

UPC



C6666147

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666147
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.18
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00766667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .180163

THE AMR FOR THIS RIFLE IS: 1.157

CENTROIDAL DISTANCES

0 TO 1	.321797
1 TO 2	.460213
1 TO 3	.291112

3²
+ <----POA
1

PATTERN #: 1

POA TO CENTROID: .321

MIN RADIUS : .303

MEAN RADIUS : 1.068

MAX RADIUS : 1.795

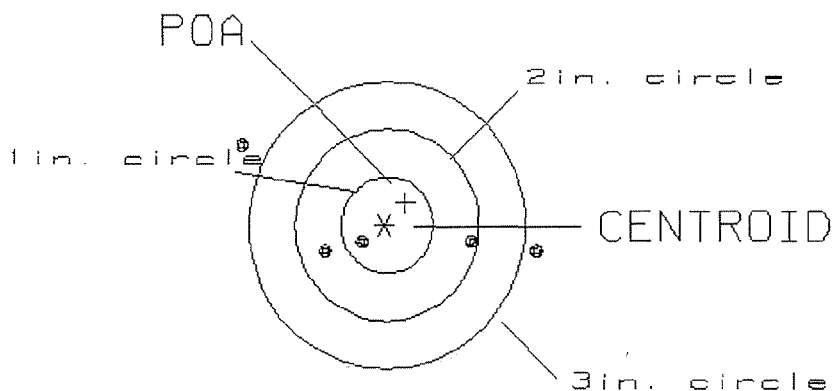
CENTROID X : -.223

CENTROID Y : -.232

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666147

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.18

1

VS= 1.12

3

GS= 3.37

3

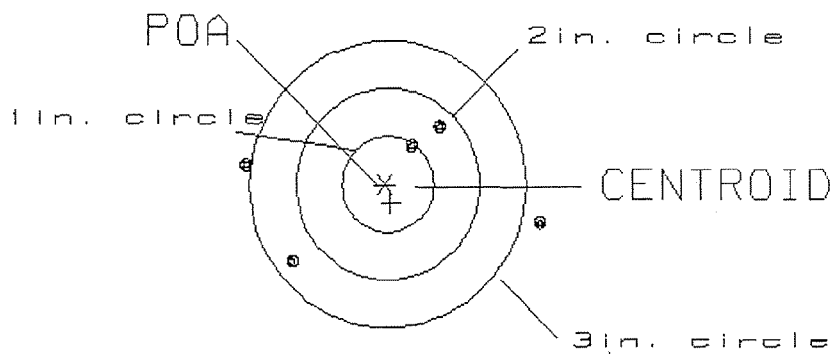
PATTERN #: 2

POA TO CENTROID: .207
 MIN RADIUS : .507
 MEAN RADIUS : 1.183
 MAX RADIUS : 1.734
 CENTROID X : -.059
 CENTROID Y : .198

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.22
 VS= 1.41
 GS= 3.27

0
 2
 3

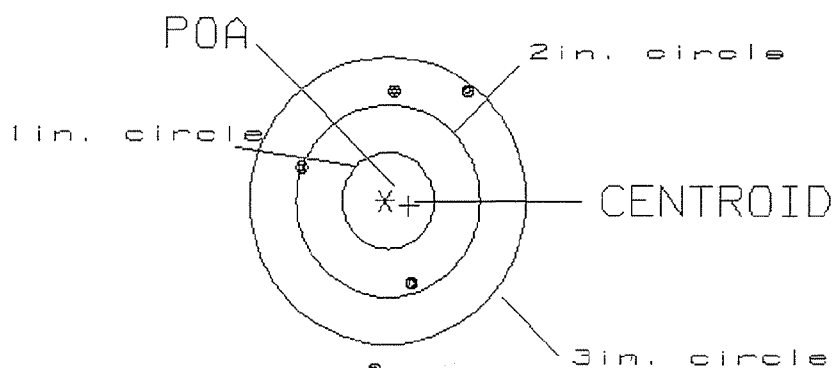
PATTERN #: 3

POA TO CENTROID: .264
 MIN RADIUS : .844
 MEAN RADIUS : 1.221
 MAX RADIUS : 1.753
 CENTROID X : -.258
 CENTROID Y : .057

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.74
 VS= 2.90
 GS= 3.01

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666147

DATE 8-6-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.26	2.18	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.25	2.57	
PULL #3	2.26	2.28	2.57	
PULL #4	2.25	2.26	2.58	
PULL #5	2.21	2.32	2.37	
TOTAL	11.27	11.29	12.68	
AVG.	2.25	2.26	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.88	
PULL #2	2.97	2.97	
PULL #3	3.02	3.08	
PULL #4	2.82	2.99	
PULL #5	2.89	3.04	
TOTAL	14.74	14.96	
AVG.	2.95	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.92		3.99
PULL #2	4.22	4.24		4.16
PULL #3	4.02	4.19		3.87
PULL #4	4.20	3.95		4.07
PULL #5	3.70	4.22		4.15
TOTAL	20.21	20.52		20.24
AVG.	4.04	4.10		4.05

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CK
CONT.				
	G) SAFETY OFF FORCE	<u>25</u> <u>3</u> <u>3</u>	9-8-97	CK
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.024</u>	9-8-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-11-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	RB8 L 62	9-4-97	MT
	A) MALFUNCTIONS		9-4-97	MT
	B) PIERCED PRIMERS		9-4-97	MT
645	INSPECT FOR LIVE AMMO		9-4-97	BWT
655	FINAL INSPECTION		9-11-97	RW
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.64</u> <u>2.73</u> <u>2.67</u> <u>2.70</u> <u>2.75</u>	9/11/97	TRY
	FUNCTION		9-11-97	RW
660	PACK			

ISRAELI GUNS

IS-B-YLS

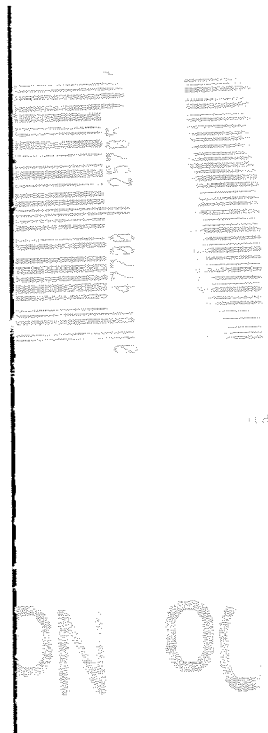
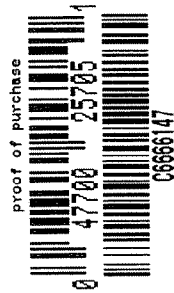
GUN SERIAL # C6666147

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED - ASSURE
SAFE USE OF THIS
RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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SERIAL NO.
C6666147

ORDER NO.
25705

18DR

5705 C6666147

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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