

UPC



C6666129

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666129

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AF
600	Proof		3/5/97	L.M.M.
607	Check Headspace		3/5/97	AF
610	Dis-assemble Gun		3/6/97	AF
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WST
618	Polish Barrel		3/3/97	WST
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	5-6-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	5-6-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>23</u>	5-6-97	JW
	J) ASSEMBLE STOCK		4/28/97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	WINN, 900 60L		
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	RW
	A) HEADSPACE		6-16-97	RW
	B) TRIGGER PULL	<u>2.80</u> <u>2.81</u> <u>2.80</u> <u>2.82</u> <u>2.83</u>	6-5-97	CIK
	FUNCTION		6-10-97	RW
660	PACK		6-11-97	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666129
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.183$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.782$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.803127$

THE AMR FOR THIS RIFLE IS: 1.154

CENTROIDAL DISTANCES

Ø TO 1 1.3631
1 TO 2 .426251
1 TO 3 1.93144

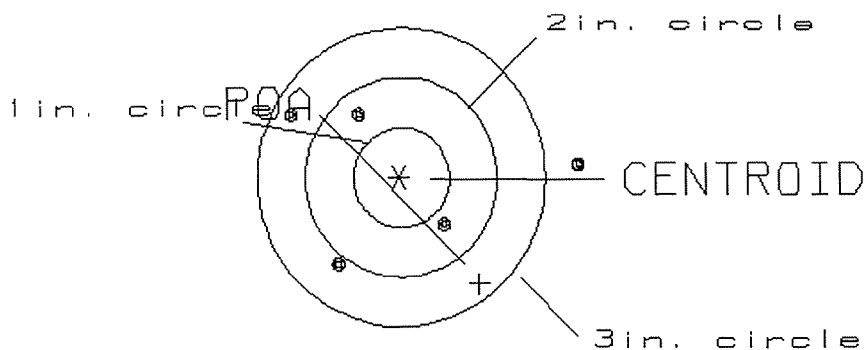
1
2 3
+ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: 1.363
 MIN RADIUS : .638
 MEAN RADIUS : 1.119
 MAX RADIUS : 1.837
 CENTROID X : -.847
 CENTROID Y : 1.068

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666129

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.01
 VS= 1.43
 GS= 3.05

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

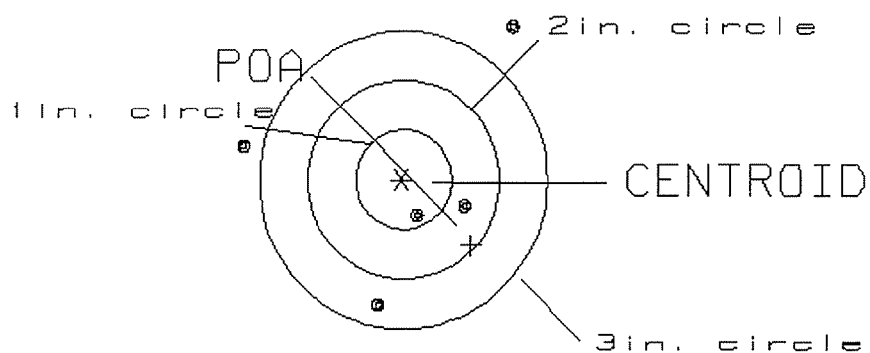
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .985
 MIN RADIUS : .416
 MEAN RADIUS : 1.180
 MAX RADIUS : 1.864
 CENTROID X : -.734
 CENTROID Y : .657

2 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.73

1

VS= 2.75

2

GS= 3.09

3

REMINGTON CENTERFIRE ACCURACY TEST

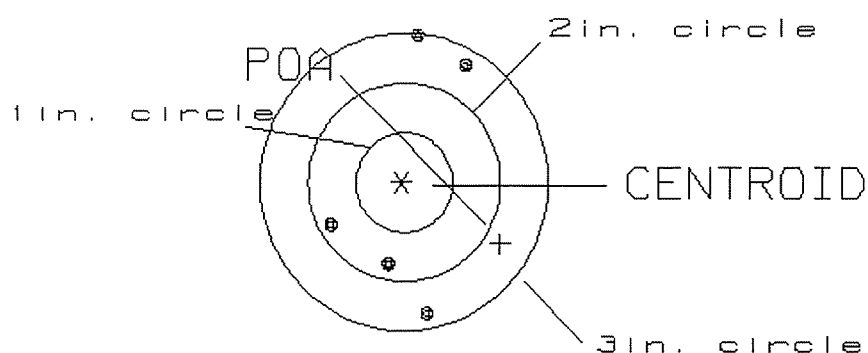
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.204
 MIN RADIUS : .802
 MEAN RADIUS : 1.163
 MAX RADIUS : 1.465
 CENTROID X : -1.032
 CENTROID Y : .621

2 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.34

0

VS= 2.82

2

GS= 2.82

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. C6666129DATE 4-21-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.39	2.74		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.67	2.60		
PULL #3	2.46	2.69	2.66		
PULL #4	2.71	2.65	2.59		
PULL #5	2.64	2.53	2.62		
TOTAL	12.81	12.93	13.21		
AVG.	2.56	2.59	2.64		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.05		
PULL #2	3.12	2.89		
PULL #3	3.02	2.93		
PULL #4	3.25	3.11		
PULL #5	3.13	3.16		
TOTAL	15.69	15.14		
AVG.	3.14	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.09		3.86
PULL #2	4.08	4.00		3.86
PULL #3	3.97	3.91		3.89
PULL #4	4.09	3.91		3.97
PULL #5	3.78	4.04		4.00
TOTAL	20.05	19.95		19.58
AVG.	4.01	3.99		3.92

Do Not Use

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ORDER

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MODEL 700™ M24

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
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46

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23PR

5705 C6666129

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

