

UPC



06702787

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702787
15 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0473333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00366667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0474751

THE AMR FOR THIS RIFLE IS: 1.275

CENTROIDAL DISTANCES

0 TO 1 .876275
1 TO 2 .99354
1 TO 3 1.82096

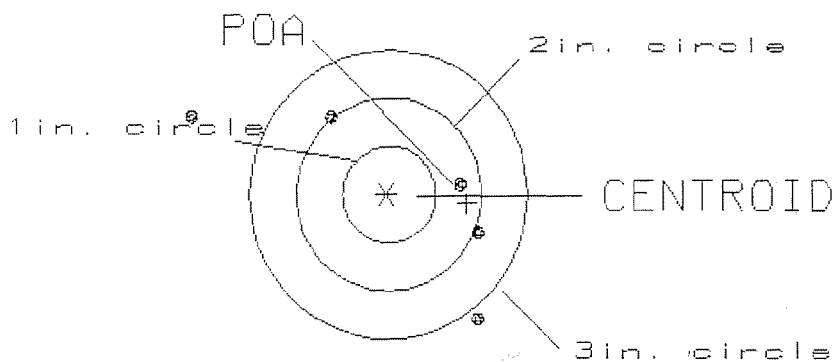
1 + 3
2 <----POA

PATTERN #: 1
 POA TO CENTROID: .876
 MIN RADIUS : .752
 MEAN RADIUS : 1.340
 MAX RADIUS : 2.257
 CENTROID X : -.871
 CENTROID Y : .096

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782787

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

MS= 3.11
 US= 2.09
 GS= 3.73

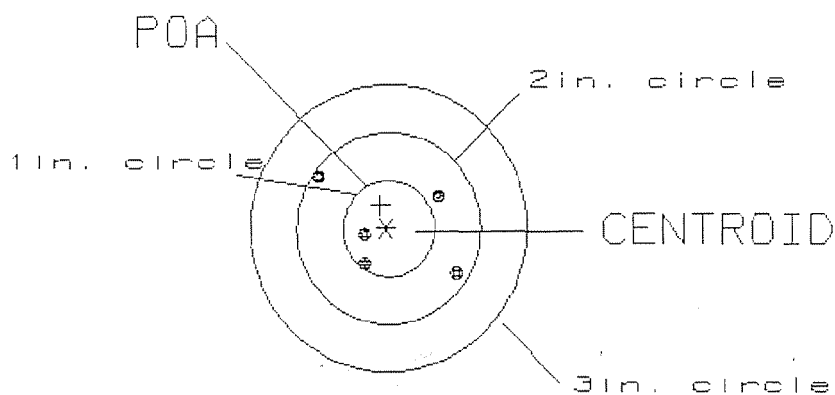
0
 2
 3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .248
 MIN RADIUS : .235
 MEAN RADIUS : .625
 MAX RADIUS : .912
 CENTROID X : .064
 CENTROID Y : -.240

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782787

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.49
 VS= 1.02
 GS= 1.81

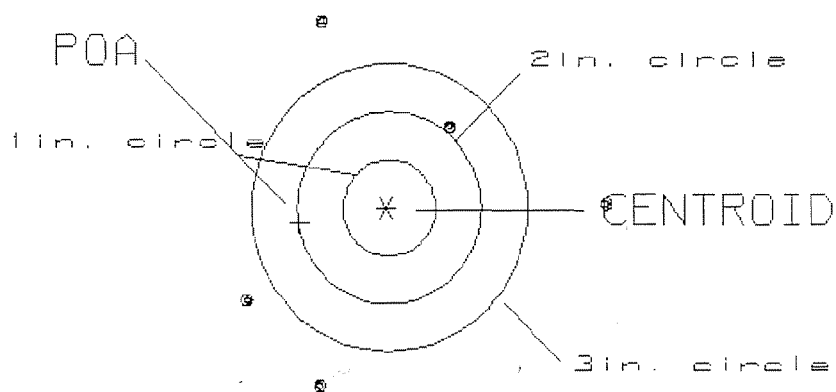
2
 5
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .962
 MIN RADIUS : 1.065
 MEAN RADIUS : 1.860
 MAX RADIUS : 2.373
 CENTROID X : .949
 CENTROID Y : .155

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782787

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.97

0

VS= 3.72

0

GS= 4.10

1

SWS TRIGGER PULL TEST

C6702787

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702787

DATE 10-16-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.32	2.30		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.35	2.28		
PULL #3	2.45	2.32	2.36		
PULL #4	2.51	2.36	2.28		
PULL #5	2.33	2.50	2.39		
TOTAL	12.30	11.85	11.61		
AVG.	2.46	2.37	2.32		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	3.13		
PULL #2	3.12	3.18		
PULL #3	3.16	3.21		
PULL #4	3.14	3.16		
PULL #5	3.18	3.14		
TOTAL	15.50	15.82		
AVG.	3.10	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.18		4.15
PULL #2	4.13	4.00		4.29
PULL #3	4.20	4.16		4.19
PULL #4	4.24	4.12		4.10
PULL #5	4.27	4.19		4.09
TOTAL	20.88	20.65		20.82
AVG.	4.17	4.13		4.16

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2787

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

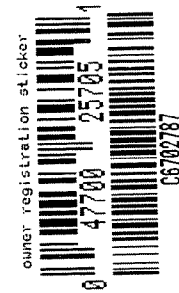
#	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-16-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	12-16-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	12-16-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L 42 R 103	12/14/97	JA
	A) MALFUNCTIONS		12/14/97	JA
	B) PIERCED PRIMERS		12/14/97	JA
645	INSPECT FOR LIVE AMMO		12/14/97	PTB
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.51</u> <u>2.49</u> <u>2.49</u> <u>2.64</u>	12-16-97	CR
	C) FUNCTION		12-18-97	CK
660	PACK			

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Déposée

SERIAL NO.
C6702787

46

ORDER NO.
25705

22XR



5705 C6702787

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

SERIAL NO.



C6702787