

UPC



C6702810

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702810
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .094
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.183333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .206027

THE AMR FOR THIS RIFLE IS: .901

CENTROIDAL DISTANCES

0 TO 1	.459802
1 TO 2	.600421
1 TO 3	.26724

2
+ <----POA
3
1

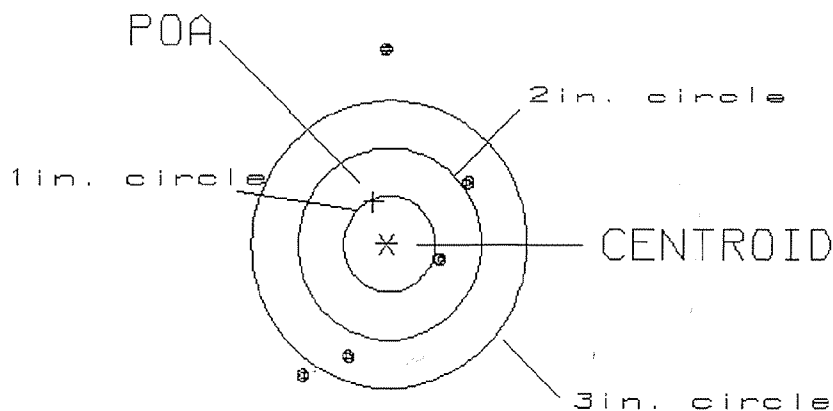
PATTERN #: 010

POA TO CENTROID: .460
 MIN RADIUS : .615
 MEAN RADIUS : 1.327
 MAX RADIUS : 2.068
 CENTROID X : .143
 CENTROID Y : -.437

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C670281D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 3.43
 GS= 3.56

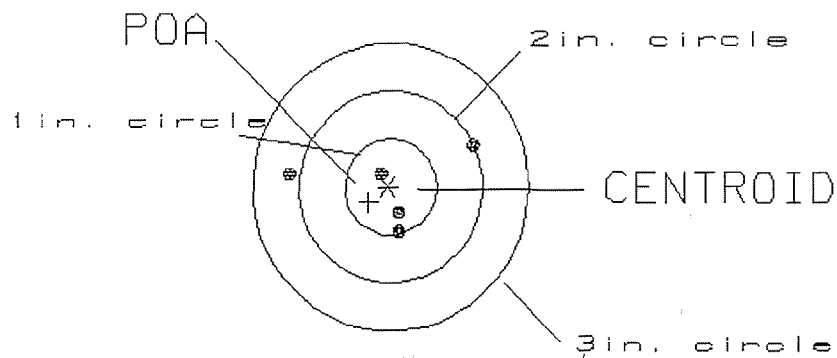
0
 1
 3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .262
 MIN RADIUS : .130
 MEAN RADIUS : .598
 MAX RADIUS : 1.104
 CENTROID X : .207
 CENTROID Y : .160

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C670281D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.00
 VS= .90
 GS= 2.01

2
 3
 5

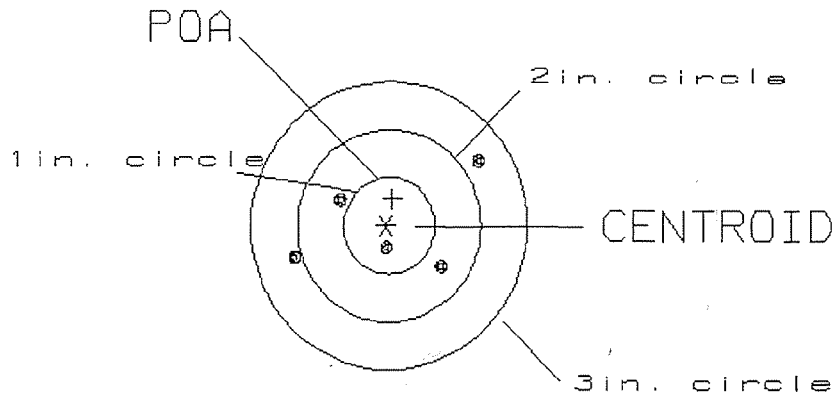
PATTERN #: 3

POA TO CENTROID: .282
 MIN RADIUS : .256
 MEAN RADIUS : .778
 MAX RADIUS : 1.196
 CENTROID X : -.068
 CENTROID Y : -.273

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C670281D

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04
 VS= 1.10
 GS= 2.28

1
 3
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702810
20 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.353$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.576$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.675563$

THE AMR FOR THIS RIFLE IS: 2.226

CENTROIDAL DISTANCES

0 TO 1	2.15243
1 TO 2	2.73719
1 TO 3	1.80791

1

3

+

<----POA

2

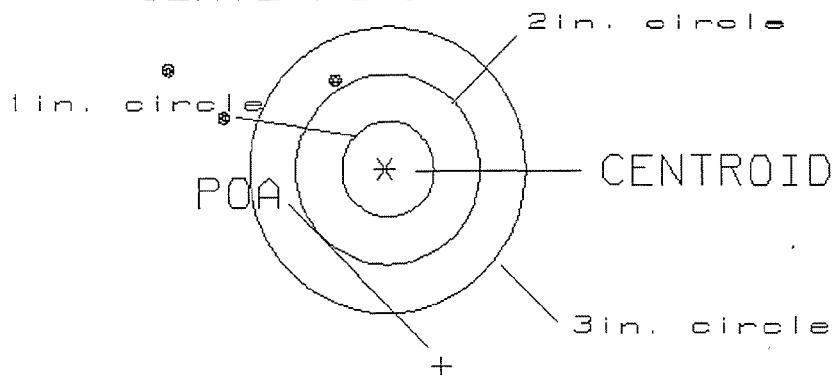
PATTERN #: 1

POA TO CENTROID: 2.152
 MIN RADIUS : 1.131
 MEAN RADIUS : 2.814
 MAX RADIUS : 4.802
 CENTROID X : -.624
 CENTROID Y : 2.060

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702810

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.49
 VS= 6.48
 GS= 6.85

0
 0
 1

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .743

MIN RADIUS : .646

MEAN RADIUS : 2.685

MAX RADIUS : 5.244

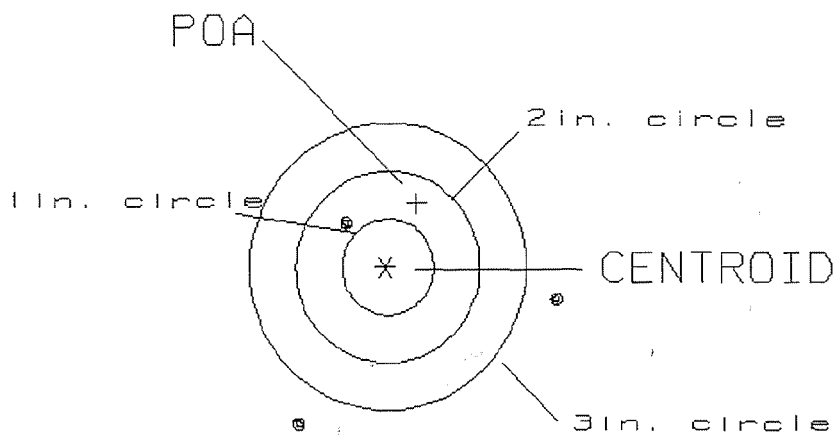
CENTROID X : -.336

CENTROID Y : -.662

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702810

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.83

0

VS= 9.02

1

GS= 9.02

1

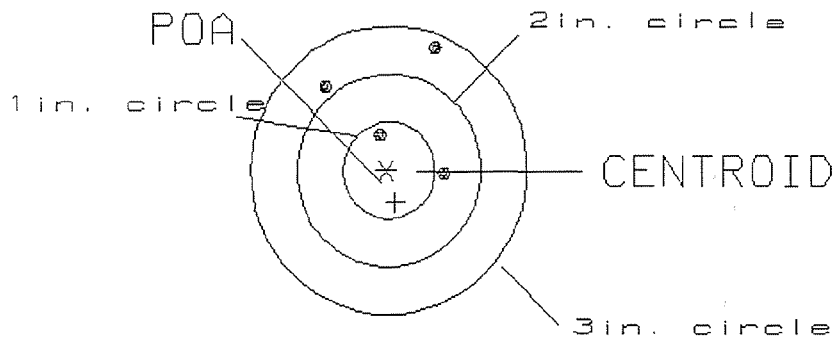
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .345
 MIN RADIUS : .403
 MEAN RADIUS : 1.178
 MAX RADIUS : 2.465
 CENTROID X : -.099
 CENTROID Y : .330

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702010

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.30
 VS= 3.60
 GS= 3.70

1
 2
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2810

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.022</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-8-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	L 53 - R 47	10/20/97 10/22/97	KT DD
	A) MALFUNCTIONS		10/20/97 10/27/97	KT DD
	B) PIERCED PRIMERS		10/20/97 10/27/97	KT DD
645	INSPECT FOR LIVE AMMO		10/20/97 10/27/97	PB DD TM
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CL
	B) TRIGGER PULL	<u>2.62</u> <u>2.64</u> <u>2.68</u> <u>2.70</u> <u>2.75</u>	10-28-97	TM
	C) FUNCTION		10-28-97	CL
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702810

DATE 10-7-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.11	2.37	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.17	2.23	2.20	
PULL #3	2.16	2.16	2.69	
PULL #4	2.18	2.12	2.44	
PULL #5	2.15	2.28	2.56	
TOTAL	10.77	11.16	12.65	
AVG.	2.15	2.23	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	2.91	
PULL #2	2.99	3.23	
PULL #3	3.21	2.96	
PULL #4	2.99	3.16	
PULL #5	3.13	3.07	
TOTAL	15.40	15.33	
AVG.	3.08	3.07	

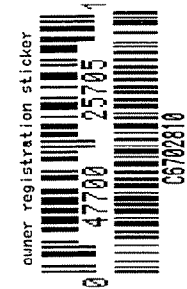
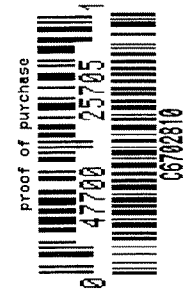
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.80		4.02
PULL #2	3.91	4.14		3.91
PULL #3	3.96	4.01		4.07
PULL #4	3.93	4.07		3.86
PULL #5	3.91	4.12		4.22
TOTAL	19.72	20.14		20.08
AVG.	3.94	4.03		4.02

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



C6702810

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT!
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Déposée

SERIAL NO. C6702810
46
ORDER NO. 25705

10RR

5705 C6702810