

UPC



C6666139

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 139

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>3</u>	<u>6-3-97</u>	<u>CL</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-3-97</u>	<u>CL</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.021</u>	<u>6-3-97</u>	<u>CL</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-30-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-30-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Wingage 87R 63L</u>	<u>6-14-97</u>	<u>RW</u>
	A) MALFUNCTIONS		<u>6-14-97</u>	<u>RW</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>	<u>RW</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>	<u>RW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.58</u> <u>2.57</u> <u>2.75</u> <u>2.80</u> <u>2.55</u>	<u>6-15-97</u>	<u>CL</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666139
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .178333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0876667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .198716

THE AMR FOR THIS RIFLE IS: 1.036

CENTROIDAL DISTANCES

0 TO 1	.113455
1 TO 2	.637907
1 TO 3	.440306

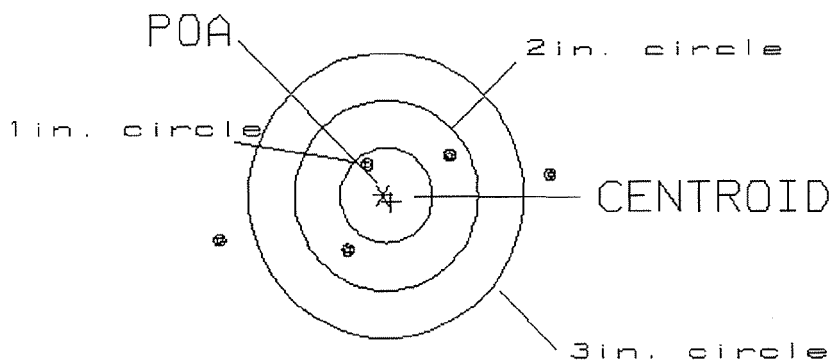
1+ 3 <----POA
2

PATTERN #: 010
 POA TO CENTROID: .113
 MIN RADIUS : .414
 MEAN RADIUS : 1.116
 MAX RADIUS : 1.881
 CENTROID X : -.086
 CENTROID Y : .074

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666139

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.61
 VS= 1.00
 GS= 3.68

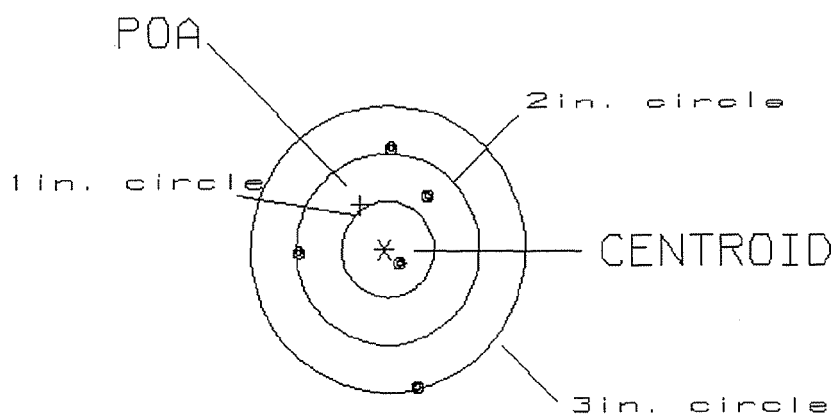
1
 3
 3

PATTERN #: 2
 POA TO CENTROID: .530
 MIN RADIUS : .186
 MEAN RADIUS : .883
 MAX RADIUS : 1.502
 CENTROID X : .269
 CENTROID Y : -.456

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666139

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.36

1

VS= 2.51

3

GS= 2.53

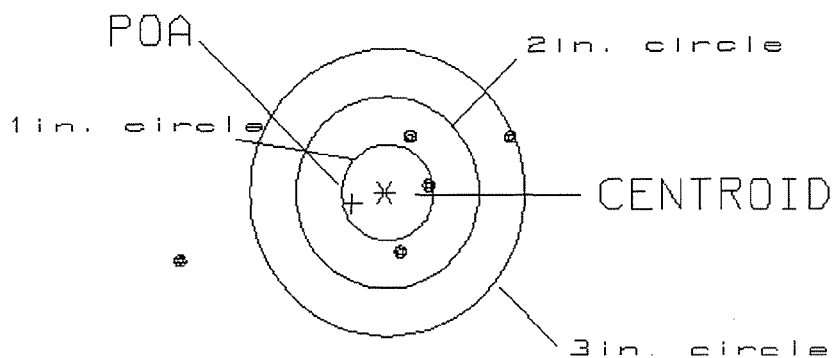
4

PATTERN #: 030
 POA TO CENTROID: .371
 MIN RADIUS : .440
 MEAN RADIUS : 1.110
 MAX RADIUS : 2.335
 CENTROID X : .352
 CENTROID Y : .119

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666139

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.62

1

VS= 1.29

3

GS= 3.84

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666139

DATE 5-20-97

TESTER C. K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.45	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.46	2.65	
PULL #3	2.55	2.49	2.55	
PULL #4	2.57	2.54	2.60	
PULL #5	2.65	2.49	2.56	
TOTAL	12.75	12.43	12.88	
AVG.	2.55	2.486	2.576	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.90	2.75	
PULL #2	3.01	2.85	
PULL #3	2.97	2.89	
PULL #4	2.96	3.17	
PULL #5	2.97	3.03	
TOTAL	14.81	14.69	
AVG.	2.962	2.938	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.78		4.10
PULL #2	4.02	3.98		4.01
PULL #3	4.07	3.93		3.96
PULL #4	3.99	3.94		4.07
PULL #5	3.98	3.93		3.94
TOTAL	20.04	19.56		20.08
AVG.	4.008	3.912		4.016

Do Not Use

Do Not Use

SERIAL NO.



C6666139

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marks Deposited

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

C6666139

46 ORDER NO.
25705

26PR

5705 C6666139

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

