

UPC



C6666116

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666116

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24

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VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

C6666116
46
ORDER NO.
25705

26PR

5705 C6666116

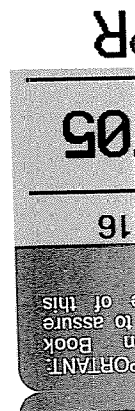
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666116

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WGT
618	Polish Barrel		3/6/97	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3⁵</u> <u>3⁵</u>	<u>5-20-97</u>	<u>RLW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-20-97</u>	<u>RLW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>20</u> <u>21</u>	<u>5-20-97</u>	<u>RLW</u>
	J) ASSEMBLE STOCK		<u>5-15-97</u>	<u>RLW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 75 Left 75</u>	<u>6-20-97</u>	<u>RLW</u>
	A) MALFUNCTIONS		<u>6-20-97</u>	<u>RLW</u>
	B) PIERCED PRIMERS		<u>6-20-97</u>	<u>RLW</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>AF</u>
655	FINAL INSPECTION		<u>6-25-97</u>	<u>RP</u>
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.63</u> <u>2.49</u> <u>2.44</u> <u>2.36</u> <u>2.41</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666116
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.242
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.272333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .364321

THE AMR FOR THIS RIFLE IS: .8787

CENTROIDAL DISTANCES

Ø TO	1	.306961
1 TO	2	.47579
1 TO	3	.731936

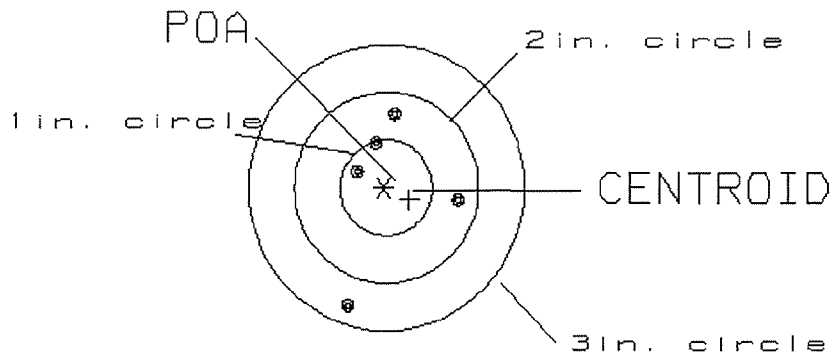
1 + <----POA
2
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .307
 MIN RADIUS : .335
 MEAN RADIUS : .738
 MAX RADIUS : 1.323
 CENTROID X : -.279
 CENTROID Y : .128

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666116

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.25

1

VS= 1.97

4

GS= 2.04

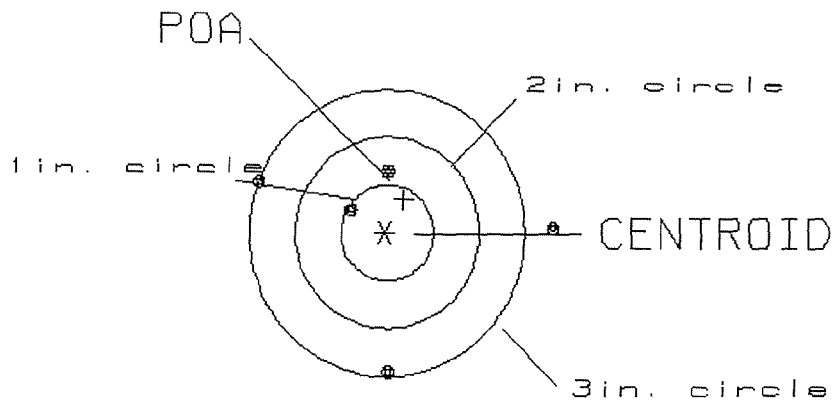
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .399
 MIN RADIUS : .462
 MEAN RADIUS : 1.169
 MAX RADIUS : 1.802
 CENTROID X : -.205
 CENTROID Y : -.342

20 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.23
 VS= 2.06
 GS= 3.27

1
 2
 3

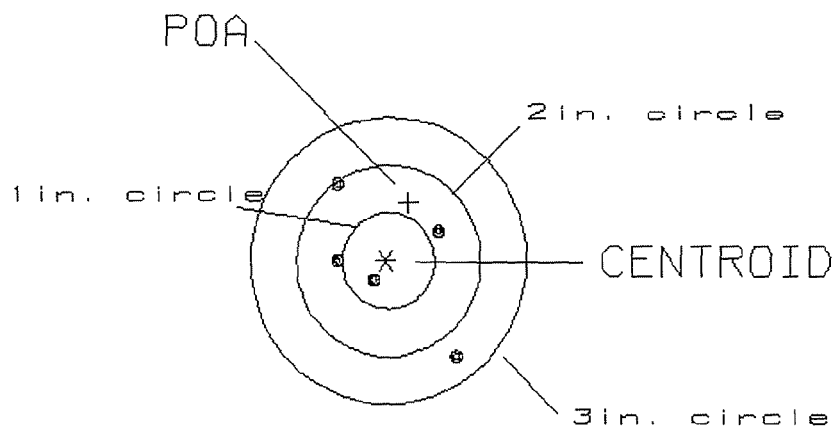
PATTERN #: 3

POA TO CENTROID: .650
 MIN RADIUS : .227
 MEAN RADIUS : .729
 MAX RADIUS : 1.255
 CENTROID X : -.242
 CENTROID Y : -.603

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666116

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.34

1

VS= 1.80

4

GS= 2.24

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666116

DATE 5-6-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.40	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.19	2.31	
PULL #3	2.31	2.15	2.29	
PULL #4	2.36	2.17	2.28	
PULL #5	2.36	2.18	2.27	
TOTAL	11.84	11.09	11.69	
AVG.	2.37	2.22	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.87	3.08	
PULL #2	2.95	3.03	
PULL #3	2.94	3.01	
PULL #4	2.89	2.99	
PULL #5	2.90	2.98	
TOTAL	14.55	15.09	
AVG.	2.91	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.19		4.00
PULL #2	4.03	4.17		3.94
PULL #3	3.99	4.06		3.94
PULL #4	4.04	4.02		3.94
PULL #5	4.02	4.11		3.91
TOTAL	20.22	20.55		19.73
AVG.	4.04	4.11		3.95