

UPC



C6666108

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO



C6666108

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

ORDER 25705
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01 47700 25705 1

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO C6666108
46 ORDER NO 25705
26PR

5705 C6666108

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666108

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>5</u> <u>4.5</u>	<u>5-20-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>23</u> <u>22</u> <u>21</u>	<u>5-20-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5-13-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L 78</u> <u>R 72</u>	<u>6-21-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-21-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-21-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-21-97</u>	<u>JW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.177</u> <u>2.69</u> <u>2.65</u> <u>2.60</u> <u>2.59</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666108
21 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0213333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .110333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .112377

THE AMR FOR THIS RIFLE IS: .866

CENTROIDAL DISTANCES

0 TO 1	.337191
1 TO 2	.787464
1 TO 3	.479092

3 2
+ <----POA
1

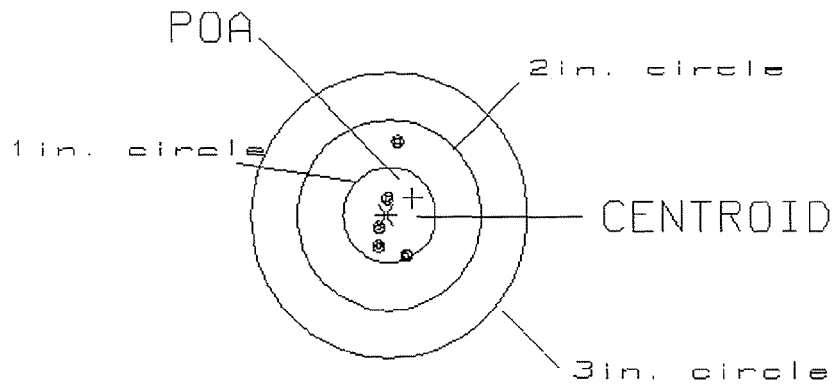
PATTERN #: C 1 E

POA TO CENTROID: .337
 MIN RADIUS : .162
 MEAN RADIUS : .375
 MAX RADIUS : .742
 CENTROID X : -.287
 CENTROID Y : -.177

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666108

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .26
 VS= 1.20
 GS= 1.20

4
 5
 5

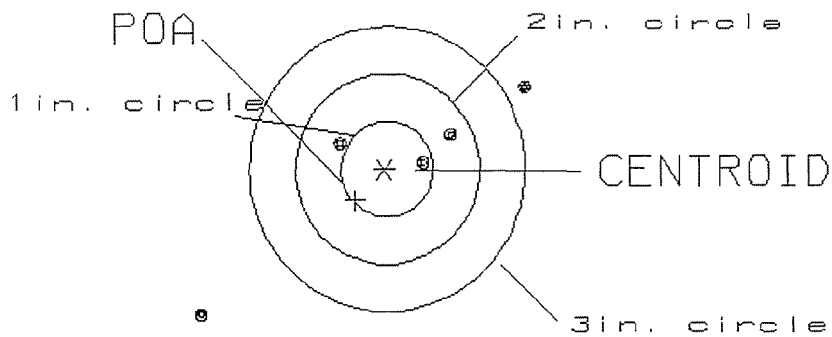
PATTERN #: 2

POA TO CENTROID: .457
 MIN RADIUS : .383
 MEAN RADIUS : 1.197
 MAX RADIUS : 2.565
 CENTROID X : .313
 CENTROID Y : .333

21 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.56
 VS= 2.37
 GS= 4.27

1
 3
 3

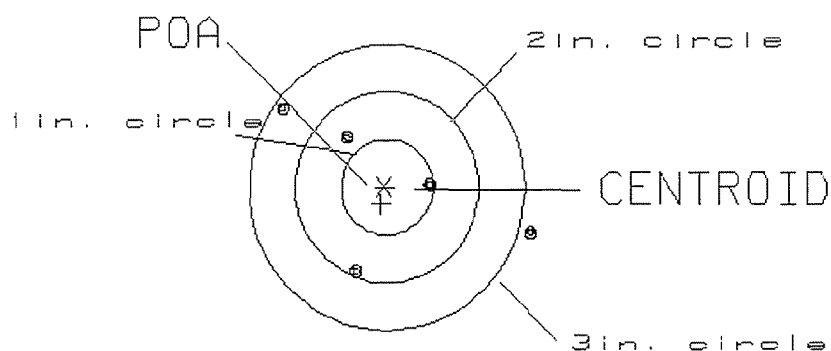
PATTERN #: 3

POA TO CENTROID: .179
 MIN RADIUS : .421
 MEAN RADIUS : 1.026
 MAX RADIUS : 1.625
 CENTROID X : .038
 CENTROID Y : .175

21 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.75

1

VS= 1.72

3

GS= 3.03

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666108

DATE 5-6-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.40	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.71	2.70		
PULL #3	2.67	2.75	2.70		
PULL #4	2.72	2.72	2.70		
PULL #5	2.71	2.77	2.70		
TOTAL	13.29	13.35	13.50		
AVG.	2.66	2.67	2.70		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.05		
PULL #2	2.99	2.98		
PULL #3	2.92	3.02		
PULL #4	3.00	3.06		
PULL #5	2.99	3.03		
TOTAL	15.01	15.14		
AVG.	3.00	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.07		3.98
PULL #2	4.14	4.09		4.01
PULL #3	4.04	4.25		3.99
PULL #4	4.08	4.14		3.99
PULL #5	4.00	3.84		4.01
TOTAL	20.30	20.39		19.98
AVG.	4.06	4.08		4.00