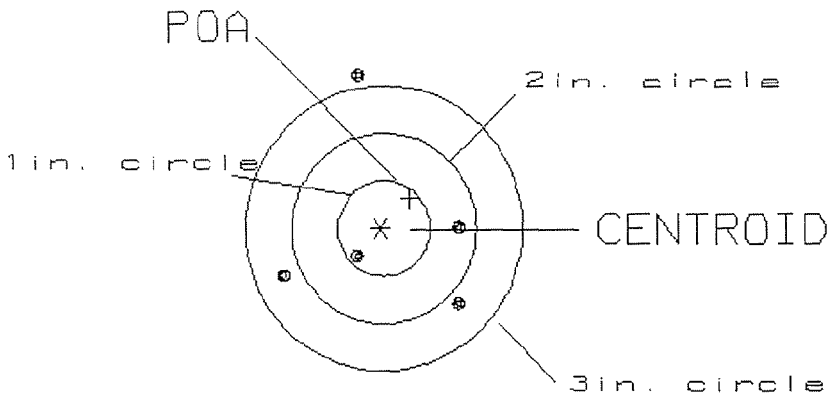
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:	.441
MIN RADIUS :	.403
MEAN RADIUS :	1.025
MAX RADIUS :	1.633
CENTROID X :	-.313
CENTROID Y :	-.311

4 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666100

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 1.85	1
VS= 2.41	2
GS= 2.62	4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666100

DATE 5-2-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.84	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT-ABLE LESS THAN 2#
PULL #2	2.54	2.83	2.59		
PULL #3	2.56	2.35	2.59		
PULL #4	2.58	2.36	2.55		
PULL #5	2.51	2.32	2.61		
TOTAL	12.85	12.70	13.04		
AVG.	2.57	2.54	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.00		
PULL #2	3.08	3.16		
PULL #3	3.11	3.10		
PULL #4	3.14	3.03		
PULL #5	3.20	3.19		
TOTAL	15.74	15.48		
AVG.	3.15	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.13		3.94
PULL #2	4.00	4.08		3.93
PULL #3	3.55	4.09		4.34
PULL #4	3.95	3.91		3.88
PULL #5	4.13	4.11		4.31
TOTAL	19.53	20.32		20.40
AVG.	3.91			4.08