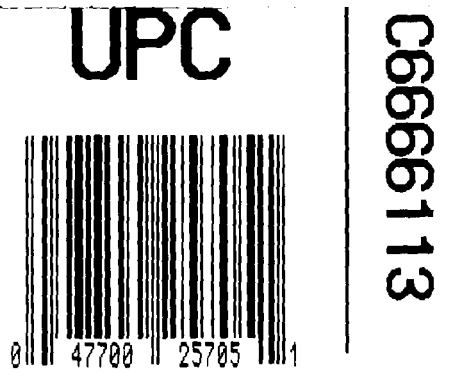
UPC
0 47700 25705 1
C6666113

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Pat. & Tm. Off., Marca Registrada Marque Deposee

SERIAL NO. C6666113

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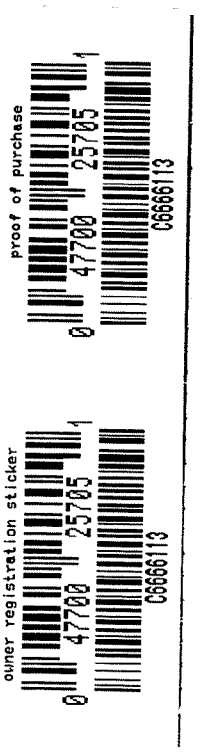
SERIAL NO
C6666113

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6666113

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/90	WJ
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/	
618	Polish Barrel		3/11/	
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

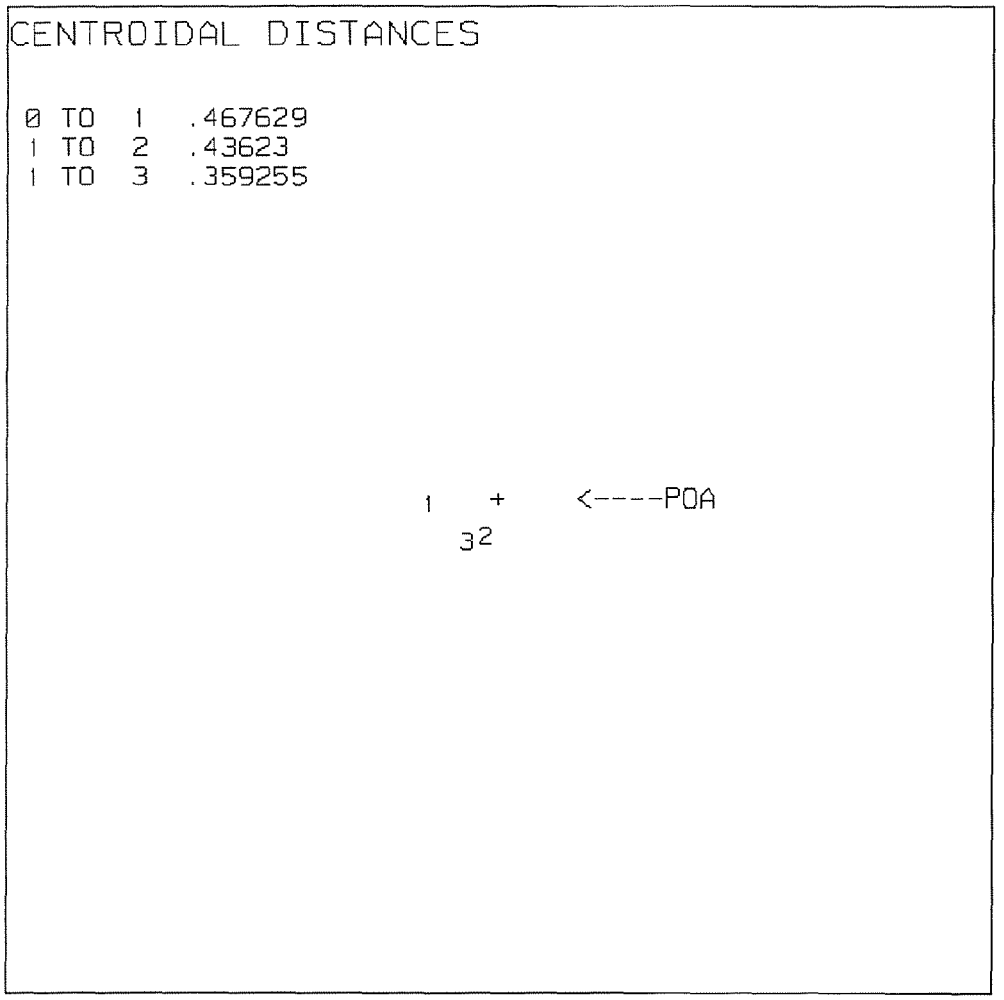
OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	5 5 5	5-19-97	
	G) SAFETY OFF FORCE	3 3 3	5-19-97	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	21.5 23 22.5	5-19-97	
	J) ASSEMBLE STOCK		5/16/97	TCP
	K) ASSEMBLE SWIVEL STUDS		6-10-97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5/22/97	TCP
	M) IRON SIGHT ALIGNMENT		5/22/97	TCP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLARY TEST AND TARGET	L-70 R-80	6-5-97	AE
	A) MALFUNCTIONS		"	AE
	B) PIERCED PRIMERS		"	AE
645	INSPECT FOR LIVE AMMO		"	AE
655	FINAL INSPECTION			
	A) HEADSPACE		6-10-97	TCP
	B) TRIGGER PULL	2.87 2.35 2.41 2.41 2.45	6-9-97	CLC
	FUNCTION		6-10-97	TCP
660	PACK		6-21-97	CLC

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666113
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.256333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.197
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .323289

THE AMR FOR THIS RIFLE IS: 1.002



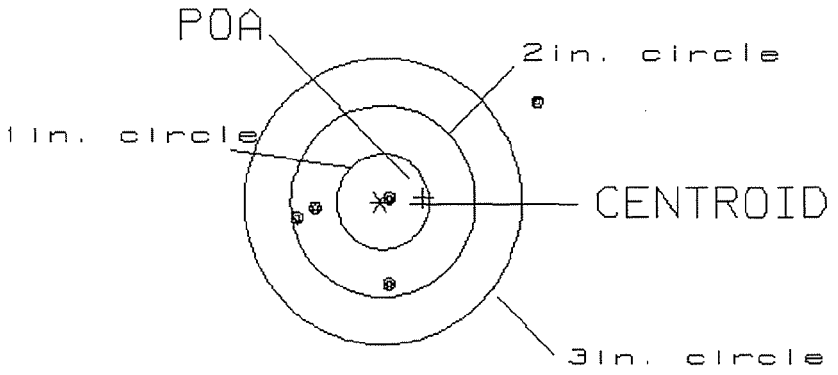
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.467
MIN RADIUS	:	.030
MEAN RADIUS	:	.912
MAX RADIUS	:	1.942
CENTROID X	:	-.466
CENTROID Y	:	-.039

5 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666113

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 2.61	1
VS= 1.91	4
GS= 2.86	4

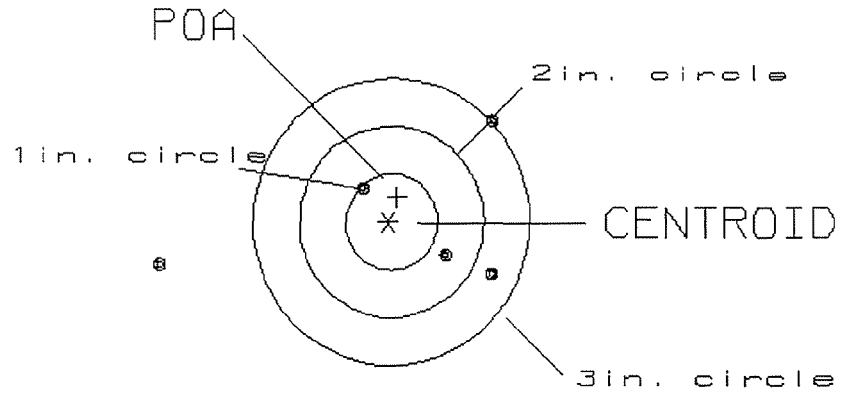
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		.269
MIN RADIUS	:	.472
MEAN RADIUS	:	1.293
MAX RADIUS	:	2.503
CENTROID X	:	-.087
CENTROID Y	:	-.255

5 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666113

CENTERFIRE PATTERN # 2



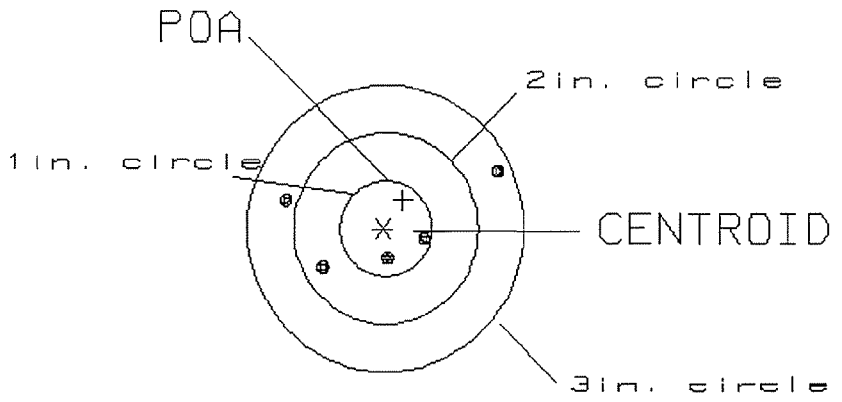
# OF SHOTS= 5	# IN CIRCLE
HS= 3.59	1
VS= 1.61	2
GS= 3.86	3

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		3
POA TO CENTROID:		.367
MIN RADIUS	:	.351
MEAN RADIUS	:	.801
MAX RADIUS	:	1.376
CENTROID X	:	-.216
CENTROID Y	:	-.297

5 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666113

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.28	2
VS= 1.01	3
GS= 2.31	5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO C6666113
DATE 5-10-97
TESTER A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.62	2.74		MIN. SETTING,
PULL #2	2.62	2.73	2.84		NO AVG. OF 5
PULL #3	2.51	2.72	2.76		READINGS ACCEPT-
PULL #4	2.62	2.68	2.76		ABLE LESS THAN 2#
PULL #5	2.66	2.72	2.70		
TOTAL	13.04	13.47	13.60		
AVG.	2.61	2.69	2.72		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.07		
PULL #2	3.06	3.08		
PULL #3	3.09	3.08		
PULL #4	3.08	3.11		
PULL #5	3.08	3.07		
TOTAL	15.40	15.41		
AVG.	3.08	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.94		4.08
PULL #2	3.97	4.04		4.04
PULL #3	4.10	4.05		3.97
PULL #4	4.03	4.08		4.08
PULL #5	3.86	4.02		3.89
TOTAL	20.02	20.13		20.06
AVG.	4.00	4.03		4.01