

UPC



C6666114

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

* INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO



C6666114

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqué Déposé.

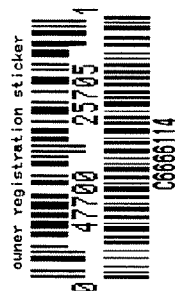
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46
ORDER NO
25705
23PR

5705 C6666114

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666114

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof		4/1/91	Ac
607	Check Headspace		3/11/91	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/2/91	WJT
618	Polish Barrel		3/2/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-9-97</u>	<u>QW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-9-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23.5</u> <u>23</u>	<u>5-9-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>QW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>QW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>Right 83</u> <u>Left 67</u>	<u>6-2-97</u>	<u>QW</u>
	A) MALFUNCTIONS		<u>6-2-97</u>	<u>QW</u>
	B) PIERCED PRIMERS		<u>6-2-97</u>	<u>QW</u>
645	INSPECT FOR LIVE AMMO		<u>6-2-97</u>	<u>QW</u>
655	FINAL INSPECTION		<u>6-9-97</u>	<u>QW</u>
	A) HEADSPACE		<u>6-9-97</u>	<u>QW</u>
	B) TRIGGER PULL	<u>2.79</u> <u>2.84</u> <u>2.84</u> <u>2.83</u> <u>2.85</u>	<u>6-6-97</u>	<u>CLK</u>
	FUNCTION		<u>6-9-97</u>	<u>QW</u>
660	PACK		<u>6-13-97</u>	<u>RP</u>

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666114

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.70	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.50	2.30	
PULL #3	2.54	2.65	2.30	
PULL #4	2.47	2.64	2.55	
PULL #5	2.52	2.57	2.34	
TOTAL	12.23	13.06	11.97	
AVG.	2.45	2.61	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	3.25	
PULL #2	3.21	3.18	
PULL #3	3.11	3.08	
PULL #4	2.95	2.93	
PULL #5	3.07	3.06	
TOTAL	15.32	15.50	
AVG.	3.06	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.83		4.05
PULL #2	3.95	4.02		4.00
PULL #3	4.02	4.01		3.98
PULL #4	3.91	3.90		4.10
PULL #5	3.94	3.83		4.04
TOTAL	19.83	19.59		20.17
AVG.	3.96	3.91		4.03

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666114
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.210333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0293333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .212369

THE AMR FOR THIS RIFLE IS: .8333

CENTROIDAL DISTANCES

Ø TO 1 1.11873
1 TO 2 1.67417
1 TO 3 1.2256

1

+ 3 <----POA

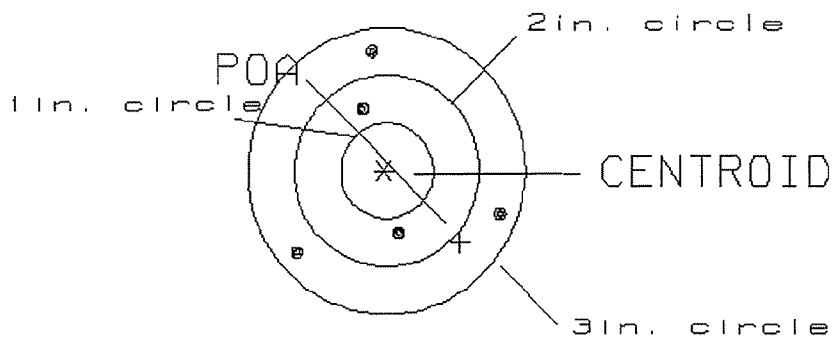
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: 1.119
 MIN RADIUS : .696
 MEAN RADIUS : 1.067
 MAX RADIUS : 1.310
 CENTROID X : -.831
 CENTROID Y : .749

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666114

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.20

0

VS= 2.13

2

GS= 2.30

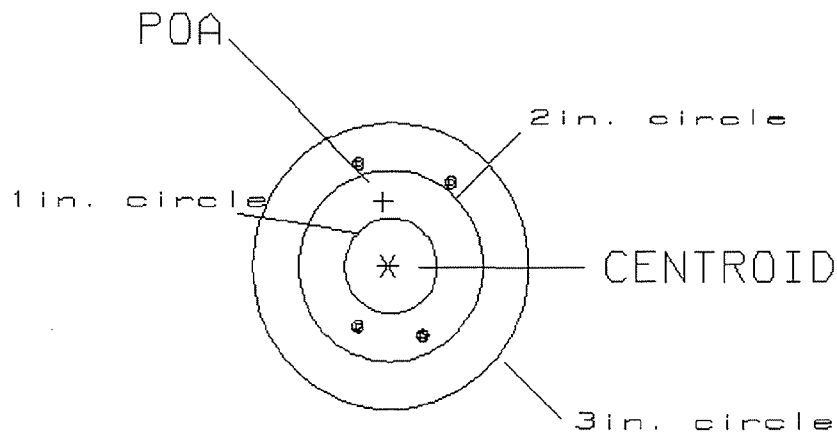
5

PATTERN #: 2
 POA TO CENTROID: .676
 MIN RADIUS : .723
 MEAN RADIUS : .907
 MAX RADIUS : 1.142
 CENTROID X : .051
 CENTROID Y : -.674

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666114

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.06
 VS= 1.77
 GS= 1.91

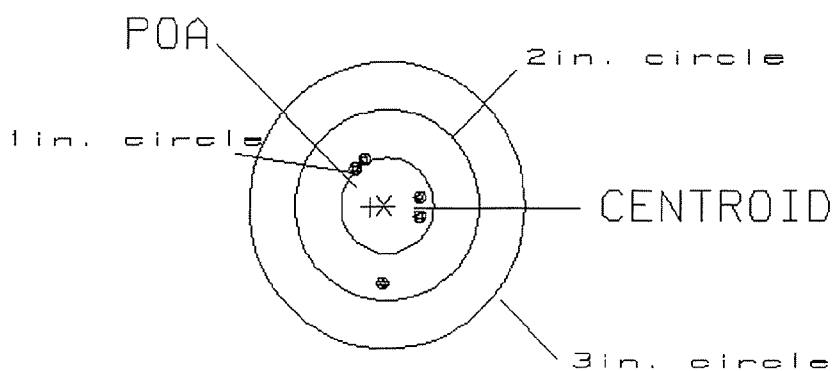
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 3
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .150
 MIN RADIUS : .338
 MEAN RADIUS : .526
 MAX RADIUS : .831
 CENTROID X : .149
 CENTROID Y : .013

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666114

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .74

2

VS= 1.35

5

GS= 1.35

5