

UPC

C6702782



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

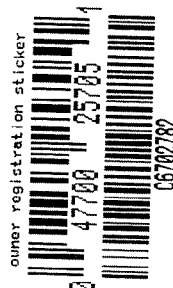
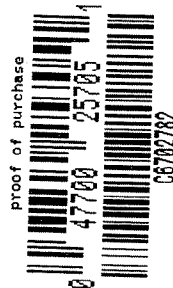
* INCLUDES 1 IN. CUMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6702782

46

ORDER NO.
25705

26PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 C6702782

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



C6702782

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # 6702782

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	JW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>22</u> <u>22</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5-16-97	RP
	K) ASSEMBLE SWIVEL STUDS		5-24-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	JW
	M) IRON SIGHT ALIGNMENT		5-23-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	JW
640	GALLERY TEST AND TARGET	WIN. L 45 R 105	6-20-97	TM
	A) MALFUNCTIONS		6-20-97	TM
	B) PIERCED PRIMERS		6-20-97	TM
645	INSPECT FOR LIVE AMMO		6-20-97	TM
655	FINAL INSPECTION		6-24-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.26</u> <u>2.25</u> <u>2.29</u> <u>2.38</u> <u>2.37</u>	6-24-97	CLC
	FUNCTION		6-24-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702782
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0776667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0276667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0824473

THE AMR FOR THIS RIFLE IS: .9353

CENTROIDAL DISTANCES

0	TO	1	.182455
1	TO	2	.310281
1	TO	3	.481583

1
2⁺ 3 <----POA

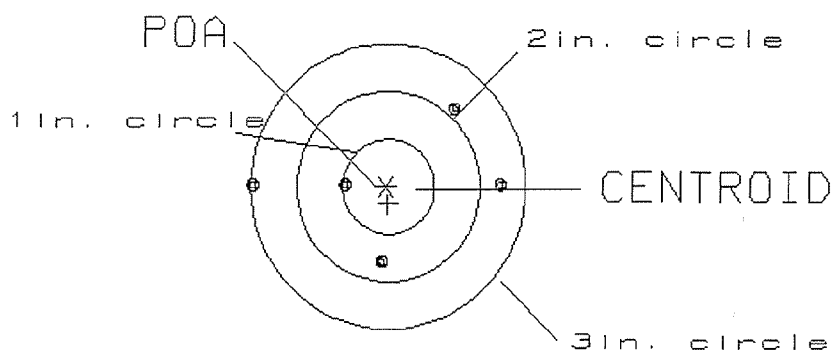
PATTERN #: 010

POA TO CENTROID: .183
 MIN RADIUS : .484
 MEAN RADIUS : 1.007
 MAX RADIUS : 1.465
 CENTROID X : -.023
 CENTROID Y : .181

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702702

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.70
 US= 1.54
 GS= 2.70

1
 2
 5

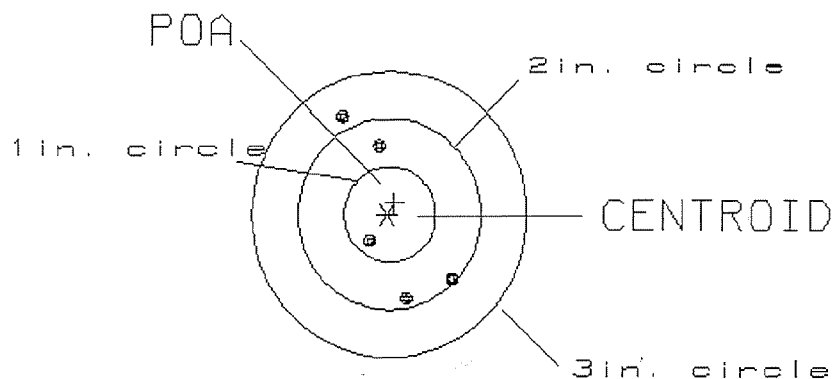
PATTERN #: 2

POA TO CENTROID: .147
 MIN RADIUS : .312
 MEAN RADIUS : .790
 MAX RADIUS : 1.134
 CENTROID X : -.080
 CENTROID Y : -.124

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702702

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.13
 VS= 1.88
 GS= 2.03

1
 4
 5

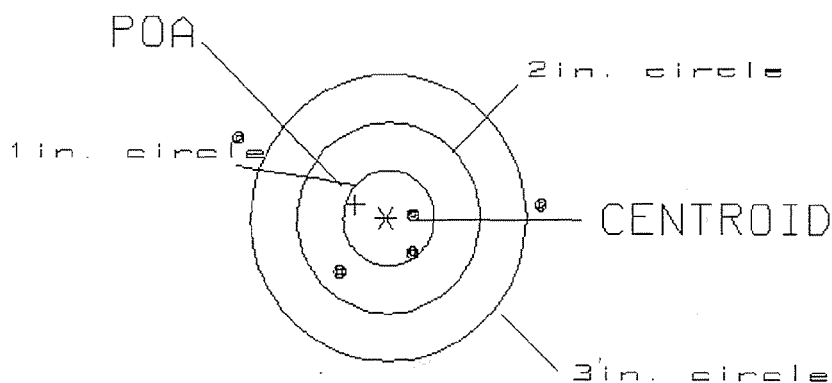
PATTERN #: 3

POA TO CENTROID: .364
 MIN RADIUS : .244
 MEAN RADIUS : 1.009
 MAX RADIUS : 1.862
 CENTROID X : .336
 CENTROID Y : -.140

20 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.29

2

VS= 1.48

3

GS= 3.38

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6702782

DATE 5-8-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.38	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.52	2.42	
PULL #3	2.64	2.50	2.45	
PULL #4	2.82	2.48	2.46	
PULL #5	2.82	2.25	2.34	
TOTAL	13.69	12.13	12.08	
AVG.	2.74	2.43	2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.06		
PULL #2	3.05	2.79		
PULL #3	3.04	2.74		
PULL #4	3.05	3.02		
PULL #5	3.05	2.72		
TOTAL	15.24	14.33		
AVG.	3.05	2.87		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.91		4.04
PULL #2	3.98	3.92		4.04
PULL #3	3.94	3.93		4.04
PULL #4	3.94	3.96		3.99
PULL #5	3.93	3.95		4.06
TOTAL	19.73	11.84		20.17
AVG.	3.95	3.93		4.03