

UPC



C6702799

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702799
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00533333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0196667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .020377

THE AMR FOR THIS RIFLE IS: 1.003

CENTROIDAL DISTANCES

0 TO 1	.100285
1 TO 2	.221653
1 TO 3	.111463

$1\pm_2$ <----POA

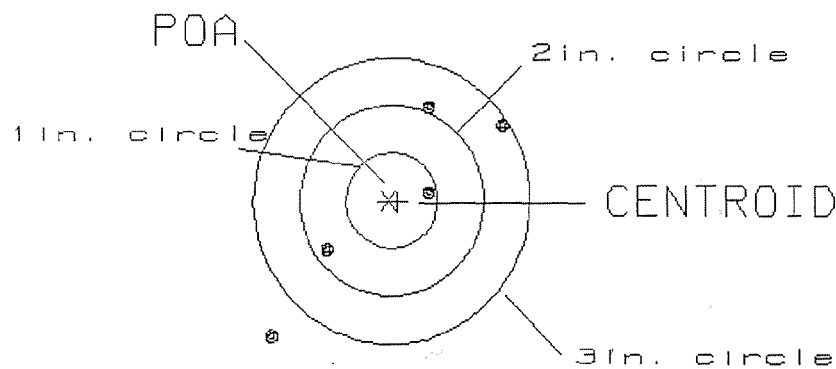
PATTERN #: 1

POA TO CENTROID: .100
 MIN RADIUS : .392
 MEAN RADIUS : 1.126
 MAX RADIUS : 1.893
 CENTROID X : -.099
 CENTROID Y : .016

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702799

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

1

VS= 2.42

2

GS= 3.29

4

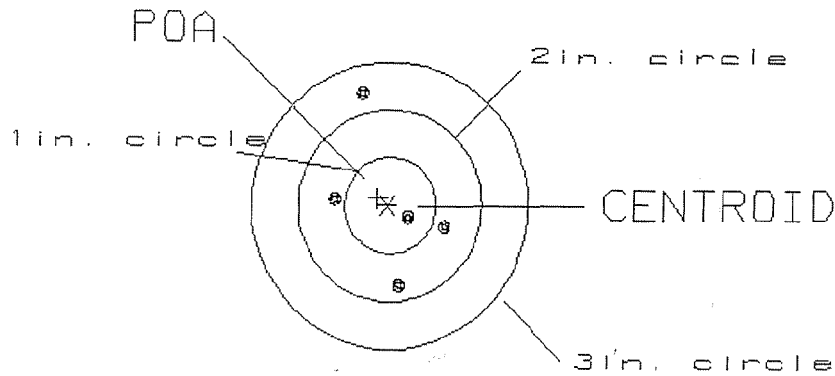
PATTERN #: 2

POA TO CENTROID: .127
 MIN RADIUS : .204
 MEAN RADIUS : .687
 MAX RADIUS : 1.166
 CENTROID X : .104
 CENTROID Y : -.073

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.19
 VS= 1.95
 GS= 1.98

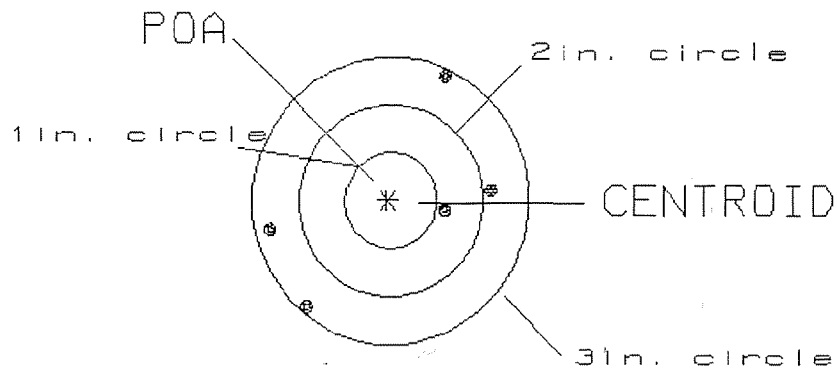
1
 4
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .011
 MIN RADIUS : .625
 MEAN RADIUS : 1.197
 MAX RADIUS : 1.456
 CENTROID X : .011
 CENTROID Y : -.002

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.44

0

VS= 2.40

1

GS= 2.86

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2799

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-23-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-28-97	C/K
	J) ASSEMBLE STOCK		10-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-4-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-14-97	RW
	M) IRON SIGHT ALIGNMENT		10-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-14-97	RW
640	GALLERY TEST AND TARGET	L 58 R 92	10/27/97	P.B.
	A) MALFUNCTIONS		10/27/97	P.B.
	B) PIERCED PRIMERS		10/27/97	P.B.
645	INSPECT FOR LIVE AMMO		10/27/97	JK
655	FINAL INSPECTION A) HEADSPACE		12-4-97	C/K
	B) TRIGGER PULL	<u>2.43</u> <u>2.42</u> <u>2.44</u> <u>2.40</u> <u>2.45</u>	11/13/97	TRP
	C) FUNCTION		12-4-97	C/K
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702799

DATE 10-14-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.34	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.31	2.54		
PULL #3	2.46	2.40	2.43		
PULL #4	2.42	2.32	2.45		
PULL #5	2.50	2.41	2.58		
TOTAL	12.44	11.78	12.53		
AVG.	2.48	2.35	2.50		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.02		
PULL #2	3.14	2.98		
PULL #3	3.16	3.19		
PULL #4	3.20	3.24		
PULL #5	3.22	3.02		
TOTAL	15.90	15.45		
AVG.	3.18	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	3.97		3.91
PULL #2	4.18	3.98		4.12
PULL #3	4.13	4.04		4.22
PULL #4	4.10	4.06		4.13
PULL #5	4.09	4.13		3.95
TOTAL	20.60	20.18		20.33
AVG.	4.12	4.03		4.06

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

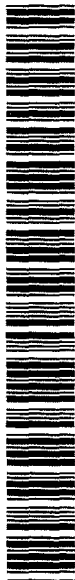
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702799

48 ORDER NO.
25705

11XR



5705 C6702799

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



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