

UPC



C6666130

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666130

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	W.J.T
618	Polish Barrel		3/20/97	W.J.T
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4</u>	<u>5-20-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>2.5</u>	<u>5-20-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23.5</u> <u>23</u> <u>22.5</u>	<u>5-20-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-23-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-23-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-23-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 85 R 65</u>	<u>6-20-97</u>	<u>TRD</u>
	A) MALFUNCTIONS		<u>6-20-97</u>	<u>TRD</u>
	B) PIERCED PRIMERS		<u>6-20-97</u>	<u>TRD</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>TM</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>282</u> <u>2.69</u> <u>2.44</u> <u>2.56</u> <u>2.67</u>	<u>6-26-97</u>	<u>CK</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666130
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .063
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .107333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .124457

THE AMR FOR THIS RIFLE IS: .5857

CENTROIDAL DISTANCES

0 TO 1 .0623939
1 TO 2 .221305
1 TO 3 .340602

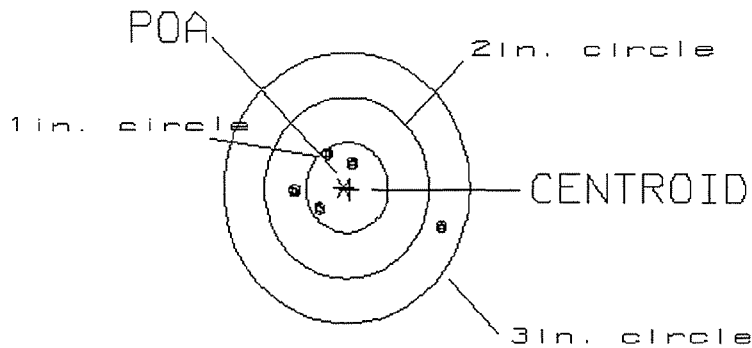
2
4 3 <----POA

PATTERN #: 1
 POA TO CENTROID: .062
 MIN RADIUS : .259
 MEAN RADIUS : .612
 MAX RADIUS : 1.285
 CENTROID X : -.058
 CENTROID Y : .023

25 Jun 1997

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CENTERFIRE PATTERN # 1



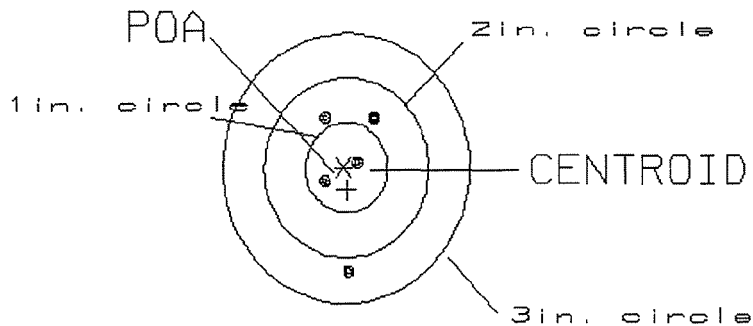
# OF SHOTS= 5	# IN CIRCLE
HS= 1.85	3
VS= .83	4
GS= 1.90	5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .245
 MIN RADIUS : .170
 MEAN RADIUS : .576
 MAX RADIUS : 1.097
 CENTROID X : -.034
 CENTROID Y : .243

25 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .62
 VS= 1.69
 GS= 1.71

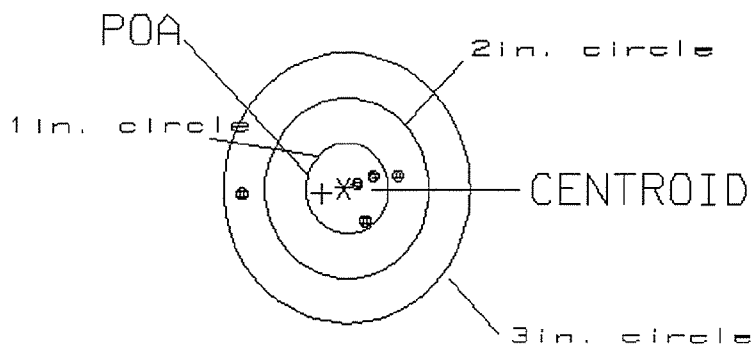
2
 4
 5

PATTERN #: 3
 POA TO CENTROID: .286
 MIN RADIUS : .171
 MEAN RADIUS : .569
 MAX RADIUS : 1.257
 CENTROID X : .281
 CENTROID Y : .056

25 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.88
 VS= .58
 GS= 1.89

3
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666130

DATE 5-9-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.67	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.75	2.86	
PULL #3	2.46	2.82	2.84	
PULL #4	2.61	2.76	2.64	
PULL #5	2.64	2.72	2.84	
TOTAL	13.01	13.72	13.79	
AVG.	2.60	2.74	2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	2.89		
PULL #2	3.06	2.97		
PULL #3	3.10	3.00		
PULL #4	3.02	2.97		
PULL #5	3.01	2.94		
TOTAL	15.18	14.77		
AVG.	3.04	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.89		4.19
PULL #2	3.93	3.85		4.19
PULL #3	3.95	3.92		4.23
PULL #4	3.93	3.92		4.17
PULL #5	3.88	3.92		4.18
TOTAL	19.73	19.50		20.96
AVG.	3.95	3.90		4.19

Do Not Use

Do Not Use

Lot #15

SERIAL NO.



C6666130

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6666130

48 ORDER NO.
25705

26PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 C6666130

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

