

UPC

C6702811



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702811
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.167
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .166667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .235938
THE AMR FOR THIS RIFLE IS: 1.12

CENTROIDAL DISTANCES

Ø TO	1	.62923
1 TO	2	.369259
1 TO	3	.82044

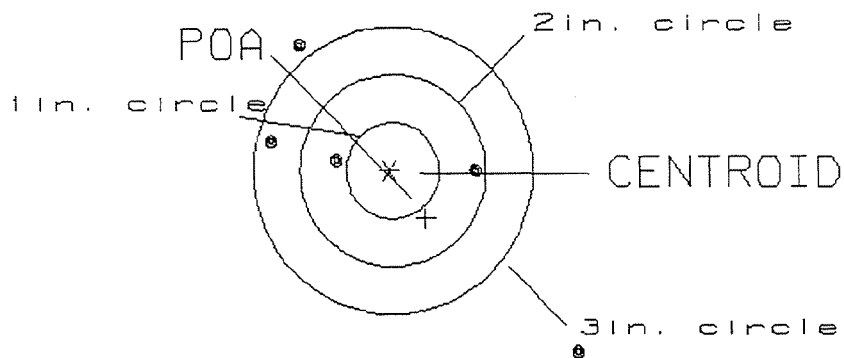
1
2
+
3 <----POA

PATTERN #: 1
 POA TO CENTROID: .629
 MIN RADIUS : .605
 MEAN RADIUS : 1.442
 MAX RADIUS : 2.738
 CENTROID X : -.391
 CENTROID Y : .493

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782811

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.31
 VS= 3.18
 GS= 4.40

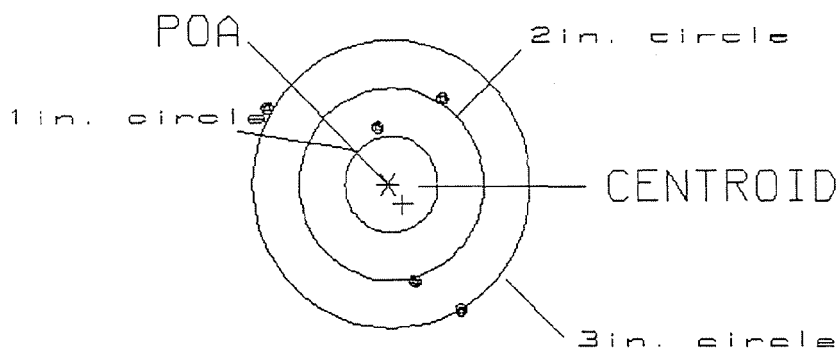
0
 2
 3

PATTERN #: 2
 POA TO CENTROID: .260
 MIN RADIUS : .630
 MEAN RADIUS : 1.156
 MAX RADIUS : 1.546
 CENTROID X : -.155
 CENTROID Y : .209

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.07
 VS= 2.25
 GS= 2.93

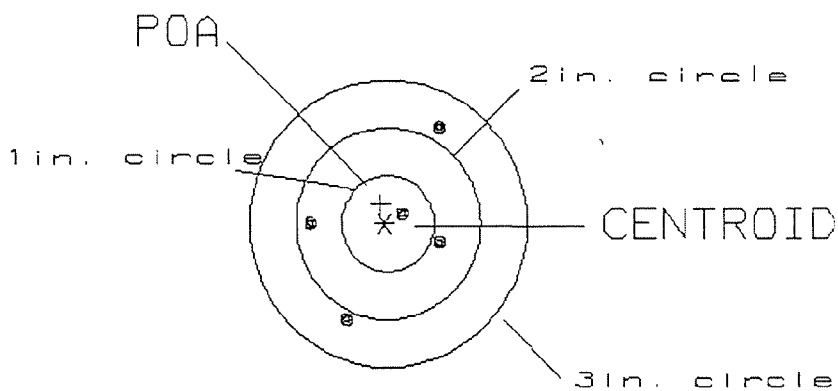
0
 1
 4

PATTERN #: 3
 POA TO CENTROID: .207
 1IN RADIUS : .172
 MEAN RADIUS : .762
 MAX RADIUS : 1.188
 CENTROID X : .045
 CENTROID Y : -.202

15 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.39

1

VS= 2.03

3

GS= 2.24

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702811

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	CR
	M) IRON SIGHT ALIGNMENT		10-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	CR
640	GALLERY TEST AND TARGET	L 67 R 83	10/15/97	PB
	A) MALFUNCTIONS		10/15/97	PB
	B) PIERCED PRIMERS		10/15/97	PB
645	INSPECT FOR LIVE AMMO		10/15/97	LT
655	FINAL INSPECTION A) HEADSPACE		10/22/97	TRP
	B) TRIGGER PULL	<u>2.66</u> <u>2.66</u> <u>2.63</u> <u>2.65</u> <u>2.65</u>	10/24/97	TRP
	C) FUNCTION		10/22/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702811

DATE 10-1-97

TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.75	2.59		2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.59		2.60	
PULL #3	2.70	2.53		2.80	
PULL #4	2.70	2.56		2.71	
PULL #5	2.75	2.62		2.65	
TOTAL	1359	1289		1318	
AVG.	2.71	2.57		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.25		
PULL #2	3.16	3.13		
PULL #3	3.20	3.16		
PULL #4	3.29	3.15		
PULL #5	3.33	3.07		
TOTAL	1626	1576		
AVG.	3.25	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.23		3.84
PULL #2	4.08	4.23		3.92
PULL #3	4.09	4.30		3.95
PULL #4	4.13	4.33		4.12
PULL #5	4.12	4.32		3.80
TOTAL	2043	21.41		15.83
AVG.	4.08	4.28		3.17

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marneu Deposito.

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46 ORDER NO

25705

10RR



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MODEL 700™ M24

UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

