

UPC



C6666149

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

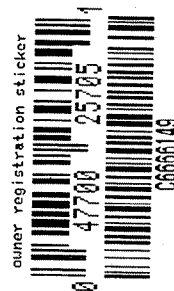
*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



DO NOT WRITE IN THESE SPACES

1. Name (Last, First, Middle Initial):

2. Address (Street, City, State, Zip):

3. Phone (Area Code, Number):

4. E-mail (if available):

5. Date of Birth (Month/Day/Year):

6. Date of Purchase (Month/Day/Year):

7. Dealer Name (Last, First, Middle Initial):

8. Dealer Address (Street, City, State, Zip):

9. Dealer Phone (Area Code, Number):

10. Dealer E-mail (if available):

11. Dealer Signature (Print Name):

12. Dealer Stamp (if applicable):

13. Remington Signature (Print Name):

14. Remington Stamp (if applicable):

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Do Not Use

SERIAL NO.



C6666149

ORDER 25705
MODEL 700™ M24
UPC



011 47700 25705 1

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6666149
46 ORDER NO. 25705
26PR

5705 C6666149

ORDER 25705
MODEL 700™ M24
UPC



011 47700 25705 1

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666149

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	Tkp

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	<u>2</u> <u>3</u> <u>3</u>	<u>6-3-97</u>	<u>CR</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	<u>6-3-97</u>	<u>CR</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	<u>6-3-97</u>	<u>CR</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-30-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-30-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET		<u>6-12-97</u>	<u>NF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>DS</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.74</u> <u>2.71</u> <u>2.61</u> <u>2.58</u> <u>2.34</u>	<u>6-18-97</u>	<u>CR</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

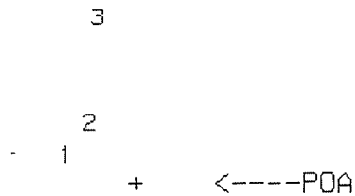
Centroidal distance calculations for Rifle # C6666149
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.356$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.564$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.666957$

THE AMR FOR THIS RIFLE IS: 1.029

CENTROIDAL DISTANCES

0 TO 1	.513845
1 TO 2	.263403
1 TO 3	.947563



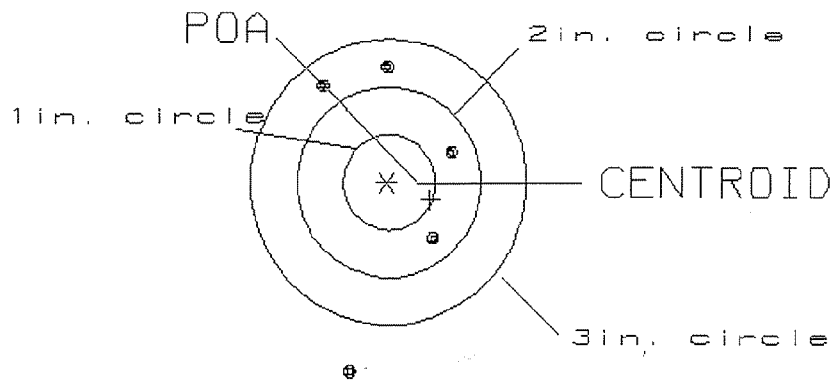
PATTERN #: 1

POA TO CENTROID: .514
 MIN RADIUS : .736
 MEAN RADIUS : 1.188
 MAX RADIUS : 2.021
 CENTROID X : -.479
 CENTROID Y : .186

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666149

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40
 VS= 3.19
 GS= 3.22

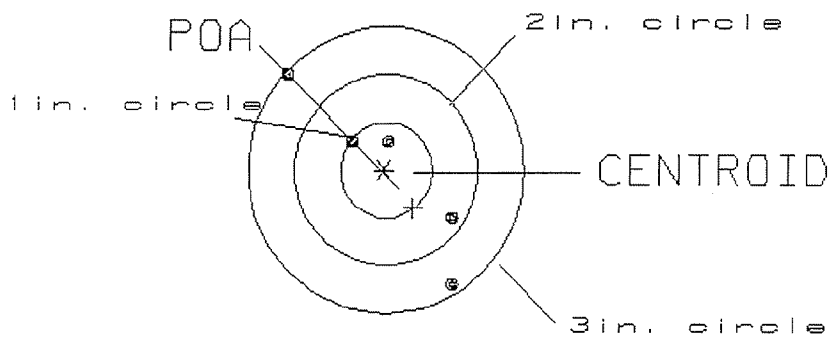
0
 2
 4

PATTERN #: 2
 POA TO CENTROID: .509
 MIN RADIUS : .356
 MEAN RADIUS : .915
 MAX RADIUS : 1.461
 CENTROID X : -.320
 CENTROID Y : .396

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666149

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.73
 VS= 2.22
 GS= 2.81

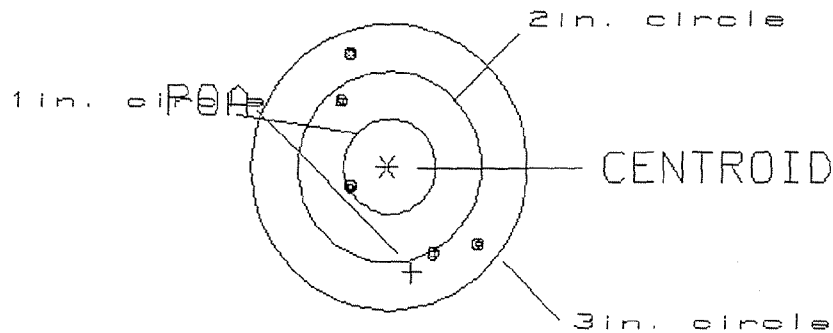
1
 3
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.142
 MIN RADIUS : .506
 MEAN RADIUS : .985
 MAX RADIUS : 1.284
 CENTROID X : -.269
 CENTROID Y : 1.110

12 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666149

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

H3= 1.47
 V3= 2.09
 G3= 2.45

0
 3
 5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666149DATE 5-15-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.73	2.58	2.64		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.61	2.74		
PULL #3	2.69	2.62	2.76		
PULL #4	2.73	2.31	2.71		
PULL #5	2.72	2.66	2.67		
TOTAL	13.58	12.78	13.52		
AVG.	2.72	2.56	2.70		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.08		
PULL #2	3.12	3.07		
PULL #3	3.12	3.19		
PULL #4	3.07	3.08		
PULL #5	3.08	3.23		
TOTAL	15.39	15.65		
AVG.	3.08	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.94		3.90
PULL #2	4.09	4.08		4.24
PULL #3	4.04	4.06		4.24
PULL #4	4.09	3.91		4.26
PULL #5	4.02	4.12		4.22
TOTAL	20.27	20.11		20.86
AVG.	4.05	4.02		4.17