

UPC



C6666146

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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23PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 C6666146

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MODEL 700™ M24

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SERIAL NO



C6666146

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666146

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		4/1/97	AC
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		5/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJF
618	Polish Barrel		3/3/97	WJF
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3⁵</u> <u>3⁵</u>	5-9-97	qw
CONT.				
	G) SAFETY OFF FORCE	<u>2⁵</u> <u>2⁵</u> <u>2⁵</u>	5-9-97	fw
	H) TRIGGER PULL TEST & RETAINABILITY		5-1-97	ER
	I) FIRING PIN INDENT	<u>21⁵</u> <u>22</u> <u>22⁵</u>	5-9-97	qw
	J) ASSEMBLE STOCK		5-2-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	qw
	M) IRON SIGHT ALIGNMENT		5-22-97	qw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	qw
640	GALLERY TEST AND TARGET	R 105 L 45	6-3-97	NF
	A) MALFUNCTIONS	SSOC 2	"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		"	NF
655	FINAL INSPECTION		6-9-97	RW
	A) HEADSPACE		6-9-97	RW
	B) TRIGGER PULL	<u>256</u> <u>262</u> <u>257</u> <u>258</u> <u>262</u>	6-5-97	CR
	FUNCTION		6-9-97	RW
660	PACK		6-13-97	RP

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666146
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.391$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.241$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.459306$

THE AMR FOR THIS RIFLE IS: 1.273

CENTROIDAL DISTANCES

0 TO 1	.581176
1 TO 2	.482857
1 TO 3	.187385

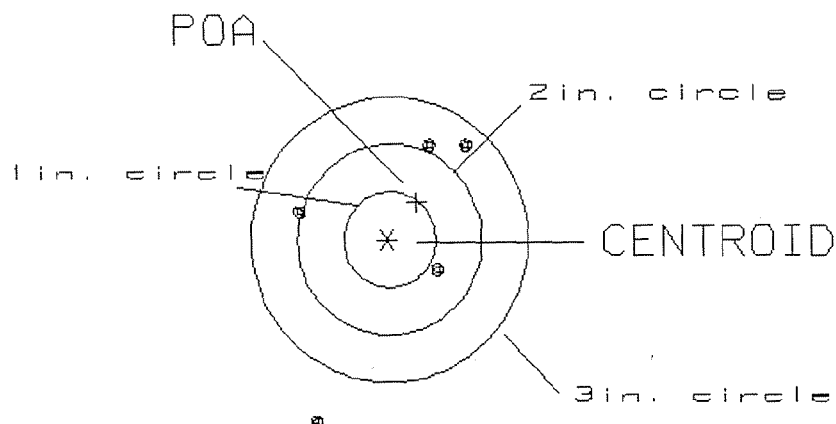
2 3 + <----POA
1

PATTERN #: 1
 POA TO CENTROID: .502
 MIN RADIUS : .614
 MEAN RADIUS : 1.209
 MAX RADIUS : 2.053
 CENTROID X : -.316
 CENTROID Y : -.389

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666146

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.88
 VS= 2.86
 GS= 3.30

0
 1
 4

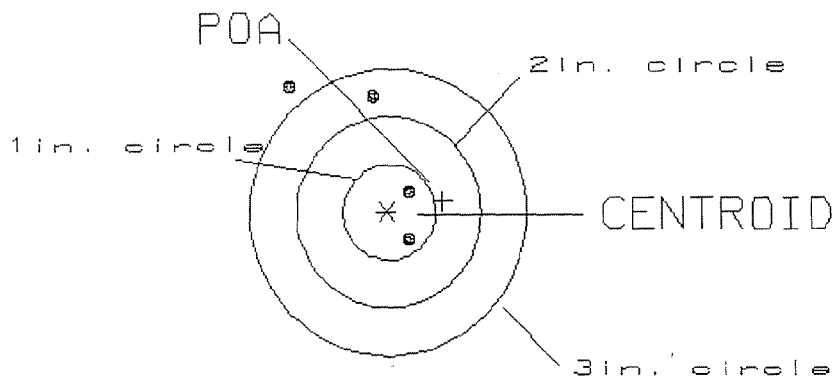
PATTERN #: 2

POA TO CENTROID: .624
 MIN RADIUS : .332
 MEAN RADIUS : 1.243
 MAX RADIUS : 2.603
 CENTROID X : -.613
 CENTROID Y : -.118

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6566146

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.99
 VS= 3.76
 GS= 4.25

2
 2
 3

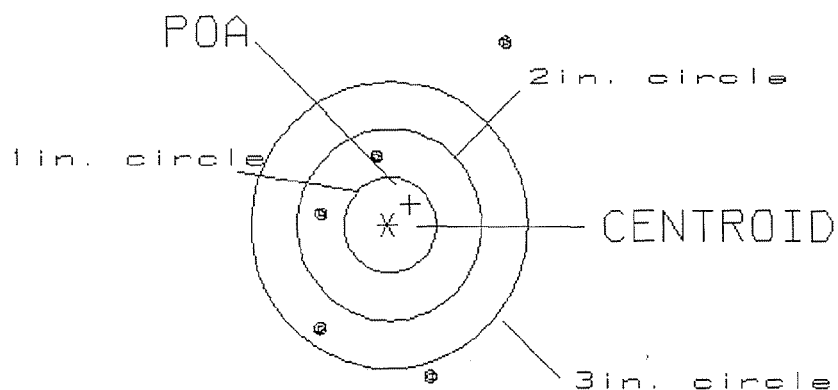
PATTERN #: C 3

POA TO CENTROID: .326
 MIN RADIUS : .780
 MEAN RADIUS : 1.366
 MAX RADIUS : 2.230
 CENTROID X : -.244
 CENTROID Y : -.216

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666146

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.01
 VS= 3.49
 GS= 3.56

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C 6666146

DATE 5-1-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.47	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.47	2.62	
PULL #3	2.56	2.43	2.58	
PULL #4	2.55	2.45	2.61	
PULL #5	2.55	2.46	2.59	
TOTAL	12.85	12.28	13.06	
AVG.	2.57	2.46	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	2.80		
PULL #2	2.91	2.78		
PULL #3	2.92	3.05		
PULL #4	2.97	3.05		
PULL #5	2.94	3.05		
TOTAL	14.67	14.73		
AVG.	2.93	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.52		4.17
PULL #2	3.78	3.87		4.25
PULL #3	3.76	3.87		4.26
PULL #4	3.94	3.84		4.29
PULL #5	3.95	3.89		4.31
TOTAL	19.38	18.99		21.28
AVG.	3.88	3.80		4.26