

UPC



C6666120

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

Do Not Use

SERIAL NO.



C6666120

ORDER
MODEL 700™ M24

25705

UPC



ORDER
MODEL 700™ M24

25705

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6666120

46
ORDER NO.
25705

26PR

5705 C6666120

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 120

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>21</u> <u>205</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>L-70</u> <u>R-20</u>	<u>6-23-97</u>	<u>KF</u>
	A) MALFUNCTIONS	<u>Closes Hard over live round</u> <u>OK TRD</u>	<u>"</u>	<u>KF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>KF</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>RP</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.62</u> <u>2.74</u> <u>2.69</u> <u>2.75</u> <u>2.91</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666120
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.527$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0576667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.530146$

THE AMR FOR THIS RIFLE IS: $.856$

CENTROIDAL DISTANCES

Ø TO	1	.362095
1 TO	2	.229941
1 TO	3	1.02738

1
2 + <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .362

MIN RADIUS : .484

MEAN RADIUS : .619

MAX RADIUS : .801

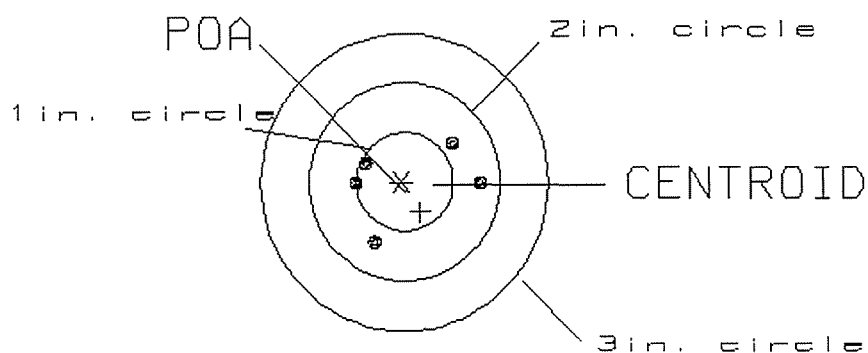
CENTROID X : -.192

CENTROID Y : .307

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666120

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.32

1

VS= 1.02

5

GS= 1.32

5

REMINGTON CENTERFIRE ACCURACY TEST

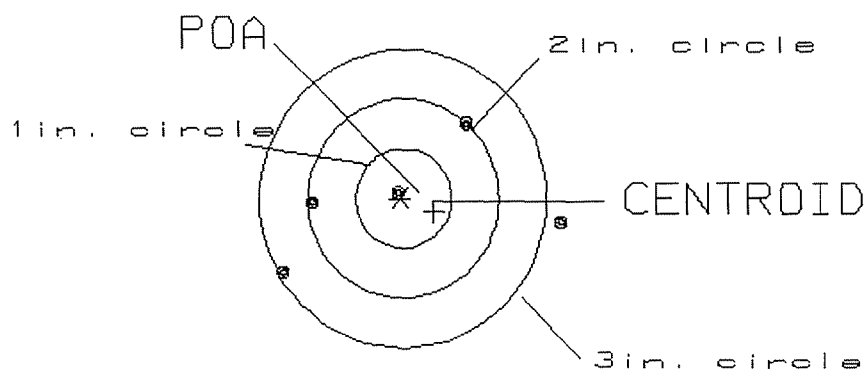
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .376
 MIN RADIUS : .114
 MEAN RADIUS : 1.028
 MAX RADIUS : 1.630
 CENTROID X : -.349
 CENTROID Y : .139

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666120

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.91
 VS= 1.50
 GS= 2.95

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.075

MIN RADIUS : .373

MEAN RADIUS : .921

MAX RADIUS : 1.691

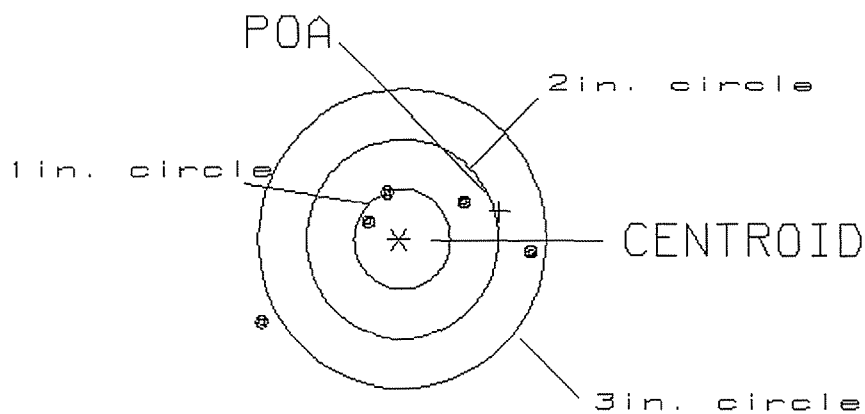
CENTROID X : -1.040

CENTROID Y : -.273

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666120

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.76

2

VS= 1.30

3

GS= 2.85

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666120

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.58	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.61	2.61		
PULL #3	2.57	2.47	2.48		
PULL #4	2.52	2.59	2.49		
PULL #5	2.43	2.59	2.51		
TOTAL	12.61	12.84	12.68		
AVG.	2.52	2.57	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.17		
PULL #2	3.19	3.13		
PULL #3	3.15	3.17		
PULL #4	3.17	3.17		
PULL #5	2.83	3.15		
TOTAL	15.53	15.79 15.76		
AVG.	3.12	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.04		4.14
PULL #2	4.13	4.10		4.05
PULL #3	4.12	3.90		4.09
PULL #4	4.10	4.01		4.06
PULL #5	4.12	4.01		4.09
TOTAL	20.62	20.06		20.43
AVG.	4.12	4.01		4.09