

UPC



C6666141

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

SERIAL NO.



C6666141

ORDER 25705

MODEL 700™ M24

UPC



047700 25705 1

ORDER 25705

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UPC



047700 25705 1

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

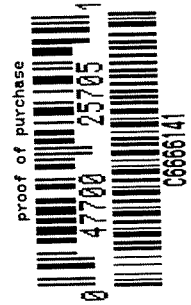


5705 C6666141

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666141

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

625	F) SAFETY ON FORCE	<u>4</u>	<u>4</u>	<u>4.5</u>	<u>6-3-9</u>		
CONT.							
	G) SAFETY OFF FORCE	<u>2</u>	<u>2</u>	<u>2</u>	<u>6-3-9</u>		
	H) TRIGGER PULL TEST & RETAINABILITY						
	I) FIRING PIN INDENT	<u>.021</u>	<u>.0225</u>	<u>.023</u>	<u>6-3-9</u>		
	J) ASSEMBLE STOCK				<u>6-7-9</u>		
	K) ASSEMBLE SWIVEL STUDS				<u>RP 6-26-9</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES				<u>6-2-9</u>		
	M) IRON SIGHT ALIGNMENT				<u>6-2-9</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER				<u>6-2-9</u>		
640	GALLERY TEST AND TARGET	<u>L-67</u>	<u>R-83</u>	<u>N</u>	<u>6-20-97</u>		
	A) MALFUNCTIONS			<u>N</u>	<u>"</u>		
	B) PIERCED PRIMERS			<u>N</u>	<u>"</u>		
645	INSPECT FOR LIVE AMMO			<u>RP</u>	<u>6-20-97</u>		
655	FINAL INSPECTION				<u>RP 6-26-9</u>		
	A) HEADSPACE						
	B) TRIGGER PULL	<u>2.45</u>	<u>2.45</u>	<u>2.64</u>	<u>2.64</u>	<u>2.78</u>	<u>6-26-9</u>
							<u>CR</u>
	FUNCTION						<u>RP 6-26-97</u>
660	PACK						

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666141
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.143
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0713333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .159804

THE AMR FOR THIS RIFLE IS: .6237

CENTROIDAL DISTANCES

0 TO 1	.21341
1 TO 2	.106174
1 TO 3	.187856

$\frac{1^2+3}{3}$ <----POA

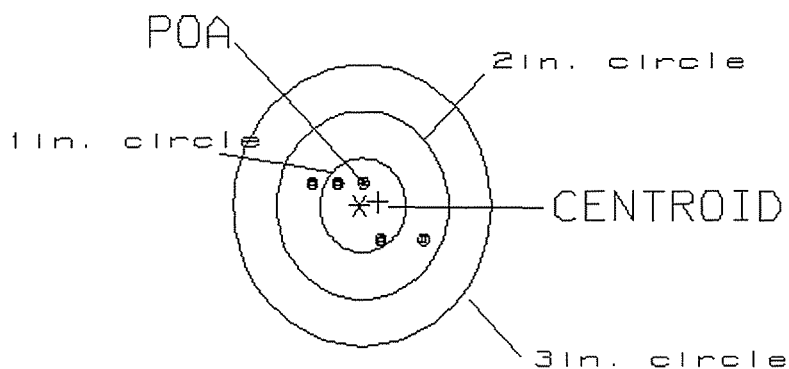
PATTERN #: 1

POA TO CENTROID: .213
MIN RADIUS : .287
MEAN RADIUS : .499
MAX RADIUS : .770
CENTROID X : -.210
CENTROID Y : -.038

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666141.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.28

3

VS= .66

5

GS= 1.38

5

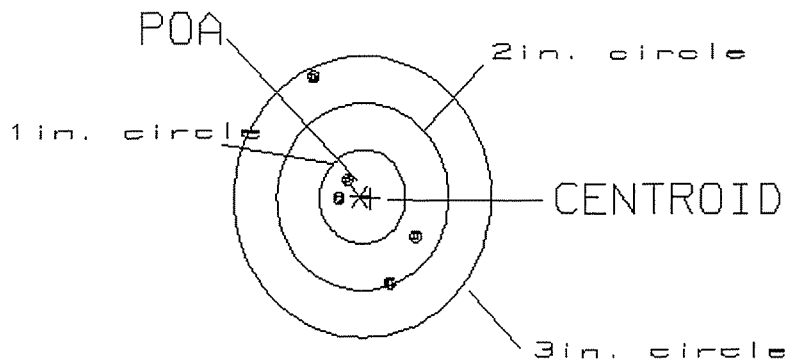
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .119
 MIN RADIUS : .227
 MEAN RADIUS : .725
 MAX RADIUS : 1.405
 CENTROID X : -.118
 CENTROID Y : .015

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666141.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.11
 US= 2.26
 GS= 2.43

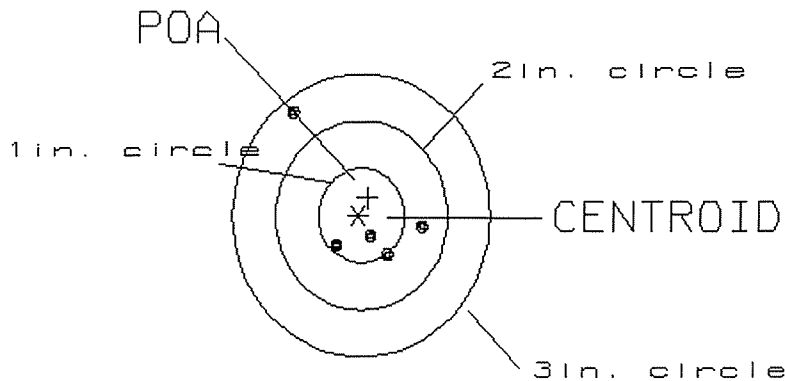
2
 3
 5

PATTERN #: 3
 POA TO CENTROID: .216
 MIN RADIUS : .172
 MEAN RADIUS : .647
 MAX RADIUS : 1.359
 CENTROID X : -.101
 CENTROID Y : -.191

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666141.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.52
 US= 1.54
 GS= 1.96

2
 4
 5

NOT 625 77

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666141
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .802
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .384667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .889479

THE AMR FOR THIS RIFLE IS: 1.31

CENTROIDAL DISTANCES

0 TO 1	.42457
1 TO 2	1.61175
1 TO 3	.237059

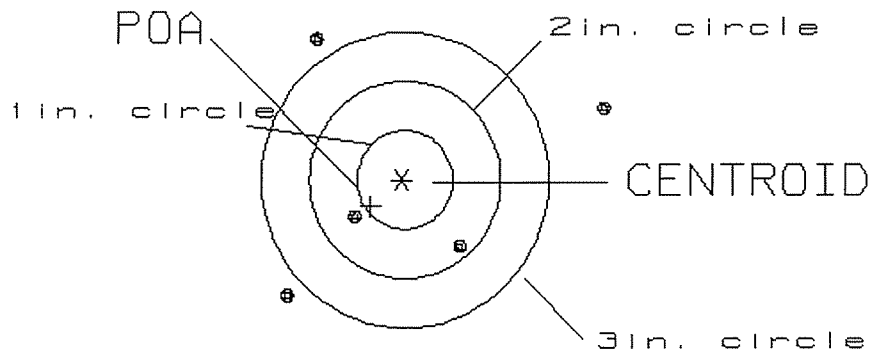
3 2
1
+ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .425
 MIN RADIUS : .623
 MEAN RADIUS : 1.407
 MAX RADIUS : 2.183
 CENTROID X : .326
 CENTROID Y : .272

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666141

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.30

0

VS= 2.54

2

GS= 3.78

2

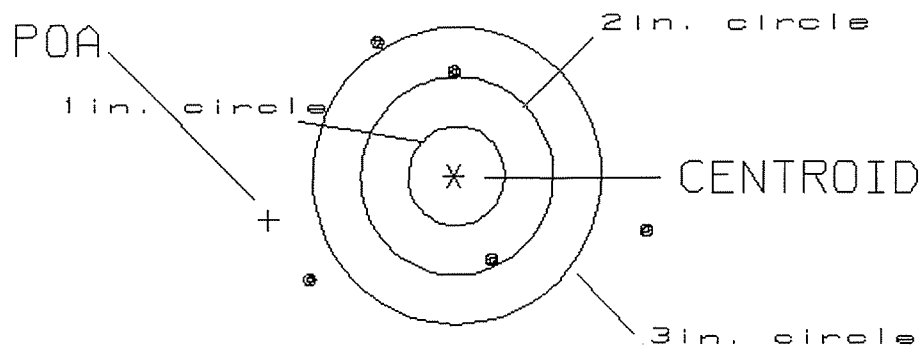
PATTERN #: 2

POA TO CENTROID: 1.979
 MIN RADIUS : .881
 MEAN RADIUS : 1.469
 MAX RADIUS : 2.023
 CENTROID X : 1.928
 CENTROID Y : .449

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666141

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.48

0

VS= 2.36

1

GS= 3.51

2

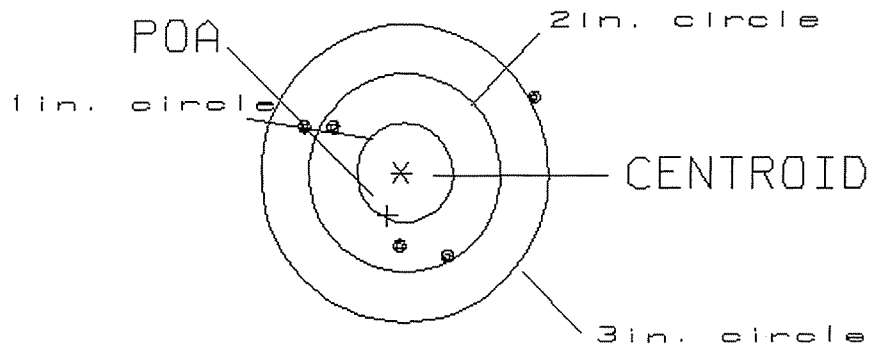
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .459
 MIN RADIUS : .783
 MEAN RADIUS : 1.055
 MAX RADIUS : 1.539
 CENTROID X : .152
 CENTROID Y : .433

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666141

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.40

0

VS= 1.62

3

GS= 2.42

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. C6666141

DATE 5-15-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.63	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.44	2.49	
PULL #3	2.36	2.40	2.46	
PULL #4	2.39	2.41	2.44	
PULL #5	2.38	2.49	2.38	
TOTAL	11.99	12.37	12.26	
AVG.	2.40	2.47	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.93	
PULL #2	3.02	3.05	
PULL #3	3.05	3.04	
PULL #4	2.69	3.04	
PULL #5	2.81	3.05	
TOTAL	14.63	15.11	
AVG.	2.93	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.87		4.00
PULL #2	3.96	3.89		3.99
PULL #3	3.93	3.99		4.01
PULL #4	3.86	3.91		3.89
PULL #5	3.85	3.84		3.91
TOTAL	19.63	19.50		19.80
AVG.	3.93	3.90		3.96