

UPC



C6666118

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

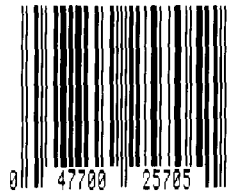
Lead #3

SERIAL NO

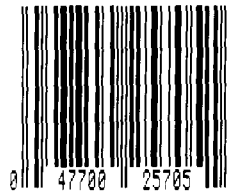


C6666118

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 C6666118

C6666118

ORDER NO.

25705

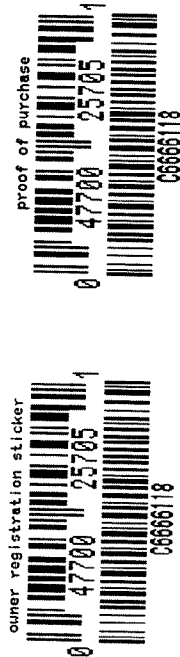
23PR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666118

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		2/3/97	WST
618.	Polish Barrel		3/3/97	WST
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23.5</u> <u>23.5</u> <u>24</u>	<u>5-8-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-14-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-14-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-63</u> <u>R-87</u>	<u>6-9-97</u>	<u>MF</u>
	A) MALFUNCTIONS		<u>6-13-97</u>	<u>MF</u>
	B) PIERCED PRIMERS		<u>6-13-97</u>	<u>MF</u>
645	INSPECT FOR LIVE AMMO		<u>6-13-97</u>	<u>QW</u>
			<u>6-9-97</u>	<u>QW</u>
			<u>6-13-97</u>	<u>QW</u>
655	FINAL INSPECTION		<u>6-14-97</u>	<u>RP</u>
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.89</u> <u>2.84</u> <u>2.87</u> <u>2.80</u> <u>2.84</u>	<u>6-11-97</u>	<u>CIC</u>
	FUNCTION		<u>6-14-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666118
13 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.446
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0863333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .454279

THE AMR FOR THIS RIFLE IS: 1.159

CENTROIDAL DISTANCES

0	TO	1	.205665
1	TO	2	.781463
1	TO	3	.110018

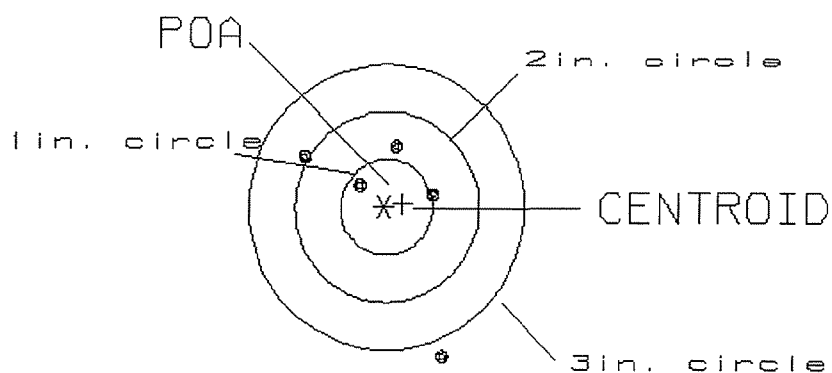
2 3⁺ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .206
 MIN RADIUS : .407
 MEAN RADIUS : .851
 MAX RADIUS : 1.648
 CENTROID X : -.203
 CENTROID Y : -.033

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666118.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.51
 VS= 2.13
 GS= 2.58

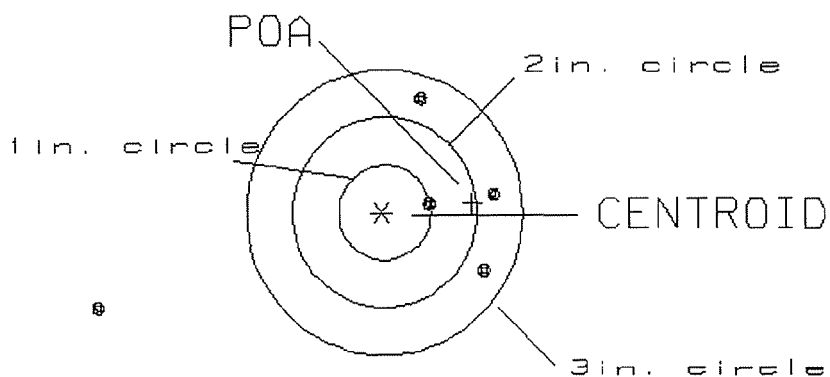
1
 3
 4

PATTERN #: 2
 POA TO CENTROID: .987
 MIN RADIUS : .532
 MEAN RADIUS : 1.490
 MAX RADIUS : 3.261
 CENTROID X : -.982
 CENTROID Y : -.095

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666118.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.29

0

VS= 2.16

1

GS= 4.44

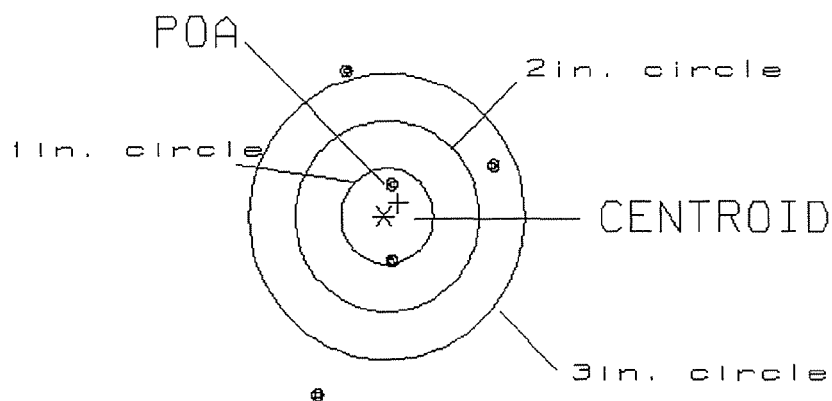
4

PATTERN #: 3
 POA TO CENTROID: .202
 MIN RADIUS : .289
 MEAN RADIUS : 1.137
 MAX RADIUS : 2.018
 CENTROID X : -.153
 CENTROID Y : -.131

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666118.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.86

2

VS= 3.43

2

GS= 3.44

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666118

9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.378667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .268

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .46391

THE AMR FOR THIS RIFLE IS: 1.609

CENTROIDAL DISTANCES

0 TO 1 1.62795
1 TO 2 2.05981
1 TO 3 2.25901

3
2
+ <----POA

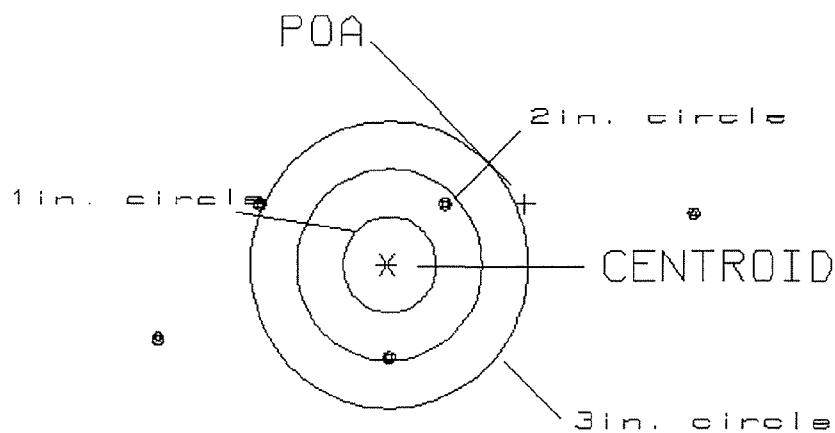
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: 1.628
 MIN RADIUS : .899
 MEAN RADIUS : 1.867
 MAX RADIUS : 3.307
 CENTROID X : -1.499
 CENTROID Y : -.635

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666118

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.74

0

VS= 1.63

2

GS= 5.88

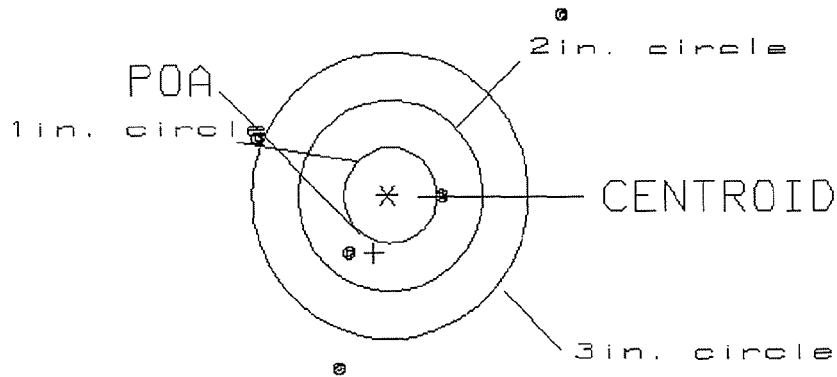
2

PATTERN #: 2
 POA TO CENTROID: .623
 MIN RADIUS : .562
 MEAN RADIUS : 1.472
 MAX RADIUS : 2.600
 CENTROID X : .145
 CENTROID Y : .606

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666118

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.22
 VS= 3.70
 GS= 4.36

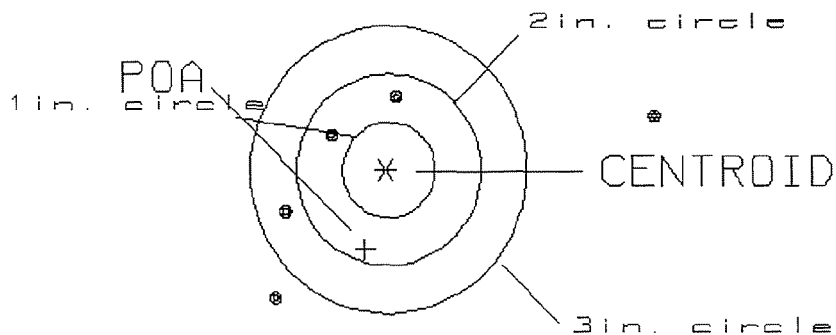
0
 2
 2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .861
 MIN RADIUS : .734
 MEAN RADIUS : 1.489
 MAX RADIUS : 2.966
 CENTROID X : .218
 CENTROID Y : .833

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666118

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.15
 VS= 2.04
 GS= 4.57

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666118

DATE _____

TESTER CF

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.37	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.38	2.52	
PULL #3	2.62	2.57	2.46	
PULL #4	2.60	2.43	2.42	
PULL #5	2.56	2.44	2.48	
TOTAL	12.86	12.19	12.43	
AVG.	2.57	2.44	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	2.92	
PULL #2	3.11	2.92	
PULL #3	2.97	3.35	
PULL #4	2.95	3.23	
PULL #5	2.99	3.23	
TOTAL	15.31	15.65	
AVG.	3.06	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.09		4.19
PULL #2	3.76	4.04		4.17
PULL #3	4.02	4.01		3.90
PULL #4	3.94	4.01		4.15
PULL #5	3.89	3.99		4.15
TOTAL	19.63	20.14		20.56
AVG.	3.93	4.03		4.11