

UPC



C6702829

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



C6702829

ORDER 25705
MODEL 700TM M24
UPC



0 47700 1 25705 1

Do Not Use

Remington®
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. C6702829
48
ORDER NO. 25705
26PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 C6702829

ORDER 25705
MODEL 700TM M24
UPC

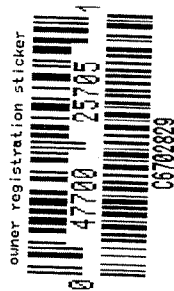


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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6702829

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	W/T
618	Polish Barrel		3/6/97	W/T
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4</u> <u>4</u>	5-20-97	JW
	G) SAFETY OFF FORCE	<u>3</u> <u>3.5</u> <u>3.5</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>20.5</u> <u>21</u> <u>20.5</u>	5-20-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	JW
	M) IRON SIGHT ALIGNMENT		5-23-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	JW
640	GALLERY TEST AND TARGET	L-69 12-81	6-19-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-19-97	JW
655	FINAL INSPECTION		6-25-97	RW
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.47</u> <u>2.34</u> <u>2.37</u> <u>2.37</u> <u>2.38</u>	6-24-97	CR
	FUNCTION		6-25-97	RW
660	PACK			

Remington Test Lab, Ilion, N.Y.

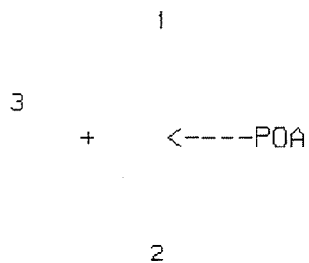
Centroidal distance calculations for Rifle # C6702829
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .162333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0793333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .180682

THE AMR FOR THIS RIFLE IS: 1.109

CENTROIDAL DISTANCES

0 TO 1	.931421
1 TO 2	1.57014
1 TO 3	1.12562



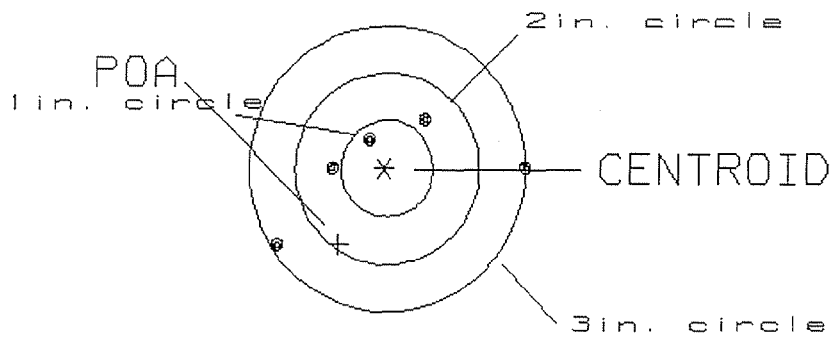
PATTERN #: 010

POA TO CENTROID: .931
 MIN RADIUS : .347
 MEAN RADIUS : .891
 MAX RADIUS : 1.536
 CENTROID X : .495
 CENTROID Y : .789

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702829

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.68

1

VS= 1.28

3

GS= 2.81

4

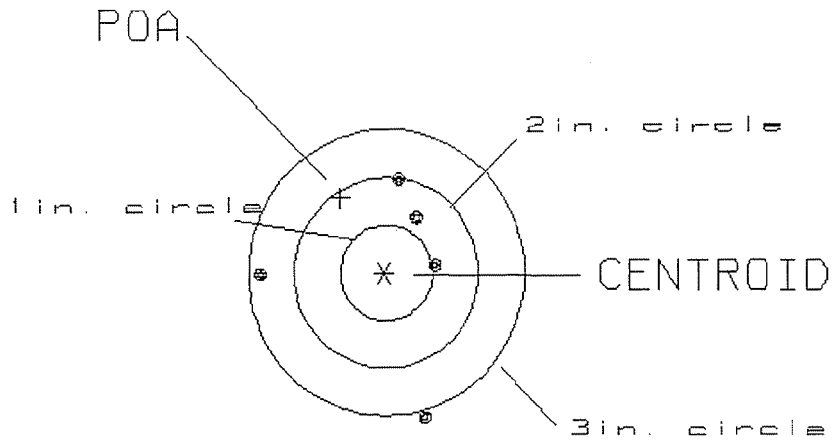
PATTERN #: C 2 C

POA TO CENTROID: .914
 MIN RADIUS : .501
 MEAN RADIUS : 1.033
 MAX RADIUS : 1.627
 CENTROID X : .474
 CENTROID Y : -.781

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702829

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.89
 VS= 2.54
 GS= 2.56

0
 3
 4

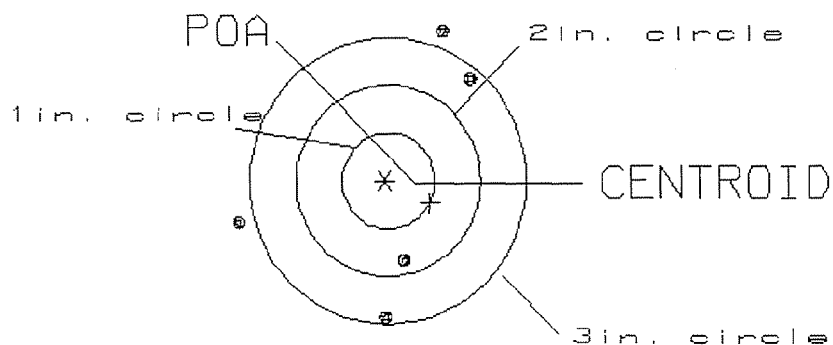
PATTERN #: 3

POA TO CENTROID: .534
 MIN RADIUS : .809
 MEAN RADIUS : 1.403
 MAX RADIUS : 1.730
 CENTROID X : -.482
 CENTROID Y : .230

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702029

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 3.09

1

GS= 3.16

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702829

DATE 5-7-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.56	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.34	2.28	
PULL #3	2.41	2.34	2.28	
PULL #4	2.35	2.29	2.31	
PULL #5	2.31	2.34	2.26	
TOTAL	11.94	11.87	11.48	
AVG.	2.39	2.37	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.21	
PULL #2	3.14	3.12	
PULL #3	2.74	3.11	
PULL #4	3.18	3.04	
PULL #5	3.19	3.12	
TOTAL	15.39	15.60	
AVG.	3.08	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.03		4.00
PULL #2	4.12	3.89		3.95
PULL #3	4.07	4.00		4.02
PULL #4	4.07	4.06		3.99
PULL #5	4.08	4.05		4.01
TOTAL	20.46	20.03		19.97
AVG.	4.09	4.01		3.99