

UPC

C6666124



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

SERIAL NO.

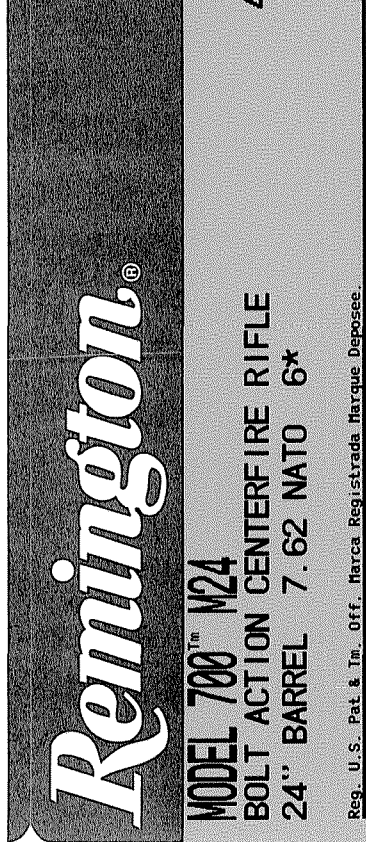


C6666124

ORDER 25705
MODEL 700™ M24
UPC



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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



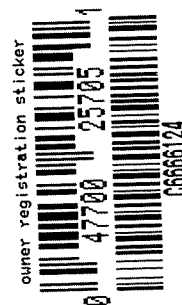
5705 C6666124

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666124

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	AE
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	DJT
618	Polish Barrel		3/6/97	DJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OF 11	OF NAME	READING	DATE	INIT
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-20-97</u>	<u>JK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-20-97</u>	<u>JK</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-7-97</u>	<u>ER</u>
	I) FIRING PIN INDENT	<u>21</u> <u>21.5</u> <u>21</u>	<u>5-30-97</u>	<u>JK</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-24-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-82</u> <u>R-68</u>	<u>6-20-97</u>	<u>AF</u>
	A) MALFUNCTIONS			<u>AF</u>
	B) PIERCED PRIMERS			<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>RW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.81</u> <u>2.87</u> <u>2.82</u> <u>2.77</u> <u>2.83</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666124
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.299667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.152333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.336163$

THE AMR FOR THIS RIFLE IS: 1.102

CENTROIDAL DISTANCES

0 TO 1	1.14649
1 TO 2	1.39613
1 TO 3	1.51412

2

+ 3 <----POA

1

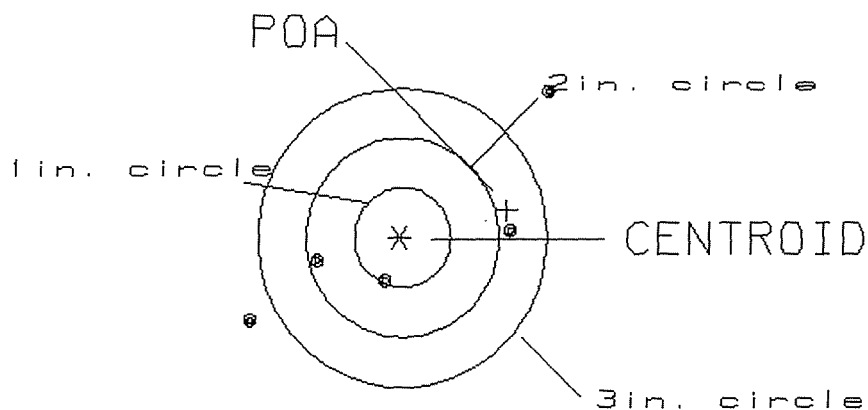
PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.147
 MIN RADIUS : .429
 MEAN RADIUS : 1.276
 MAX RADIUS : 2.077
 CENTROID X : -1.114
 CENTROID Y : -.271

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666124

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.12

1

VS= 2.25

2

GS= 3.85

3

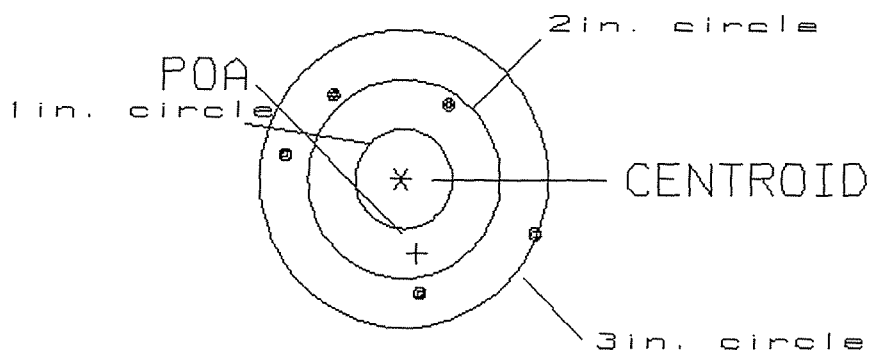
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .770
 MIN RADIUS : .861
 MEAN RADIUS : 1.170
 MAX RADIUS : 1.490
 CENTROID X : -.165
 CENTROID Y : .753

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666124

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.56

0

VS= 1.97

1

GS= 2.69

5

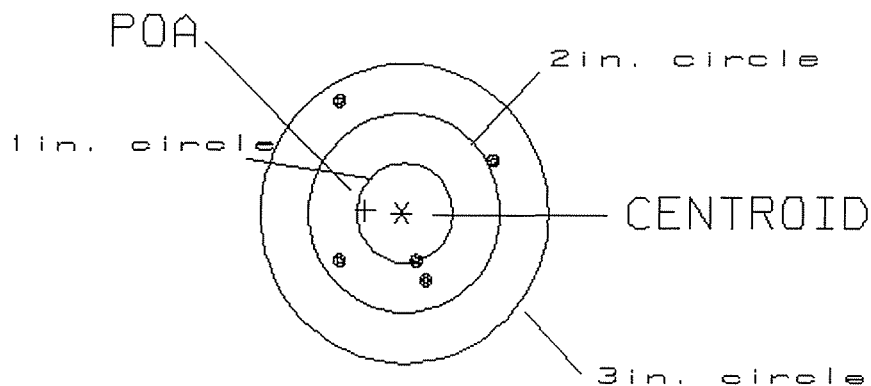
PATTERN #: 3

POA TO CENTROID: .380
 MIN RADIUS : .473
 MEAN RADIUS : .859
 MAX RADIUS : 1.264
 CENTROID X : .380
 CENTROID Y : -.025

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666124

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.60

1

VS= 1.72

3

GS= 1.93

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. C6666124DATE 5-7-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.66	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.62	2.52	
PULL #3	2.68	2.56	2.81	
PULL #4	2.66	2.52	2.81	
PULL #5	2.69	2.68	2.68	
TOTAL	13.06	13.04	13.46	
AVG.	2.61	2.61	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.09	
PULL #2	2.95	3.23	
PULL #3	3.18	3.26	
PULL #4	3.19	3.25	
PULL #5	3.18	3.18	
TOTAL	15.50	16.01	
AVG.	3.10	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.90		4.03
PULL #2	3.96	4.03		4.28
PULL #3	4.06	3.95		4.18
PULL #4	3.93	4.08		4.04
PULL #5	3.91	4.07		4.09
TOTAL	19.87	20.03		20.62
AVG.	3.97	4.01		4.12