

UPC



C6702826

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702826
11 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .106
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.139667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .175336

THE AMR FOR THIS RIFLE IS: .8043

CENTROIDAL DISTANCES

Ø TO	1	.444599
1 TO	2	.784115
1 TO	3	.487543

3 1<----POA

2

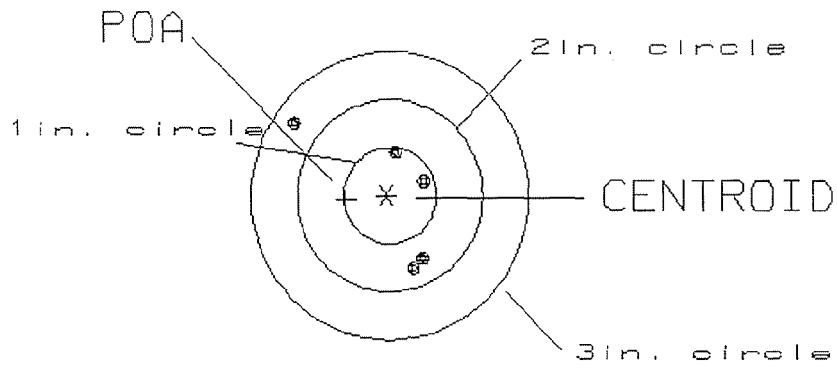
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .444
 MIN RADIUS : .382
 MEAN RADIUS : .728
 MAX RADIUS : 1.322
 CENTROID X : .442
 CENTROID Y : .048

11 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C5702026

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.45

2

VS= 1.47

4

GS= 2.03

5

REMINGTON CENTERFIRE ACCURACY TEST

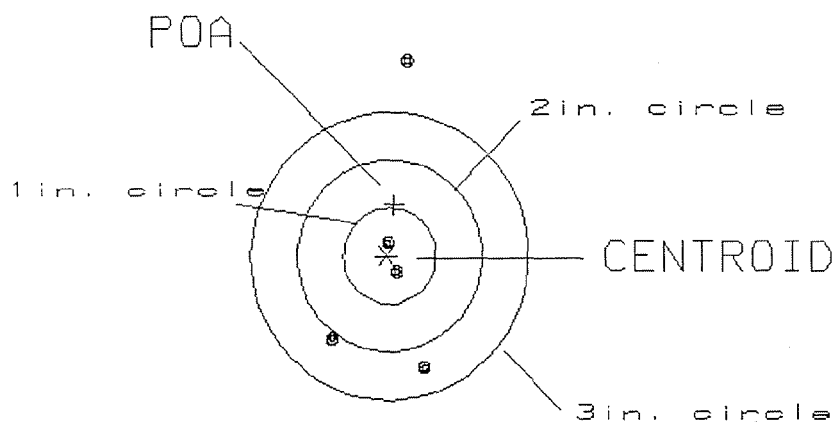
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .544
 MIN RADIUS : .181
 MEAN RADIUS : .945
 MAX RADIUS : 2.030
 CENTROID X : -.079
 CENTROID Y : -.538

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .96
 VS= 3.23
 GS= 3.23

2
 2
 4

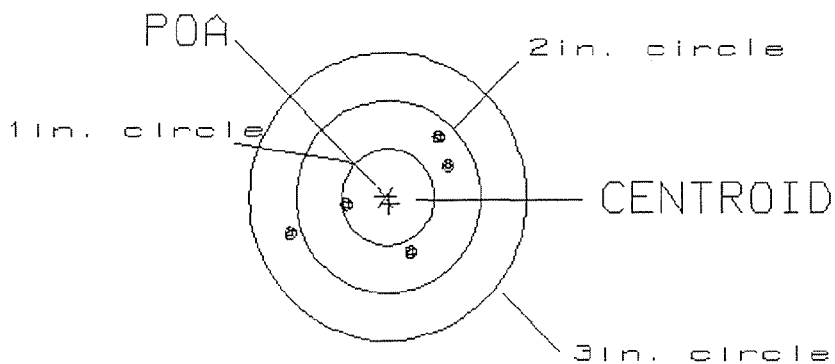
PATTERN #: 3

POA TO CENTROID: .084
 MIN RADIUS : .424
 MEAN RADIUS : .740
 MAX RADIUS : 1.116
 CENTROID X : -.045
 CENTROID Y : .071

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.68

1

VS= 1.15

4

GS= 1.91

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702826

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-7-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	RW
	M) IRON SIGHT ALIGNMENT		10-7-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	RW
640	GALLERY TEST AND TARGET	488 R 62	11/11/97	FA
	A) MALFUNCTIONS		11/11/97	FT
	B) PIERCED PRIMERS		11/11/97	19
645	INSPECT FOR LIVE AMMO		11/11/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.33</u> <u>2.34</u> <u>2.35</u> <u>2.30</u> <u>2.29</u>	11/13/97	TRP
	C) FUNCTION		12-3-97	CK

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702826

DATE 10-4-97

TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.33		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.34		2.67	
PULL #3	2.41	2.53		2.36	
PULL #4	2.55	2.36		2.30	
PULL #5	2.64	2.35		2.40	
TOTAL	12.78	11.91		12.27	
AVG.	2.55	2.38		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.18		
PULL #2	3.47	3.14		
PULL #3	3.20	3.06		
PULL #4	3.52	3.45		
PULL #5	3.10	3.16		
TOTAL	16.65	15.99		
AVG.	3.33	3.19		

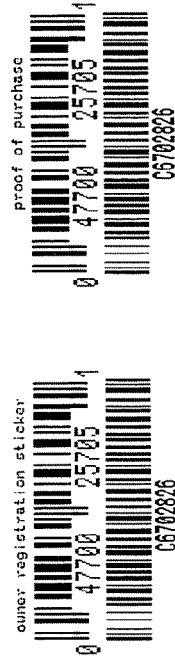
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.24		4.31
PULL #2	4.43	4.08		4.47
PULL #3	4.49	4.17		4.44
PULL #4	4.23	4.17		4.17
PULL #5	4.52	4.12		4.47
TOTAL	21.92	20.78		21.83
AVG.	4.38	4.15		4.36

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700T[™] M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700T[™] M24
UPC



0 47700 25705 1

Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM.

Remington®

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6702826	46	ORDER NO. 25705
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