

UPC



C6702795

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702795
24 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.222667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0113333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.222955$

THE AMR FOR THIS RIFLE IS: 1.282

CENTROIDAL DISTANCES

Ø TO 1	.184024
1 TO 2	.641935
1 TO 3	.493852

3 1
+ <----POA
2

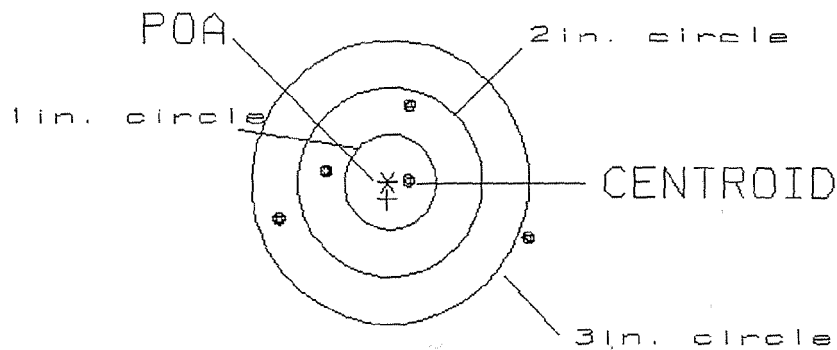
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .184
 .IN RADIUS : .194
 MEAN RADIUS : .940
 MAX RADIUS : 1.624
 CENTROID X : .003
 CENTROID Y : .184

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702795

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 VS= 1.42
 GS= 2.76

1
 3
 4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .468

MIN RADIUS : .965

MEAN RADIUS : 1.179

MAX RADIUS : 1.624

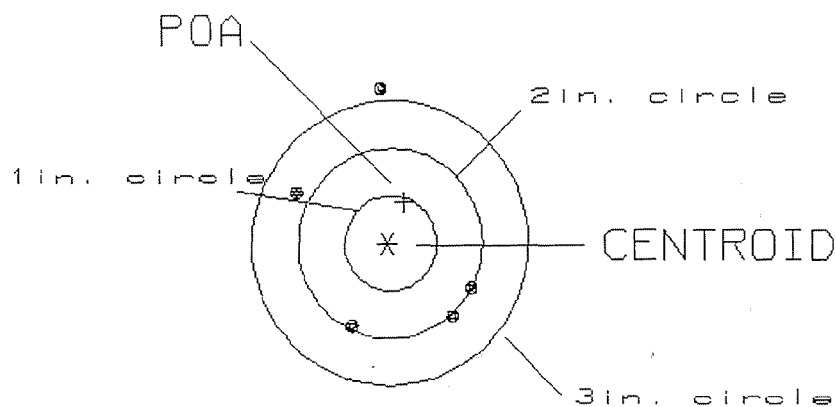
CENTROID X : -.181

CENTROID Y : -.431

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702795

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.99

0

VS= 2.46

1

GS= 2.56

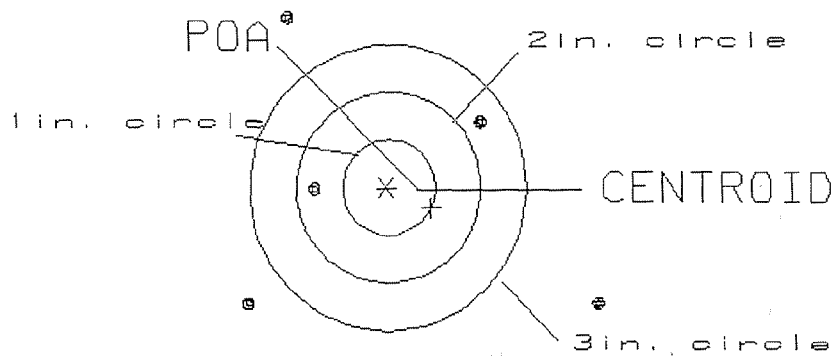
4

PATTERN #: 3
 POA TO CENTROID: .534
 MIN RADIUS : .784
 MEAN RADIUS : 1.727
 MAX RADIUS : 2.627
 CENTROID X : -.490
 CENTROID Y : .213

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.81
 VS= 2.99
 GS= 4.52

0
 1
 2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2795

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

P. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-23-97	C/C
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	C/C
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-23-97	C/C
	J) ASSEMBLE STOCK		10-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-28-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-22-97	CR
	M) IRON SIGHT ALIGNMENT		10-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-22-97	CR
640	GALLERY TEST AND TARGET	L 60 R 90	10/24/97 PB	
	A) MALFUNCTIONS		10/24/97 PB	
	B) PIERCED PRIMERS		10/24/97 PB	
645	INSPECT FOR LIVE AMMO		10/24/97 LK	
655	FINAL INSPECTION A) HEADSPACE		10-25-97	C/C
	B) TRIGGER PULL	<u>2.62</u> <u>2.67</u> <u>2.72</u> <u>2.64</u> <u>2.69</u>	10-28-97	C/C
	C) FUNCTION		10-28-97	C/C
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702795

DATE 10-21-97

TESTER TMM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.41	2.58		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.50	2.52		
PULL #3	2.37	2.47	2.57		
PULL #4	2.37	2.39	2.60		
PULL #5	2.46	2.42	2.61		
TOTAL	12.04	12.19	12.88		
AVG.	2.40	2.43	2.57		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.99		
PULL #2	3.14	3.21		
PULL #3	3.11	3.13		
PULL #4	3.09	3.11		
PULL #5	3.18	3.02		
TOTAL	15.67	15.46		
AVG.	3.13	3.09		

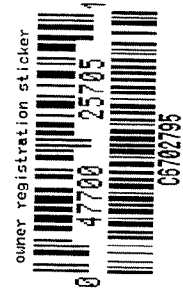
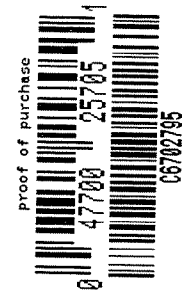
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.09		4.05
PULL #2	4.15	4.11		4.16
PULL #3	4.02	3.98		4.17
PULL #4	4.08	4.02		4.05
PULL #5	4.02	3.91		4.16
TOTAL	20.20	20.11		
AVG.	4.04	4.02		

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700™ M24
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Do Not Use

VERY IMPORTANT: INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE OF THIS FIREARM.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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10RR

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