

UPC



C6666112

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

CONFIDENTIAL - SUBJECT TO PROTECTIVE ORDER

Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
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48
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23PR

5705 C6666112

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MODEL 700™ M24

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666112

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/25/97	WJT
618	Polish Barrel		3/25/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>45</u> <u>45</u> <u>45</u>	<u>5-8-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>3</u> <u>25</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23</u> <u>22</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>TRP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-12-97</u>	<u>TRP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>TRP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>TRP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-12-97</u>	<u>TRP</u>
640	GALLERY TEST AND TARGET	<u>R-72</u> <u>C-64</u>	<u>6-8-97</u>	<u>DH</u>
	A) MALFUNCTIONS		<u>6-8-97</u>	<u>DH</u>
	B) PIERCED PRIMERS		<u>6-8-97</u>	<u>DH</u>
645	INSPECT FOR LIVE AMMO		<u>6-8-97</u>	<u>DH</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-12-97</u>	<u>TRP</u>
	B) TRIGGER PULL	<u>2.60</u> <u>2.57</u> <u>2.68</u> <u>2.61</u> <u>2.74</u>	<u>6-11-97</u>	<u>CK</u>
	FUNCTION		<u>6-12-97</u>	<u>TRP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666112
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0826667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.002$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0826909$

THE AMR FOR THIS RIFLE IS: 1.19

CENTROIDAL DISTANCES

0 TO 1	.260256
1 TO 2	.545484
1 TO 3	.210038

2
3 <----POA
1

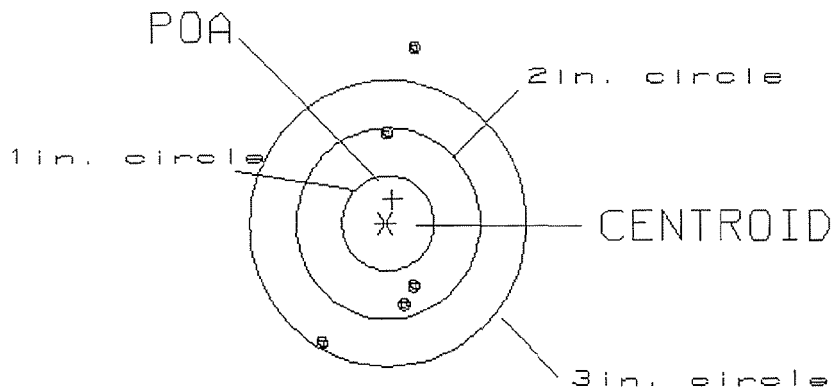
PATTERN #: 010

POA TO CENTROID: .260
 MIN RADIUS : .703
 MEAN RADIUS : 1.174
 MAX RADIUS : 1.816
 CENTROID X : -.082
 CENTROID Y : -.247

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6666112

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.03
 VS= 3.10
 GS= 3.24

0
 3
 4

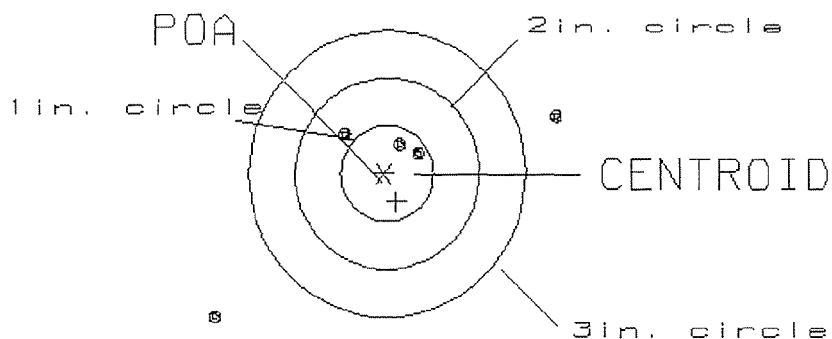
PATTERN #: 2

POA TO CENTROID: .325
 MIN RADIUS : .340
 MEAN RADIUS : 1.145
 MAX RADIUS : 2.413
 CENTROID X : -.134
 CENTROID Y : .296

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6666112

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.72

2

VS= 2.11

3

GS= 4.27

3

PATTERN #: 030

POA TO CENTROID: .054

MIN RADIUS : .779

MEAN RADIUS : 1.251

MAX RADIUS : 1.661

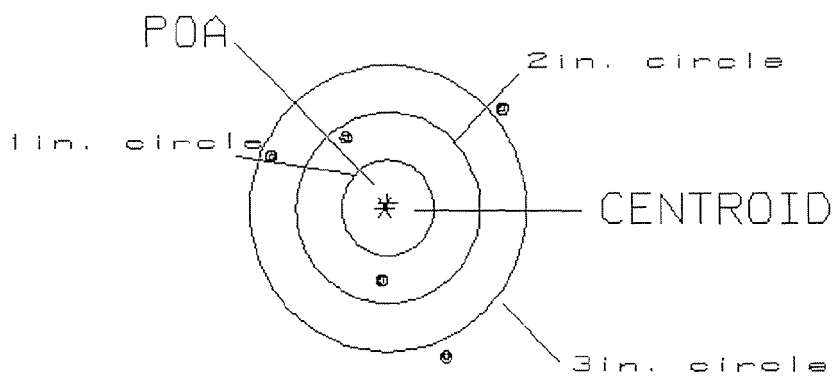
CENTROID X : -.032

CENTROID Y : -.043

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6666112

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 2.55

2

GS= 2.80

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666112

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.21	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.40	2.51	
PULL #3	2.74	2.40	2.56	
PULL #4	2.69	2.41	2.52	
PULL #5	2.63	2.42	2.51	
TOTAL	13.32	11.84	12.72	
AVG.	2.66	2.37	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.91	
PULL #2	3.17	2.91	
PULL #3	3.03	2.99	
PULL #4	3.11	2.97	
PULL #5	3.06	2.96	
TOTAL	15.35	14.74	
AVG.	3.07	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.15		4.08
PULL #2	4.00	4.21		4.34
PULL #3	3.95	4.16		4.29
PULL #4	3.98	4.22		4.33
PULL #5	4.25	4.21		4.15
TOTAL	20.22	20.95		21.19
AVG.	4.04	4.19		4.24