

UPC



C6666104

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Res. U.S. Pat. & Tm. Off. Marks Registered. Marque Deposee.

SERIAL NO.  
C6666104

46 ORDER NO.  
25705

23PR

5705 C6666104

ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

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MODEL 700™ M24

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SERIAL NO.



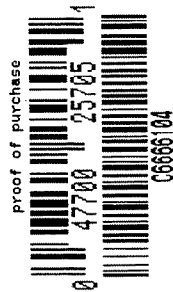
C6666104

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C666610~~8~~

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3-10-97 | A       |
| 600          | Proof                                                          |          | 3-11-97 | L.M.M.  |
| 607          | Check Headspace                                                |          | 3-11-97 | A       |
| 610          | Dis-assemble Gun                                               |          | 3-11-97 | A       |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/3/97  | WJ      |
| 618          | Polish Barrel                                                  |          | 3/3/97  | WJ      |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. # | OP. NAME                                                        | READINGS                                                       | DATE    | INITIAL |
|-------|-----------------------------------------------------------------|----------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                              | <u>4</u> <u>4</u> <u>4</u>                                     | 5-9-97  | gW      |
| CONT. |                                                                 |                                                                |         |         |
|       | G) SAFETY OFF FORCE                                             | <u>3<sup>5</sup></u> <u>3<sup>5</sup></u> <u>3<sup>5</sup></u> | 5-9-97  | gW      |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                                | 5-5-97  | ER      |
|       | I) FIRING PIN INDENT                                            | <u>23<sup>5</sup></u> <u>24</u> <u>24</u>                      | 5-9-97  | gW      |
|       | J) ASSEMBLE STOCK                                               |                                                                | 5-8-97  | gW      |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                                |         |         |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                                | 5-23-97 | RP      |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                                | 5-23-97 | RP      |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                                |         |         |
| 640   | GALLERY TEST AND TARGET                                         | Windage LSR 85L                                                | 6-10-97 | gW      |
|       | A) MALFUNCTIONS                                                 |                                                                |         |         |
|       | B) PIERCED PRIMERS                                              |                                                                |         |         |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                                |         |         |
| 655   | FINAL INSPECTION                                                |                                                                | 6-10-97 | gW      |
|       | A) HEADSPACE                                                    |                                                                | 6-10-97 | gW      |
|       | B) TRIGGER PULL                                                 | <u>2.83</u> <u>2.73</u> <u>2.80</u> <u>2.77</u> <u>2.79</u>    | 6-5-97  | CK      |
|       | FUNCTION                                                        |                                                                | 6-10-97 | gW      |
| 660   | PACK                                                            |                                                                | 10-1-97 | JA      |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. C6666104

DATE 5-5-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.76                     | 2.77                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.61             | 2.79                     | 2.87                           |  |                                                                        |
| PULL #3 | 2.61             | 2.79                     | 2.89                           |  |                                                                        |
| PULL #4 | 2.60             | 2.76                     | 2.90                           |  |                                                                        |
| PULL #5 | 2.60             | 2.79                     | 2.91                           |  |                                                                        |
| TOTAL   | 13.08            | 13.89                    | 14.34                          |  |                                                                        |
| AVG.    | 2.62             | 2.78                     | 2.87                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.02             | 3.10                     |  |          |
| PULL #2 | 2.83             | 3.13                     |  |          |
| PULL #3 | 3.14             | 3.13                     |  |          |
| PULL #4 | 3.18             | 3.15                     |  |          |
| PULL #5 | 3.18             | 3.13                     |  |          |
| TOTAL   | 15.35            | 15.64                    |  |          |
| AVG.    | 3.07             | 3.13                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.90             | 4.06                     |                                | 3.97                                 |
| PULL #2 | 4.06             | 4.01                     |                                | 3.99                                 |
| PULL #3 | 4.13             | 3.99                     |                                | 3.97                                 |
| PULL #4 | 4.09             | 3.98                     |                                | 3.98                                 |
| PULL #5 | 4.13             | 3.98                     |                                | 3.86                                 |
| TOTAL   | 20.31            | 20.02                    |                                | 19.77                                |
| AVG.    | 4.06             | 4.00                     |                                | 3.95                                 |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666194  
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.781333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .956

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.23467

THE AMR FOR THIS RIFLE IS: 1.152

# CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| Ø TO | 1 | 1.38373 |
| 1 TO | 2 | .544541 |
| 1 TO | 3 | .522061 |

1  
2 3  
+ <----POA



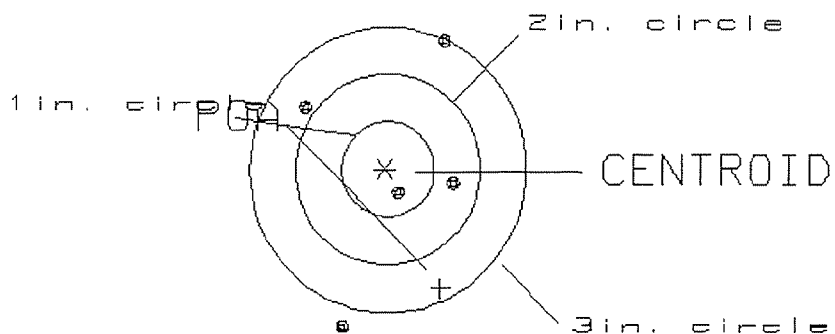
PATTERN #: 1

POA TO CENTROID: 1.384  
 MIN RADIUS : .221  
 MEAN RADIUS : 1.047  
 MAX RADIUS : 1.709  
 CENTROID X : -.608  
 CENTROID Y : 1.243

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666104

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.63

1

VS= 2.99

2

GS= 3.18

4

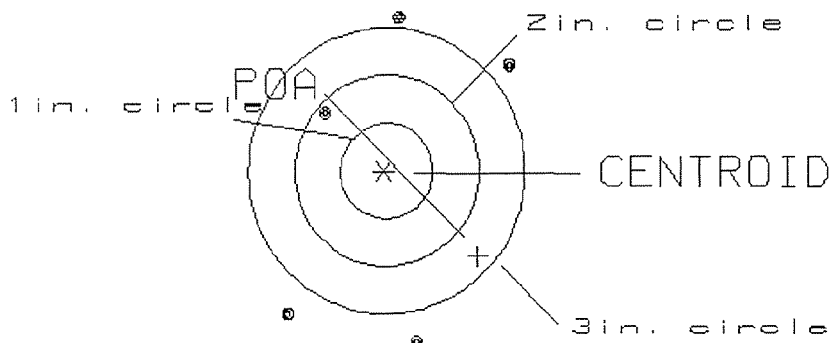
PATTERN #: 2

POA TO CENTROID: 1.361  
 MIN RADIUS : .944  
 MEAN RADIUS : 1.569  
 MAX RADIUS : 1.871  
 CENTROID X : -1.026  
 CENTROID Y : .894

2 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C66666104

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.39

0

VS= 3.31

1

GS= 3.52

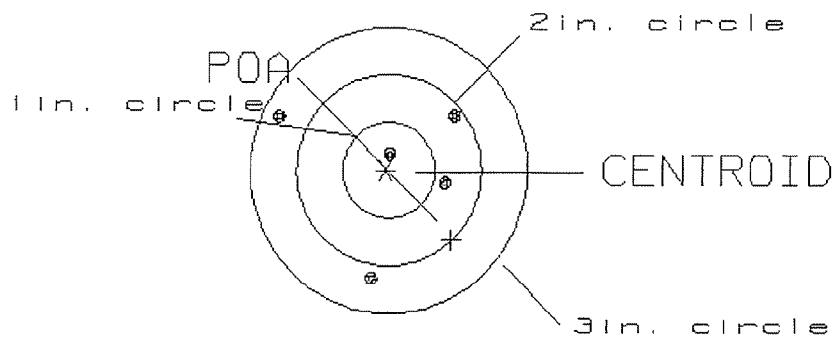
1

PATTERN #: 3  
 POA TO CENTROID: 1.019  
 MIN RADIUS : .180  
 MEAN RADIUS : .841  
 MAX RADIUS : 1.340  
 CENTROID X : -.710  
 CENTROID Y : .731

2 Jun 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.96  
 VS= 1.73  
 GS= 2.03

1  
 3  
 5