

UPC



C66666106

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* LINES IN COLUMN

Do Not Use

SERIAL NO.



C6666106

ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 C6666106

VERY IMPORTANT
Instructions
enclosed
safe to
firearm

SERIAL NO.
C6666106

96

ORDER NO.

25705

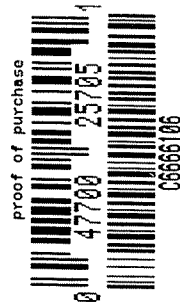
271

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

96 FORM



ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6666106

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
525	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-7-97</u>	<u>9w</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>5-7-97</u>	<u>9w</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>22.5</u> <u>22.5</u>	<u>5-7-97</u>	<u>9w</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-26-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L 84</u> <u>R 64</u>	<u>6-24/97</u>	<u>KT</u>
	A) MALFUNCTIONS		<u>..</u>	<u>KT</u>
	B) PIERCED PRIMERS		<u>..</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>6/24/97</u>	<u>MF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.87</u> <u>2.88</u> <u>2.74</u> <u>2.70</u> <u>2.66</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666106
24 Jun 1997

Can't Find Label

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.193333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.02$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.194365$

THE AMR FOR THIS RIFLE IS: $.8573$

CENTROIDAL DISTANCES

0 TO 1	.194587
1 TO 2	.290395
1 TO 3	.816081

3 1
 +₂ <----POA

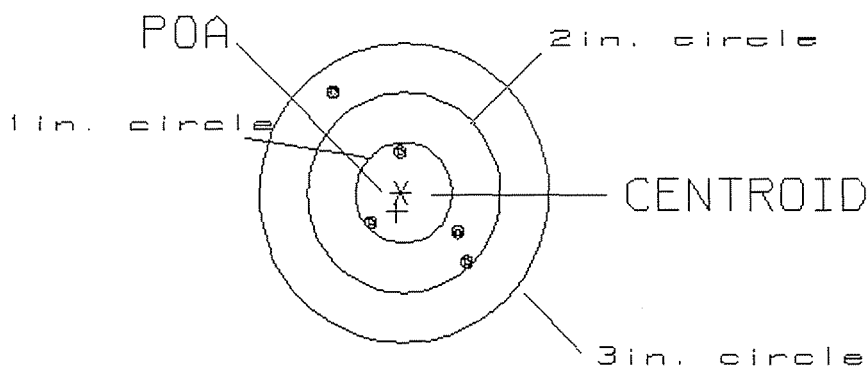
PATTERN #: 1

POA TO CENTROID: .194
 MIN RADIUS : .379
 MEAN RADIUS : .729
 MAX RADIUS : 1.247
 CENTROID X : .042
 CENTROID Y : .190

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666106

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.37

2

VS= 1.71

4

GS= 2.19

5

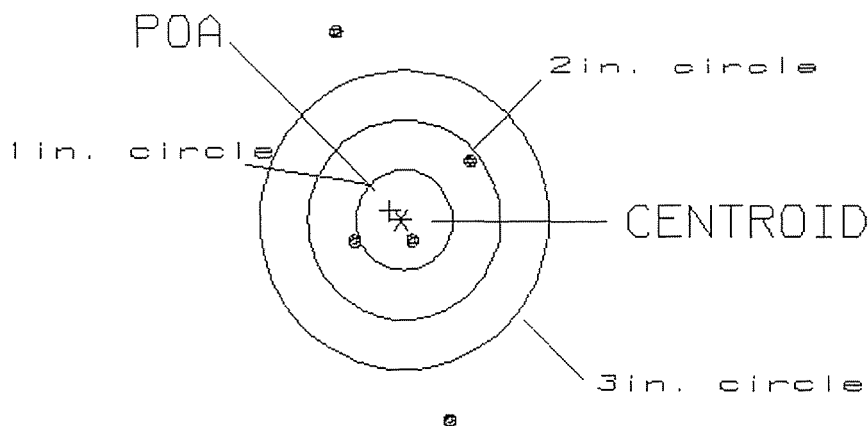
PATTERN #: 2

POA TO CENTROID: .149
 MIN RADIUS : .233
 MEAN RADIUS : 1.163
 MAX RADIUS : 2.072
 CENTROID X : .119
 CENTROID Y : -.090

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666106

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.39
 VS= 3.94
 GS= 4.12

1
 3
 3

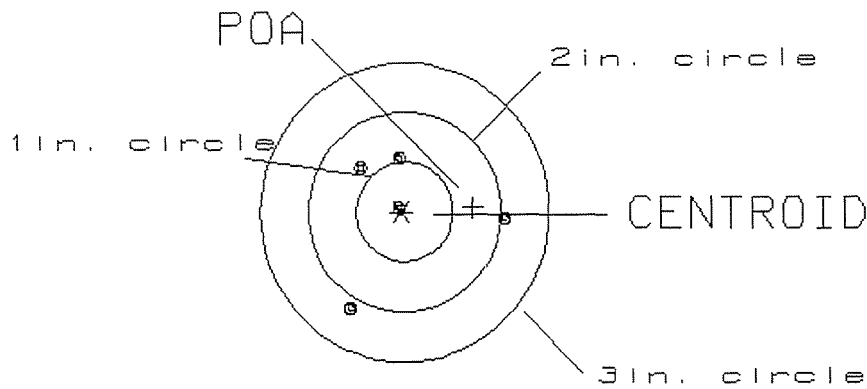
PATTERN #: 3

POA TO CENTROID: .742
 MIN RADIUS : .134
 MEAN RADIUS : .680
 MAX RADIUS : 1.085
 CENTROID X : -.741
 CENTROID Y : -.040

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666106

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.62

1

VS= 1.43

3

GS= 1.81

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666/106

DATE _____

TESTER C.F

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.53	2.55		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.54	2.47		
PULL #3	2.44	2.40	2.46		
PULL #4	2.54	2.45	2.48		
PULL #5	2.63	2.44	2.46		
TOTAL	12.89	12.36	12.42		
AVG.	2.58	2.47	2.48		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.09		
PULL #2	3.01	3.10		
PULL #3	3.15	3.02		
PULL #4	3.13	2.95		
PULL #5	3.17	3.05		
TOTAL	15.58	15.21		
AVG.	3.11	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.10		4.19
PULL #2	3.99	4.18		3.98
PULL #3	3.99	3.99		4.23
PULL #4	3.72	3.98		4.18
PULL #5	3.87	4.00		4.12
TOTAL	19.47	20.25		20.70
AVG.	3.89	4.05		4.14