

UPC



C66666107

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666107

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
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0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

SERIAL NO. C6666107
46 ORDER NO. 25705
24PR

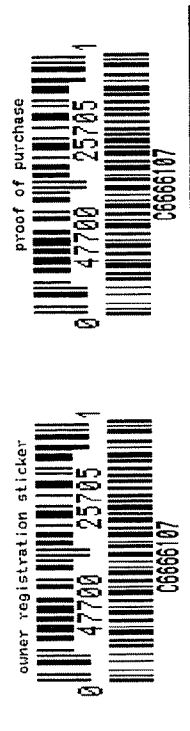
5705 C6666107

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666107

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5.5</u>	<u>5-19-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>13</u> <u>3</u> <u>3.5</u>	<u>5-19-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-12-97</u>	<u>AP</u>
	I) FIRING PIN INDENT	<u>23.5</u> <u>22.5</u> <u>22.5</u>	<u>5-19-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5/19/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5/21/97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5/21/97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5/21/97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-67</u> <u>R-83</u>	<u>5-5-97</u>	<u>NF</u>
	A) MALFUNCTIONS	<u>Closes a little Hard</u>	<u>11</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>11</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>11</u>	<u>NF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-10-97</u>	<u>RF</u>
	B) TRIGGER PULL	<u>2.90</u> <u>2.84</u> <u>2.86</u> <u>2.75</u> <u>2.70</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-10-97</u>	<u>RF</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666107
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.149667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.292667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.328716$

THE AMR FOR THIS RIFLE IS: $.901$

CENTROIDAL DISTANCES

Ø TO 1	.218961
1 TO 2	.669167
1 TO 3	.614495

+ 1 <----POA

23

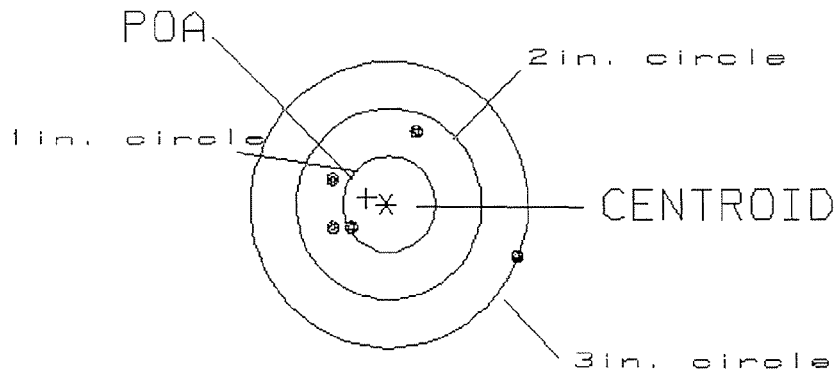
PATTERN #: 010

POA TO CENTROID: .219
 MIN RADIUS : .494
 MEAN RADIUS : .833
 MAX RADIUS : 1.482
 CENTROID X : .210
 CENTROID Y : -.062

5 Jun 1997

FILE:/Hbasic/Accuracy/Patterning/Centerfire_Patt/c6666107

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.03
 VS= 1.27
 GS= 2.17

1
 4
 5

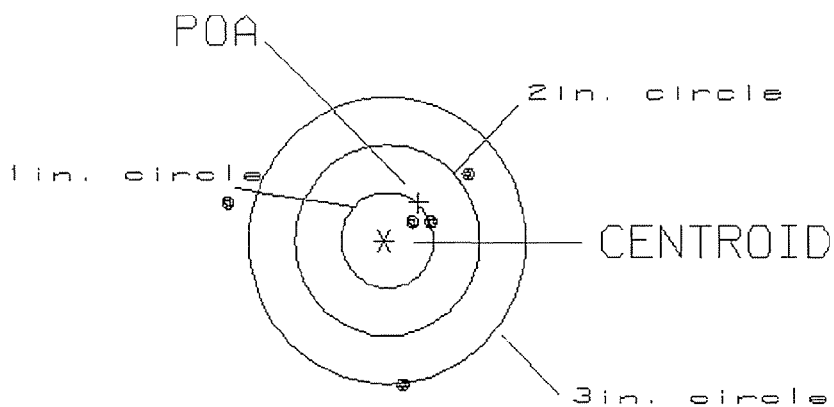
PATTERN #: 2

POA TO CENTROID: .541
 MIN RADIUS : .306
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.768
 CENTROID X : -.371
 CENTROID Y : -.394

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666107

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.56

2

VS= 2.18

2

GS= 2.72

3

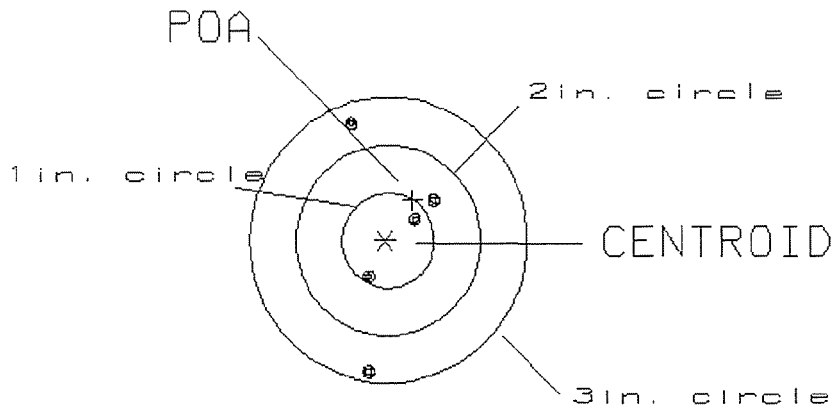
PATTERN #: 030

POA TO CENTROID: .511
 MIN RADIUS : .367
 MEAN RADIUS : .836
 MAX RADIUS : 1.387
 CENTROID X : -.288
 CENTROID Y : -.422

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666107

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .98
 VS= 2.60
 GS= 2.62

2
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C 6666107

DATE 5-10-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.82	2.81		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.87	2.82	2.80		
PULL #3	2.84	2.81	2.60		
PULL #4	2.81	2.70	2.78		
PULL #5	2.82	2.79	2.76		
TOTAL	14.01	13.94	13.75		
AVG.	2.80	2.79	2.75		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.96		
PULL #2	2.95	2.98		
PULL #3	2.97	3.00		
PULL #4	2.89	2.83		
PULL #5	2.90	2.93		
TOTAL	14.68	14.70		
AVG.	2.94	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.91		4.07
PULL #2	4.01	3.95		3.89
PULL #3	3.97	4.08		3.98
PULL #4	4.03	3.94		4.05
PULL #5	3.99	4.10		4.07
TOTAL	20.05	19.98		20.06
AVG.	4.01	4.00		4.01