

UPC



C6666117

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666117
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .027

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.064

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0694622

THE AMR FOR THIS RIFLE IS: 1.294

CENTROIDAL DISTANCES

Ø TO	1	.205061
1 TO	2	.24346
1 TO	3	.467239

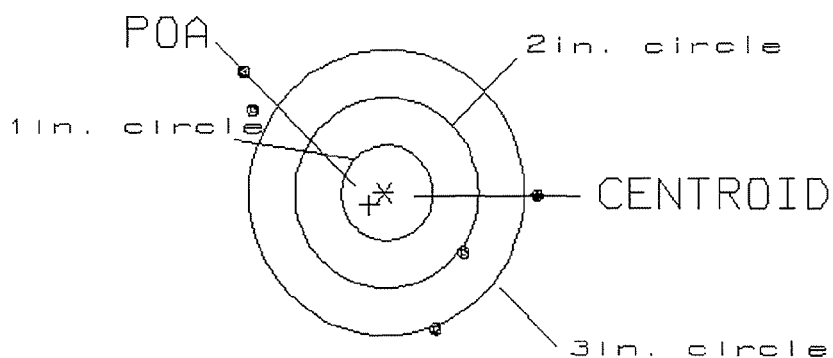
$\begin{matrix} & 1 \\ + & \\ 2 & \\ 3 \end{matrix}$ <----POA

PATTERN #: 1
 POA TO CENTROID: .205
 MIN RADIUS : 1.071
 MEAN RADIUS : 1.587
 MAX RADIUS : 1.955
 CENTROID X : .161
 CENTROID Y : .127

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666117

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.18

0

VS= 2.66

0

GS= 3.41

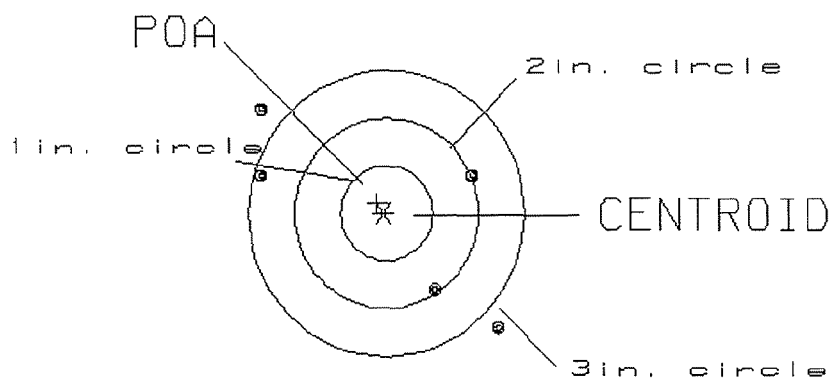
1

PATTERN #: 2
 POA TO CENTROID: .124
 MIN RADIUS : .899
 MEAN RADIUS : 1.357
 MAX RADIUS : 1.731
 CENTROID X : .073
 CENTROID Y : -.100

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.61

0

VS= 2.25

1

GS= 3.43

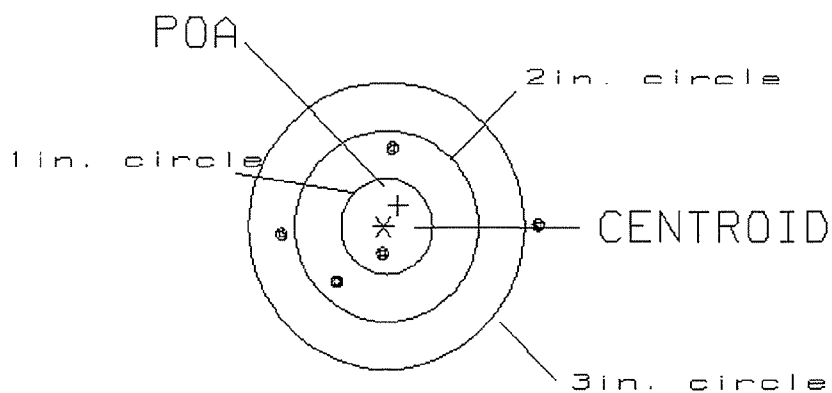
3

PATTERN #: 3
 POA TO CENTROID: .267
 MIN RADIUS : .310
 MEAN RADIUS : .939
 MAX RADIUS : 1.611
 CENTROID X : -.153
 CENTROID Y : -.219

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.73

1

VS= 1.40

3

GS= 2.73

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666117
DATE 5-6-97
TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.42	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.42	2.72		
PULL #3	2.41	2.47	2.79		
PULL #4	2.60	2.56	2.71		
PULL #5	2.59	2.59	2.72		
TOTAL	12.60	12.46	13.60		
AVG.	2.52	2.49	2.72		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.00		
PULL #2	3.09	2.99		
PULL #3	3.05	3.01		
PULL #4	3.08	3.10		
PULL #5	3.18	3.04		
TOTAL	15.46	15.14		
AVG.	3.09	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.08		4.06
PULL #2	3.90	4.13		4.12
PULL #3	4.01	4.10		4.12
PULL #4	4.14	4.09		4.18
PULL #5	4.18	4.10		4.09
TOTAL	20.20	20.50		20.57
AVG.	4.04	4.10		4.11

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666117

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>FW</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>5-20-97</u>	<u>FW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EX</u>
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>22.5</u>	<u>5-20-97</u>	<u>FW</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-24-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Win. L 75 R 75</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.40</u> <u>2.34</u> <u>2.22</u> <u>2.87</u> <u>2.85</u>	<u>6-24-97</u>	<u>CR</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Do Not Use

Do Not Use

SERIAL NO.



C6666117

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Deposee.

SERIAL NO. C6666117
46 ORDER NO. 25705
26WR

5705 C6666117

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

