

UPC



C6702785

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702785
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.262333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.007$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.262427$

THE AMR FOR THIS RIFLE IS: 1.173

CENTROIDAL DISTANCES

0 TO 1	.283917
1 TO 2	.189423
1 TO 3	.404821

3
2 1 + <----POA

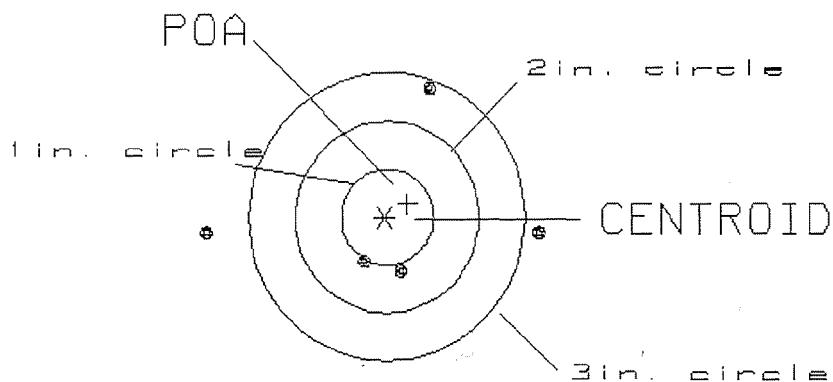
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .284
 MIN RADIUS : .483
 MEAN RADIUS : 1.226
 MAX RADIUS : 1.993
 CENTROID X : -.247
 CENTROID Y : -.140

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782785

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.66
 VS= 1.88
 GS= 3.66

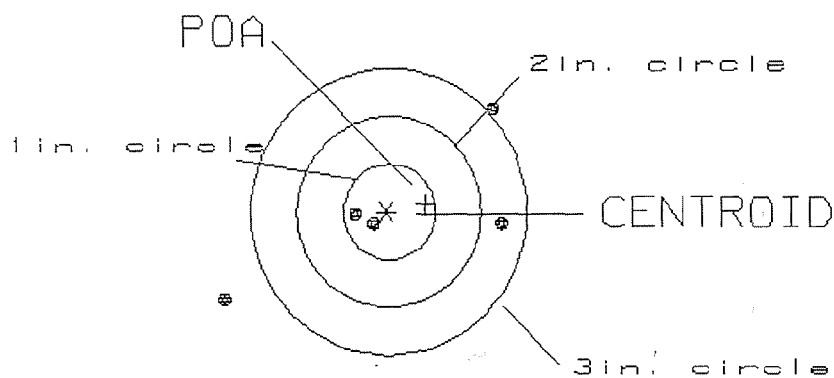
1
 2
 3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .435
 MIN RADIUS : .224
 MEAN RADIUS : 1.073
 MAX RADIUS : 1.975
 CENTROID X : -.427
 CENTROID Y : -.081

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.97

2

VS= 2.01

2

GS= 3.49

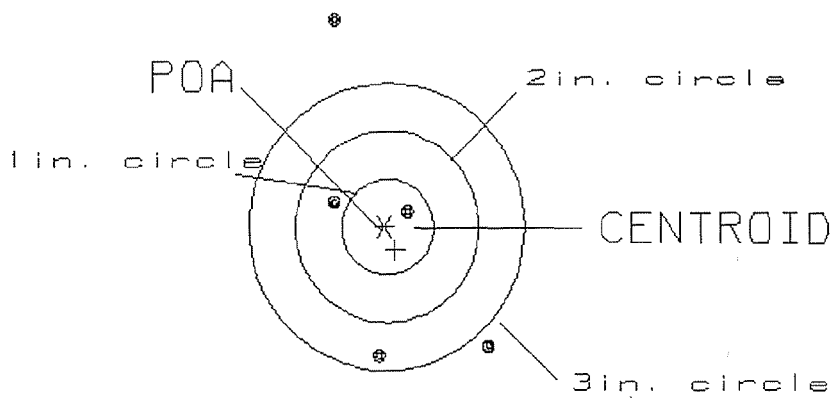
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .267
 MIN RADIUS : .249
 MEAN RADIUS : 1.219
 MAX RADIUS : 2.210
 CENTROID X : -.113
 CENTROID Y : .242

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70
 VS= 3.44
 GS= 3.78

1
 2
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702785

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-8-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/25/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	RW
	M) IRONSIGHT ALIGNMENT		10-8-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	RW
640	GALLERY TEST AND TARGET	L 57 R 93	10/21/97	PB
	A) MALFUNCTIONS		10/21/97	PB
	B) PIERCED PRIMERS		10/21/97	PB
645	INSPECT FOR LIVE AMMO		10/21/97	RT
655	FINAL INSPECTION A) HEADSPACE		10/25/97	TRP
	B) TRIGGER PULL	<u>2.49</u> <u>2.73</u> <u>2.58</u> <u>2.65</u> <u>2.62</u>	10-13-97	CL
	C) FUNCTION		10/25/97	TRP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702785

DATE 10-8-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.41	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.36	2.43	
PULL #3	2.67	2.39	2.40	
PULL #4	2.57	2.37	2.60	
PULL #5	2.68	2.31	2.55	
TOTAL	13.23	11.84	12.47	
AVG.	2.64	2.36	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.15	
PULL #2	3.20	3.18	
PULL #3	3.08	3.20	
PULL #4	3.20	3.18	
PULL #5	3.12	3.22	
TOTAL	15.77	15.93	
AVG.	3.15	3.18	

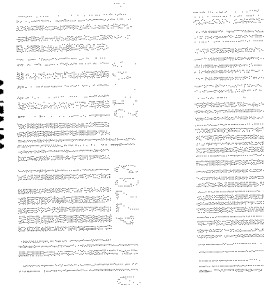
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.93		4.13
PULL #2	4.04	4.15		4.03
PULL #3	4.08	3.98		4.18
PULL #4	4.12	4.05		4.07
PULL #5	4.20	4.01		3.95
TOTAL	20.38	20.12		20.36
AVG.	4.07	4.02		4.07

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700™ M24
UPC



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0 47700 25705 1

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VERY IMPORTANT: BOOK INSTRUCTIONS TO ASSURE SAFE USE of this firearm.

Remington®

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tr. Off. Marks Registered. Marque Deposee.

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10RR

5705 C6702785

