

UPC



C6666145

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666145

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-20-97	QW
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-20-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>21</u> <u>22</u>	5-20-97	QW
	J) ASSEMBLE STOCK		5/15/97	RE
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	QW
	M) IRON SIGHT ALIGNMENT		5-23-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	QW
640	GALLERY TEST AND TARGET	L 85 R 65	6/20/97	TM
	A) MALFUNCTIONS	Closes HARD OK TRD	6-20-97	TM
	B) PIERCED PRIMERS		6-20-97	TM
645	INSPECT FOR LIVE AMMO		6-20-97	TRD
655	FINAL INSPECTION			
	A) HEADSPACE		6-25-97	RP
	B) TRIGGER PULL	<u>2.87</u> <u>2.75</u> <u>2.89</u> <u>2.77</u> <u>2.85</u>	6-23-97	CK
	FUNCTION		6-25-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666145
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0903333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .066
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111875

THE AMR FOR THIS RIFLE IS: .9133

CENTROIDAL DISTANCES

Ø TO 1	.183325
1 TO 2	.275944
1 TO 3	.243824

$\begin{matrix} 1 \\ +3^2 \end{matrix}$ <----POA

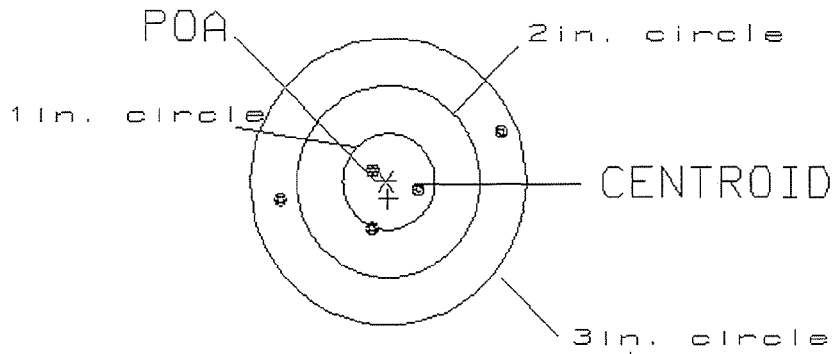
PATTERN #: 1

POA TO CENTROID: .183
 MIN RADIUS : .266
 MEAN RADIUS : .735
 MAX RADIUS : 1.353
 CENTROID X : -.022
 CENTROID Y : .182

20 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6666145

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.38
 VS= 1.05
 GS= 2.49

2
 3
 5

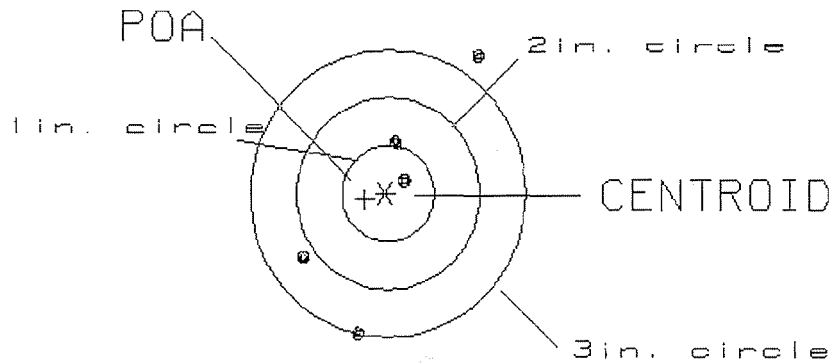
PATTERN #: 2

POA TO CENTROID: .234
 MIN RADIUS : .203
 MEAN RADIUS : 1.013
 MAX RADIUS : 1.747
 CENTROID X : .226
 CENTROID Y : .061

20 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87
 VS= 2.86
 GS= 3.14

1
 2
 4

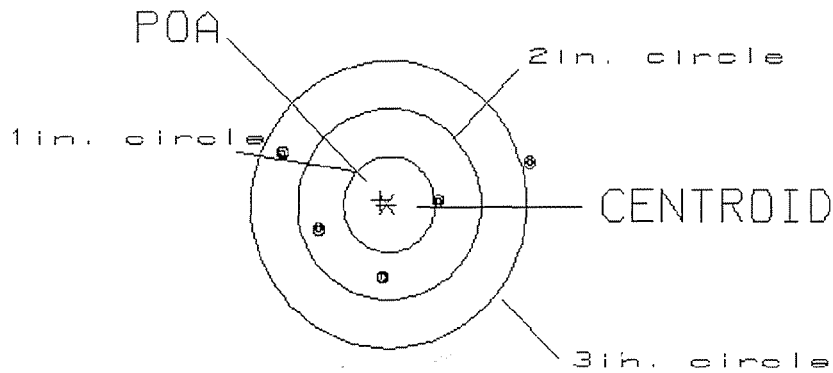
PATTERN #: 3

POA TO CENTROID: .081
MIN RADIUS : .541
MEAN RADIUS : .992
MAX RADIUS : 1.541
CENTROID X : .067
CENTROID Y : -.045

20 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.66
VS= 1.32
GS= 2.66

0
3
4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666145

DATE 5-7-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.38	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.33	2.21	
PULL #3	2.57	2.40	2.46	
PULL #4	2.53	2.29	2.49	
PULL #5	2.55	2.26	2.45	
TOTAL	12.58	11.66	11.96	
AVG.	2.52	2.33	2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.98	2.94		
PULL #2	3.03	2.98		
PULL #3	3.05	2.95		
PULL #4	3.12	3.05		
PULL #5	3.04	3.14		
TOTAL	15.22	15.06		
AVG.	3.04	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.24		3.99
PULL #2	4.17	4.19		3.99
PULL #3	4.18	3.99		3.97
PULL #4	4.14	4.09		4.01
PULL #5	4.13	4.09		3.99
TOTAL	20.80	20.60		19.95
AVG.	4.16	4.12		3.99

Do Not Use

ORDER 25705

MODEL 700™ M24

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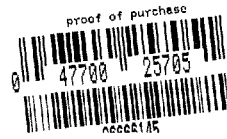


Do Not Use

46 FORM

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FILER
- REMINGTON AUTHORIZED GUNSMITHS



VERY IMPORTANT!
INSTRUCTION BOOK
PROCESSED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

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