

UPC



C6666136

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666136

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof			
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJD
618	Polish Barrel		3/3/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	5-7-96	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-7-96	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	ER
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>23</u>	5-7-97	JW
	J) ASSEMBLE STOCK		4-22-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	L-75 R-75	6-24-97	KT
	A) MALFUNCTIONS		"	KT
	B) PIERCED PRIMERS		"	KT
645	INSPECT FOR LIVE AMMO		6-24-97	RF
655	FINAL INSPECTION		6-25-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.76</u> <u>2.63</u> <u>2.70</u> <u>2.60</u> <u>2.69</u>	6-25-97	CR
	FUNCTION		6-25-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666136
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.551
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .484333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .733607

THE AMR FOR THIS RIFLE IS: 1.179

CENTROIDAL DISTANCES

Ø TO	1	1.50663
1 TO	2	1.82428
1 TO	3	1.18687

3 2

1

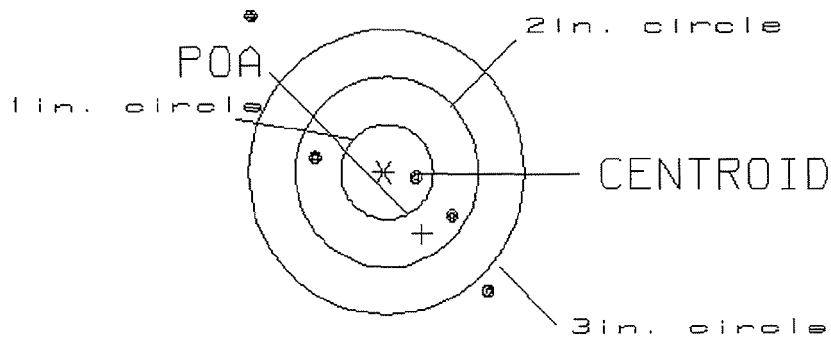
+ <----POA

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .773
 MIN RADIUS : .316
 MEAN RADIUS : 1.153
 MAX RADIUS : 2.154
 CENTROID X : -.417
 CENTROID Y : .651

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666136

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.58
 VS= 2.82
 GS= 3.82

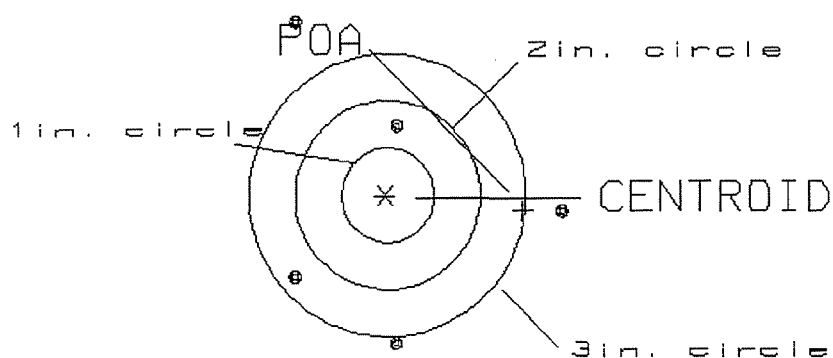
1
 3
 3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: 1.507
 MIN RADIUS : .737
 MEAN RADIUS : 1.496
 MAX RADIUS : 2.057
 CENTROID X : -1.498
 CENTROID Y : .161

24 Jun 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 3.32

1

GS= 3.49

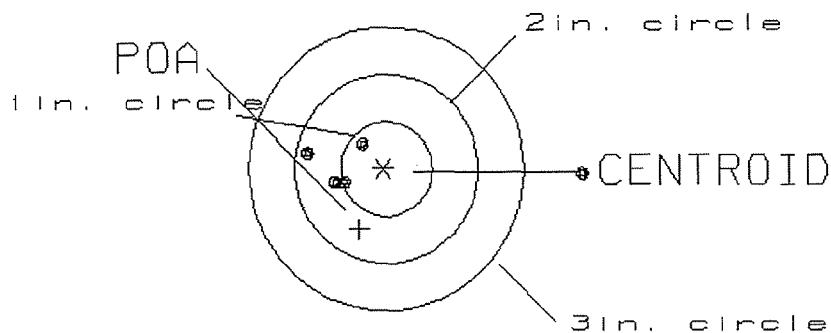
2

PATTERN #: 2
 POA TO CENTROID: .692
 MIN RADIUS : .342
 MEAN RADIUS : .888
 MAX RADIUS : 2.162
 CENTROID X : .262
 CENTROID Y : .641

24 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.01
 VS= .37
 GS= 3.02

1
 4
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666136

DATE 4-21-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.48	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.47	2.30		
PULL #3	2.46	2.47	2.45		
PULL #4	2.47	2.33	2.40		
PULL #5	2.49	2.35	2.43		
TOTAL	12.18	12.10	12.08		
AVG.	2.44	2.42	2.42		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	2.90		
PULL #2	2.98	2.96		
PULL #3	2.85	2.95		
PULL #4	2.96	2.58		
PULL #5	2.91	2.66		
TOTAL	14.60	14.05		
AVG.	2.92	2.81		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.15		4.17
PULL #2	4.20	4.13		4.22
PULL #3	4.25	4.07		4.24
PULL #4	4.20	3.86		4.34
PULL #5	4.17	4.13		4.30
TOTAL	20.79	4.09 20.39		21.27
AVG.	4.16	4.07		4.25

Do Not Use

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SERIAL NO.



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ORDER 25705
MODEL 700TM M24
UPC



0 47700 25705 1

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VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

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ORDER NO. 25705
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5705 C6666136

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM