

UPC



C6666137

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 137

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>FW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>FW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23⁵</u> <u>23</u>	<u>5-8-97</u>	<u>FW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>FW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>FW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>FW</u>
640	GALLERY TEST AND TARGET	<u>L 67</u> <u>R 83</u>	<u>6-23-97</u>	<u>KT</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>KT</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>RP</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.84</u> <u>2.77</u> <u>2.81</u> <u>2.81</u> <u>2.82</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666137
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.376
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .208
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .429698

THE AMR FOR THIS RIFLE IS: 1.069

CENTROIDAL DISTANCES

0 TO 1	.613685
1 TO 2	.915192
1 TO 3	.896217

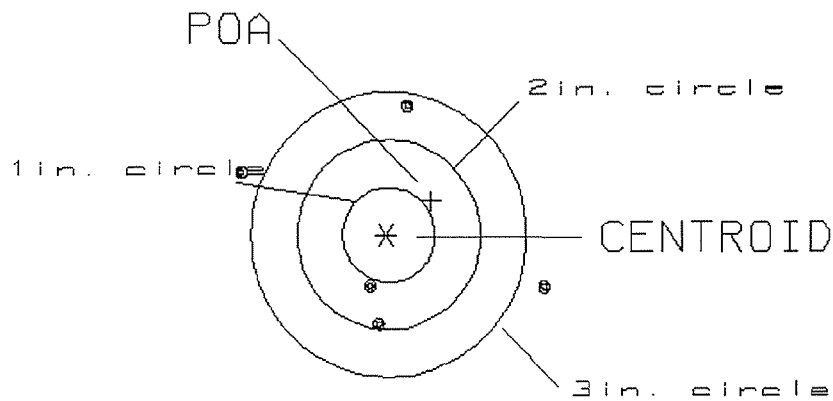
3 2
+ <----POA
1

PATTERN #: 1
 POA TO CENTROID: .613
 MIN RADIUS : .527
 MEAN RADIUS : 1.274
 MAX RADIUS : 1.819
 CENTROID X : -.497
 CENTROID Y : -.360

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666137

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.36

0

VS= 2.24

2

GS= 3.57

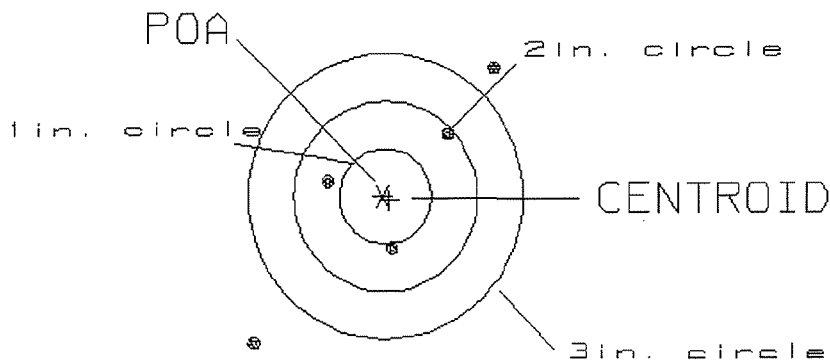
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PATTERN #: 2
 POA TO CENTROID: .084
 MIN RADIUS : .522
 MEAN RADIUS : 1.192
 MAX RADIUS : 2.083
 CENTROID X : -.071
 CENTROID Y : .045

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666137

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.56

0

VS= 2.91

3

GS= 3.87

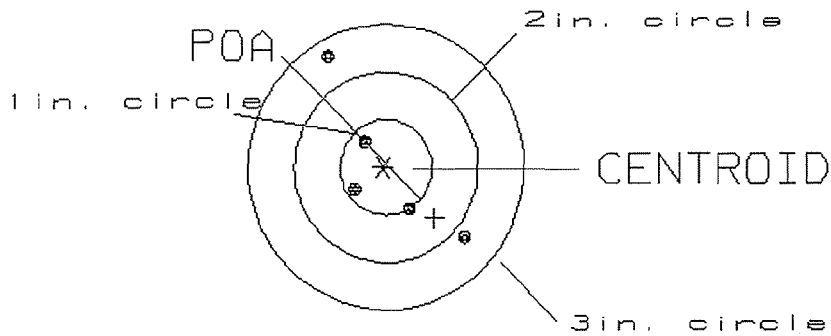
3

PATTERN #: 3
 POA TO CENTROID: .774
 MIN RADIUS : .346
 MEAN RADIUS : .740
 MAX RADIUS : 1.305
 CENTROID X : -.560
 CENTROID Y : .534

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666137

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.55

3

VS= 1.92

3

GS= 2.46

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 06666137

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.40	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.45	2.65	
PULL #3	2.36	2.49	2.55	
PULL #4	2.50	2.67	2.62	
PULL #5	2.46	2.67	2.60	
TOTAL	12.48	12.68	13.01	
AVG.	2.50	2.54	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	2.88		
PULL #2	3.02	2.92		
PULL #3	2.84	3.34		
PULL #4	3.00	3.20		
PULL #5	2.85	3.22		
TOTAL	14.77	15.56		
AVG.	2.95	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.41		4.37
PULL #2	3.99	4.29		4.30
PULL #3	3.99	4.24		4.29
PULL #4	4.24	4.30		4.34
PULL #5	4.15	4.23		4.47
TOTAL	20.47	21.47		21.77
AVG.	4.09	4.29		4.35

Do Not Use

SERIAL NO.



C6666137

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

C6666137

48 ORDER NO. 25705

26PR

5705 C6666137

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM