

UPC



C66666109

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666109

ORDER 25705  
MODEL 700<sup>TM</sup> M24

UPC



ORDER 25705  
MODEL 700<sup>TM</sup> M24

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**Remington®**

MODEL 700<sup>TM</sup> M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

SERIAL NO.  
C6666109

46  
ORDER NO.  
25705

26PR

5705 C6666109

**MODEL 700<sup>™</sup> M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666109

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3-10-97 | AP      |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          | 3-11-97 | AP      |
| 610          | Dis-assemble Gun                                               |          | 3-11-97 | AP      |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/6/97  | WJT     |
| 618          | Polish Barrel                                                  |          | 3/6/97  | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE           | INITIALS   |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|----------------|------------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4.5</u> <u>5</u>                                | <u>5-20-97</u> | <u>gld</u> |
|              | G) SAFETY OFF FORCE                                                   | <u>4</u> <u>3.5</u> <u>4</u>                                | <u>5-20-97</u> | <u>gld</u> |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             | <u>5-2-97</u>  | <u>FK</u>  |
|              | I) FIRING PIN INDENT                                                  | <u>23.5</u> <u>23</u> <u>23.5</u>                           | <u>5-20-97</u> | <u>gld</u> |
|              | J) ASSEMBLE STOCK                                                     |                                                             | <u>5-12-97</u> | <u>RW</u>  |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | <u>6-24-97</u> | <u>RP</u>  |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | <u>5-24-97</u> | <u>RP</u>  |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | <u>5-24-97</u> | <u>RP</u>  |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | <u>6-24-97</u> | <u>RP</u>  |
| 640          | GALLERY TEST AND TARGET                                               | <u>WIN. L 84    R 66</u>                                    | <u>6-23-97</u> | <u>TM</u>  |
|              | A) MALFUNCTIONS                                                       |                                                             | <u>6-23-97</u> | <u>TM</u>  |
|              | B) PIERCED PRIMERS                                                    |                                                             | <u>6-23-97</u> | <u>TM</u>  |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | <u>6-23-97</u> | <u>TAD</u> |
| 655          | FINAL INSPECTION                                                      |                                                             |                |            |
|              | A) HEADSPACE                                                          |                                                             | <u>6-24-97</u> | <u>RP</u>  |
|              | B) TRIGGER PULL                                                       | <u>2.82</u> <u>2.88</u> <u>2.74</u> <u>2.86</u> <u>2.67</u> | <u>6-24-97</u> | <u>CK</u>  |
|              | FUNCTION                                                              |                                                             | <u>6-24-97</u> | <u>RP</u>  |
| 660          | PACK                                                                  |                                                             |                |            |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666109  
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0353333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.217667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .220516

THE AMR FOR THIS RIFLE IS: .8703

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .396081 |
| 1 TO 2 | .522572 |
| 1 TO 3 | .282936 |

+ 3 <----POA  
2 1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .396

MIN RADIUS : .283

MEAN RADIUS : .696

MAX RADIUS : 1.427

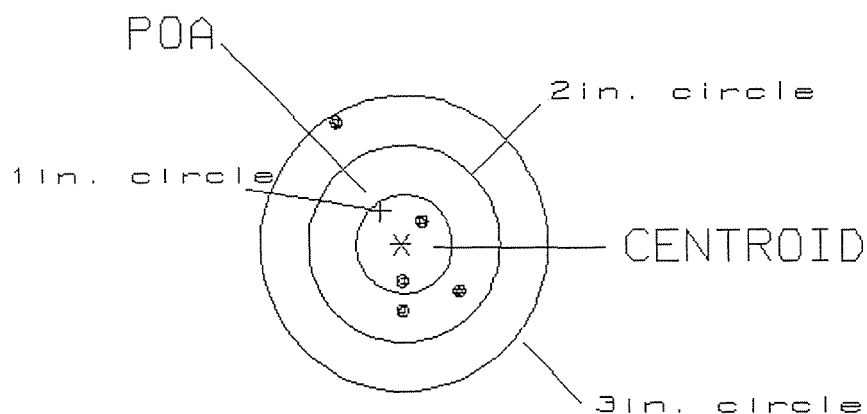
CENTROID X : .216

CENTROID Y : -.332

23 Jun 1997

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CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.23

2

VS= 1.97

4

GS= 2.09

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

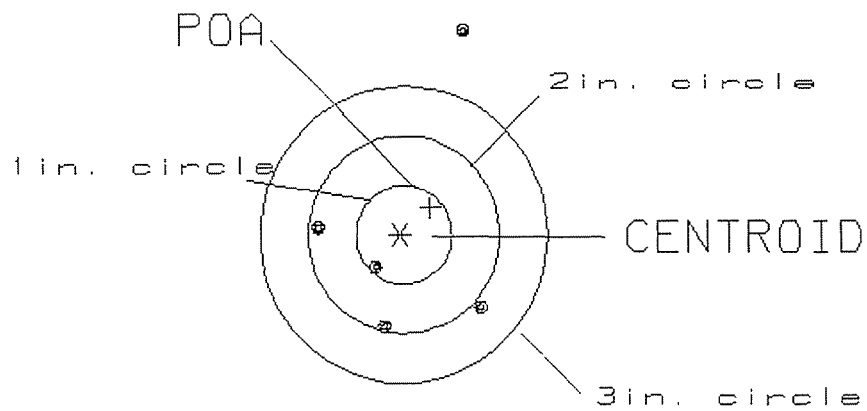
PATTERN #: 2

POA TO CENTROID: .407  
 MIN RADIUS : .477  
 MEAN RADIUS : 1.129  
 MAX RADIUS : 2.162  
 CENTROID X : -.303  
 CENTROID Y : -.271

23 Jun 1997

FILE./Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666109

CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.71  
 VS= 3.03  
 GS= 3.15

1  
 3  
 4

# REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

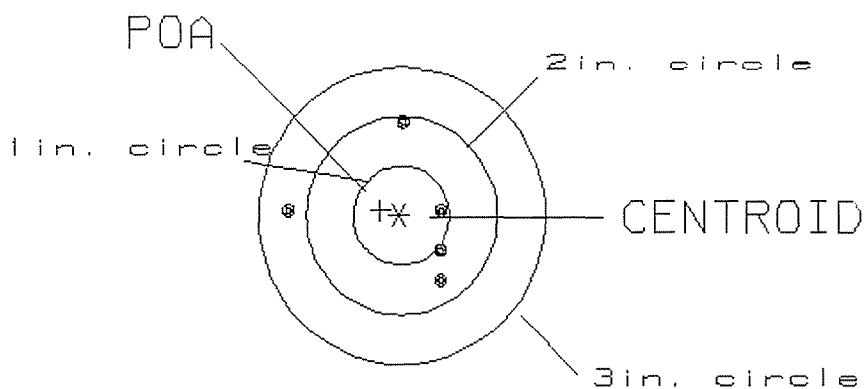
PATTERN #: 3

POA TO CENTROID: .199  
 MIN RADIUS : .366  
 MEAN RADIUS : .786  
 MAX RADIUS : 1.227  
 CENTROID X : .193  
 CENTROID Y : -.050

23 Jun 1997

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## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.67  
 VS= 1.62  
 GS= 1.84

1  
 4  
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. C6666109

DATE 5-7-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.44             | 2.57                     | 2.73                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.34             | 2.52                     | 2.70                           |                                                                        |
| PULL #3 | 2.44             | 2.50                     | 2.69                           |                                                                        |
| PULL #4 | 2.42             | 2.49                     | 2.66                           |                                                                        |
| PULL #5 | 2.45             | 2.50                     | 2.73                           |                                                                        |
| TOTAL   | 12.09            | 12.58                    | 13.51                          |                                                                        |
| AVG.    | 2.42             | 2.52                     | 2.70                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.16             | 3.26                     |          |
| PULL #2 | 3.12             | 3.15                     |          |
| PULL #3 | 3.09             | 3.19                     |          |
| PULL #4 | 3.22             | 3.18                     |          |
| PULL #5 | 3.21             | 3.15                     |          |
| TOTAL   | 15.80            | 15.93                    |          |
| AVG.    | 3.16             | 3.19                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.04             | 4.16                     |                                | 4.01                                 |
| PULL #2 | 4.06             | 4.12                     |                                | 3.72                                 |
| PULL #3 | 4.09             | 4.12                     |                                | 3.98                                 |
| PULL #4 | 4.10             | 4.16                     |                                | 3.92                                 |
| PULL #5 | 3.86             | 4.10                     |                                | 4.10                                 |
| TOTAL   | 20.15            | 20.66                    |                                | 19.73                                |
| AVG.    | 4.03             | 4.13                     |                                | 3.95                                 |