

UPC



C6702807

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702807
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .006
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .021
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0218403

THE AMR FOR THIS RIFLE IS: 1.084

CENTROIDAL DISTANCES

0 TO 1	.229924
1 TO 2	.268576
1 TO 3	.464604

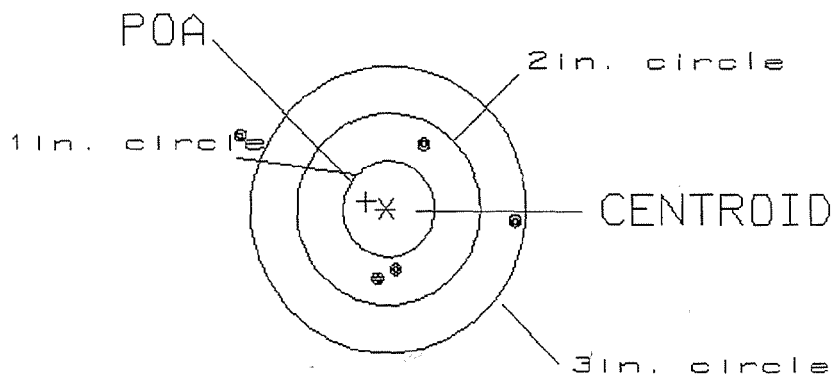
3 + ² 1 <----POA

PATTERN #: 1
 POA TO CENTROID: .230
 MIN RADIUS : .622
 MEAN RADIUS : 1.068
 MAX RADIUS : 1.834
 CENTROID X : .217
 CENTROID Y : -.076

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702007

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.04
 VS= 1.49
 GS= 3.17

0
 3
 4

PATTERN #: 2

POA TO CENTROID: .132

MIN RADIUS : .568

MEAN RADIUS : 1.204

MAX RADIUS : 1.498

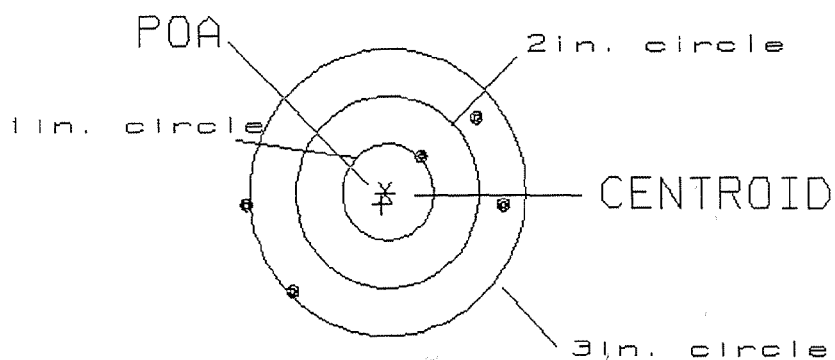
CENTROID X : .040

CENTROID Y : .126

12 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/CE702007

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.73

0

VS= 1.80

1

GS= 2.73

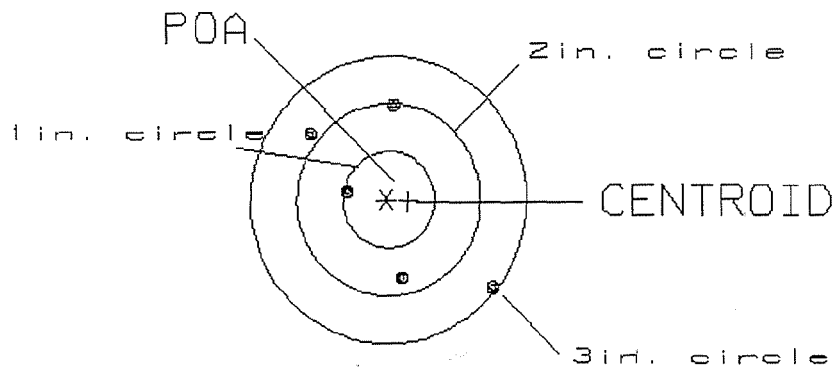
5

PATTERN #: 3
 POA TO CENTROID: .240
 MIN RADIUS : .492
 MEAN RADIUS : .981
 MAX RADIUS : 1.483
 CENTROID X : -.239
 CENTROID Y : .013

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702807

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.00
 VS= 1.91
 GS= 2.59

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6202807

DATE 9-6-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.56		2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.61		2.56	
PULL #3	2.60	2.70		2.46	
PULL #4	2.51	2.38		2.41	
PULL #5	2.47	2.44		2.61	
TOTAL	12.65	12.69		12.67	
AVG.	2.53	2.54		2.534	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.87	3.12		
PULL #2	2.95	3.09		
PULL #3	2.99	2.92		
PULL #4	3.07	2.92		
PULL #5	2.97	2.84		
TOTAL	14.85	14.89		
AVG.	2.97	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.81	4.09		3.98
PULL #2	3.90	4.02		3.99
PULL #3	3.86	4.04		3.87
PULL #4	3.81	4.03		3.79
PULL #5	3.83	3.77		3.95
TOTAL	19.21	19.95		19.58
AVG.	3.842	3.99		3.916

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702807

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

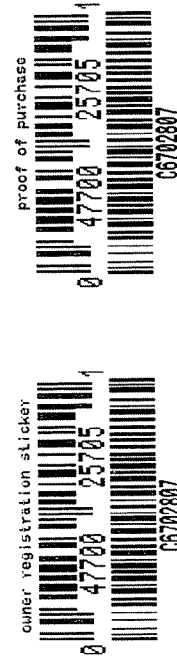
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>8</u> <u>8</u> <u>6</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CR
	M) IRON SIGHT ALIGNMENT		9-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CR
640	GALLERY TEST AND TARGET		9/12/97	BWT
	A) MALFUNCTIONS		9/12/97	BWT
	B) PIERCED PRIMERS		9/12/97	BWT
645	INSPECT FOR LIVE AMMO		9/12/97	B LT
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.62</u> <u>2.66</u> <u>2.69</u> <u>2.49</u> <u>2.57</u>	9-15-97	RW
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

Lot #19

SERIAL NO.



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MODEL 700™ M24
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01 47700 1 25705 11

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VERY IMPORTANT
INSTITUTION BOOK
ENCLOSURE ASSURE
SAFE - 185 OF THIS
ITEMS

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702807

46 ORDER NO.
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22DR

5705 C6702807