

UPC

C6702842



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702842
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.235333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .102667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .256753

THE AMR FOR THIS RIFLE IS: 1.017

CENTROIDAL DISTANCES

0 TO 1	.324039
1 TO 2	.236076
1 TO 3	.162003

3
1 2 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

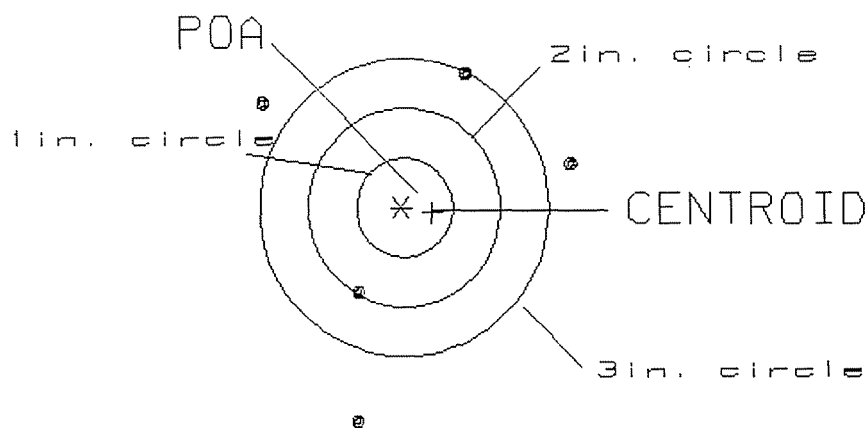
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .324
 MIN RADIUS : .935
 MEAN RADIUS : 1.649
 MAX RADIUS : 2.197
 CENTROID X : -.320
 CENTROID Y : .051

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702842

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.16

0

VS= 3.52

1

GS= 3.69

1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

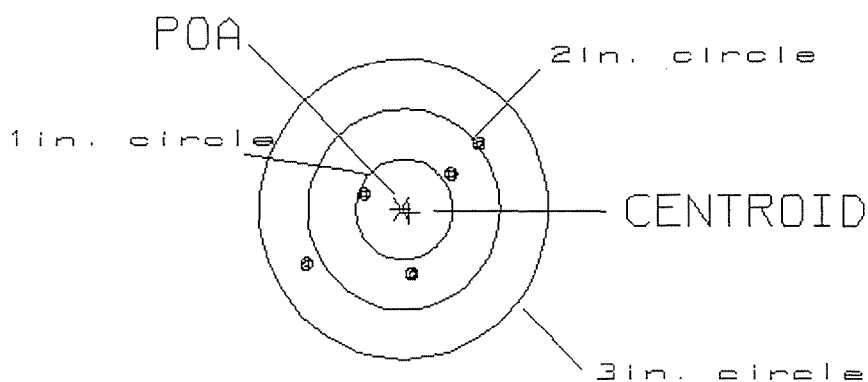
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .096
 MIN RADIUS : .398
 MEAN RADIUS : .762
 MAX RADIUS : 1.144
 CENTROID X : -.084
 CENTROID Y : .045

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702842

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.83

1

VS= 1.27

3

GS= 2.18

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .369

MIN RADIUS : .319

MEAN RADIUS : .640

MAX RADIUS : 1.026

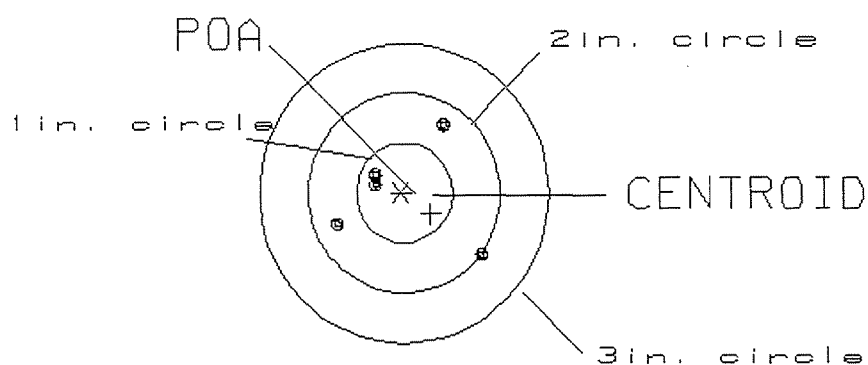
CENTROID X : -.302

CENTROID Y : .212

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782842

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47

2

VS= 1.30

4

GS= 1.51

5

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702842

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400046350

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>4</u>	10-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-23-97	CK
	J) ASSEMBLE STOCK		11-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-28-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-14-97	RW
	M) IRON SIGHT ALIGNMENT		11-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-14-97	RW
640	GALLERY TEST AND TARGET	L 70 R 80	10/27/97	PB
	A) MALFUNCTIONS		10/27/97	PB
	B) PIERCED PRIMERS		10/27/97	PB
645	INSPECT FOR LIVE AMMO		10/27/97	KT
655	FINAL INSPECTION A) HEADSPACE		10-28-97	CK
	B) TRIGGER PULL	<u>2.60</u> <u>2.65</u> <u>2.65</u> <u>2.66</u> <u>2.70</u>	10-28-97	TMM
	C) FUNCTION		10-28-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702847

DATE 10-14-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.44	2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.43	2.41	
PULL #3	2.59	2.34	2.58	
PULL #4	2.61	2.39	2.36	
PULL #5	2.49	2.37	2.35	
TOTAL	12.78	11.97	12.04	
AVG.	2.55	2.39	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.12	
PULL #2	3.16	3.10	
PULL #3	3.06	3.08	
PULL #4	3.08	3.10	
PULL #5	3.00	3.09	
TOTAL	15.41	15.49	
AVG.	3.08	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.99		4.17
PULL #2	3.90	4.08		4.13
PULL #3	3.98	4.04		4.16
PULL #4	3.97	4.06		4.02
PULL #5	3.90	4.10		3.99
TOTAL	19.71	20.27		20.47
AVG.	3.94	4.05		4.09

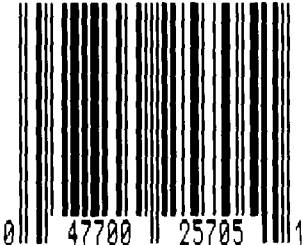
Do Not Use

SERIAL NO



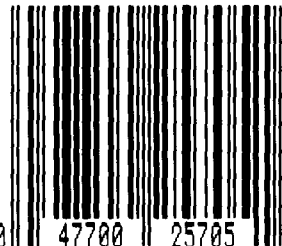
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ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
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0 47700 1 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee



5705 C6702842

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

C6702842

46

ORDER NO.

25705

10RR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM