

UPC

C6666134



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMBER

Do Not Use

Do Not Use

SERIAL NO



C6666134

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
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0 47700 25705 1

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO C6666134
ORDER NO 25705
23PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

5705 C6666134

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666134

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock		3-10-97	AP
600	Proof		3-11-97	J.M.A.
607	Check Headspace		3-11-97	AP
610	Dis-assemble Gun		3-11-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>45</u> <u>45</u> <u>45</u>	5-9-97	GW
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	GW
	H) TRIGGER PULL TEST & RETAINABILITY		5-5-97	ER
	I) FIRING PIN INDENT	<u>21</u> <u>21</u> <u>21</u>	5-9-97	GW
	J) ASSEMBLE STOCK		5-8-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Wind. R80 L70	6-6-97	RW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-6-97	RW
	A) HEADSPACE		6-6-97	RW
	B) TRIGGER PULL	<u>2.41</u> <u>2.38</u> <u>2.34</u> <u>2.33</u> <u>2.34</u>	6-6-97	CR
	FUNCTION		6-6-97	RW
660	PACK		6-13-97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666134

DATE 5-5-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.75	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.69	2.80	
PULL #3	2.73	2.67	2.78	
PULL #4	2.79	2.72	2.81	
PULL #5	2.79	2.74	2.83	
TOTAL	13.47	2.71 13.57	13.88	
AVG.	2.69	2.71	2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.00	
PULL #2	2.88	2.97	
PULL #3	3.02	2.98	
PULL #4	2.86	2.98	
PULL #5	2.91	2.94	
TOTAL	14.67	14.87	
AVG.	2.93	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.97		4.03
PULL #2	4.01	3.97		4.09
PULL #3	4.16	3.98		4.12
PULL #4	4.13	3.99		4.09
PULL #5	4.14	4.02		4.07
TOTAL	20.46	19.93		20.40
AVG.	4.09	3.99		4.08

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666134
3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.835667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0266667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.836092$

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

0 TO 1	$.0777946$
1 TO 2	2.40709
1 TO 3	$.125399$

2

1

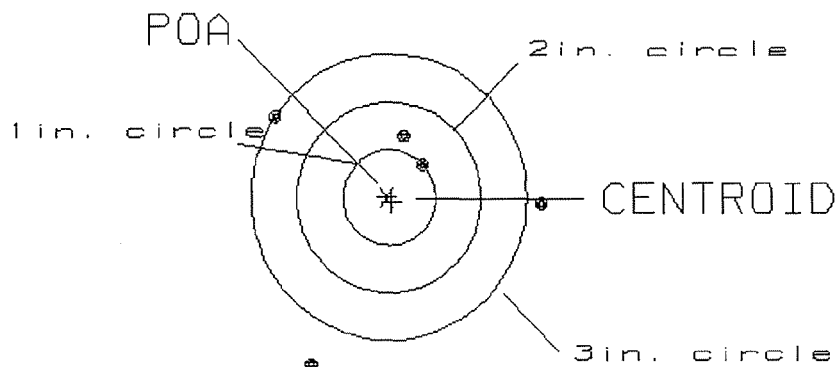
<---POA

PATTERN #: 1
 POA TO CENTROID: .078
 MIN RADIUS : .476
 MEAN RADIUS : 1.240
 MAX RADIUS : 1.950
 CENTROID X : -.054
 CENTROID Y : .056

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666134

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.90

1

VS= 2.59

2

GS= 3.03

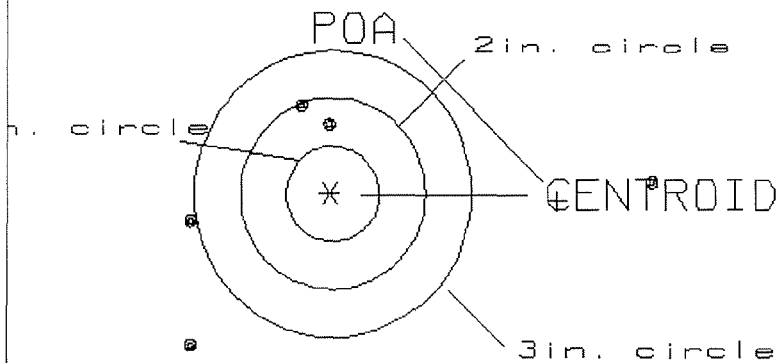
2

PATTERN #: 2
 POA TO CENTROID: 2.462
 MIN RADIUS : .752
 MEAN RADIUS : 1.772
 MAX RADIUS : 3.435
 CENTROID X : -2.461
 CENTROID Y : .077

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666134

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.98

0

VS= 2.45

2

GS= 5.24

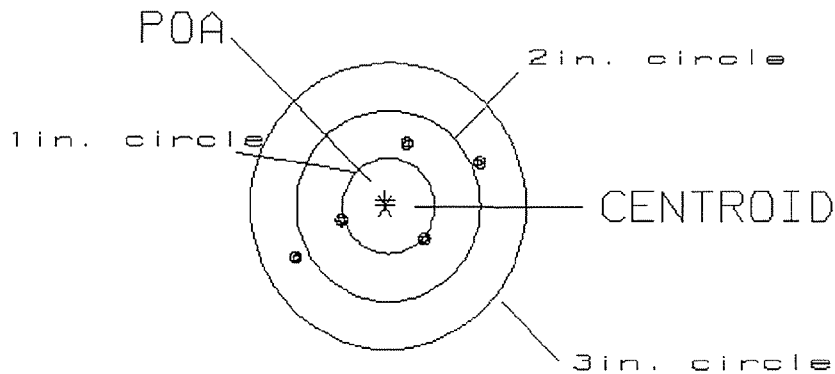
2

PATTERN #: 3
 POA TO CENTROID: .054
 MIN RADIUS : .501
 MEAN RADIUS : .780
 MAX RADIUS : 1.181
 CENTROID X : .008
 CENTROID Y : -.053

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666134

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.99
 VS= 1.19
 GS= 2.24

0
 3
 5