

UPC



C6702874

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702874
6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.200333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0893333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .219349

THE AMR FOR THIS RIFLE IS: .993

CENTROIDAL DISTANCES

0 TO 1	.293552
1 TO 2	.0439318
1 TO 3	.251098

2 + <----POA
3

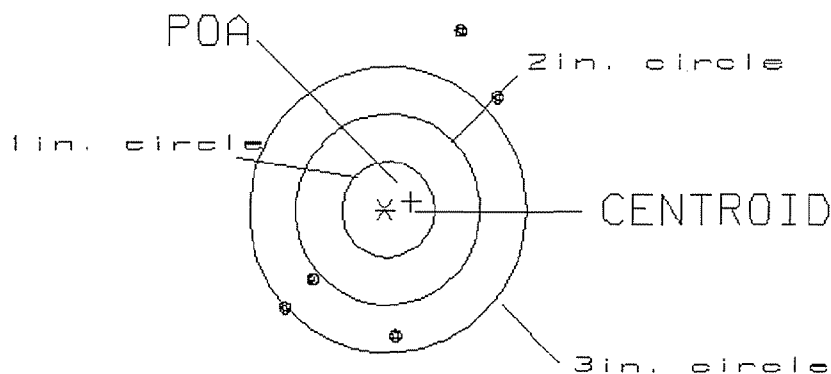
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .294
 MIN RADIUS : 1.102
 MEAN RADIUS : 1.537
 MAX RADIUS : 2.006
 CENTROID X : -.283
 CENTROID Y : -.078

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702874

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 3.19
 GS= 3.47

0
 0
 2

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .276

MIN RADIUS : .154

MEAN RADIUS : .779

MAX RADIUS : 1.371

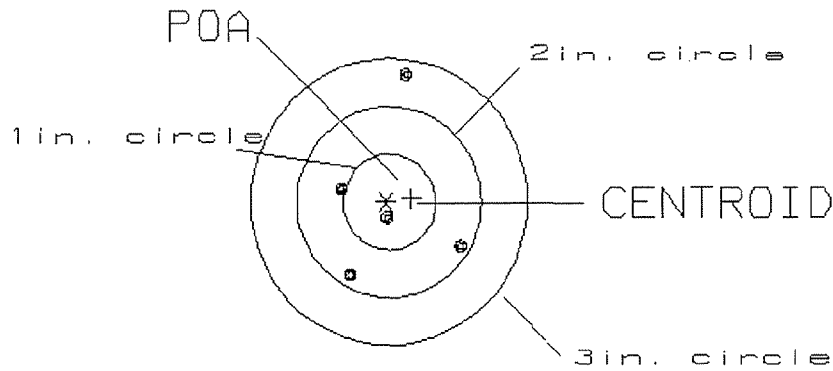
CENTROID X : -.274

CENTROID Y : -.035

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702874

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.31

1

VS= 2.15

4

GS= 2.25

5

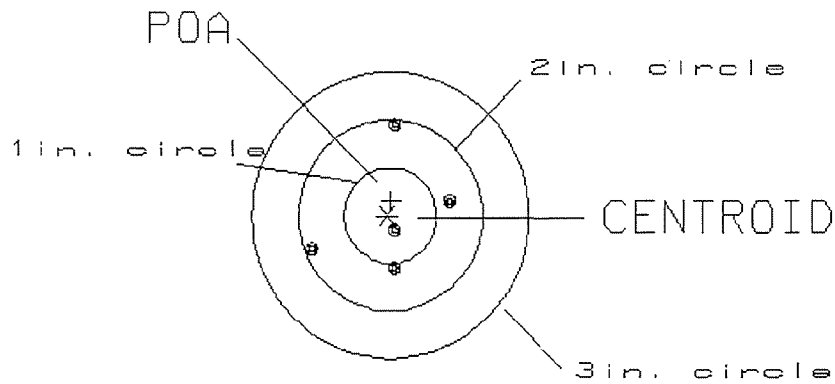
PATTERN #: 3

POA TO CENTROID: .161
 MIN RADIUS : .165
 MEAN RADIUS : .663
 MAX RADIUS : .967
 CENTROID X : -.044
 CENTROID Y : -.155

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702874

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.52
 VS= 1.53
 GS= 1.61

1
 5
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702874
1 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.288667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0843333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .300733

THE AMR FOR THIS RIFLE IS: 1.33

CENTROIDAL DISTANCES

0 TO 1	.616209
1 TO 2	.699618
1 TO 3	.568859

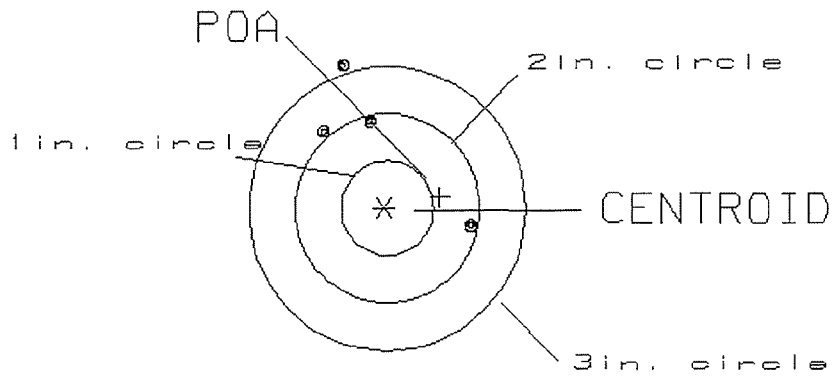
3
1 +2 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .617
 MIN RADIUS : .901
 MEAN RADIUS : 1.505
 MAX RADIUS : 3.090
 CENTROID X : -.605
 CENTROID Y : -.117

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782874

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.56
 VS= 4.55
 GS= 4.64

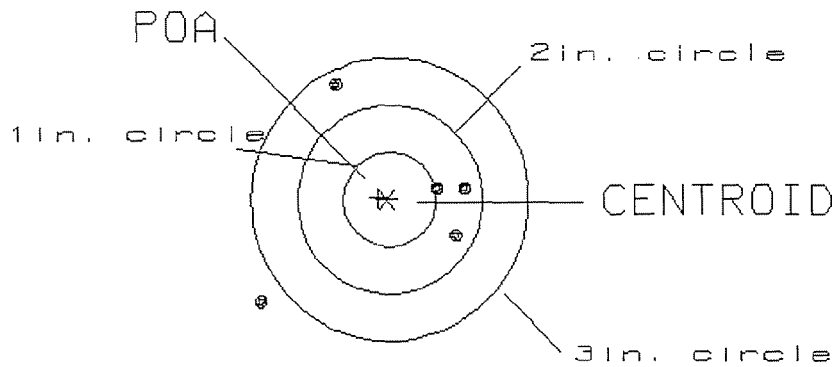
0
 2
 3

PATTERN #: 2
 POA TO CENTROID: .091
 MIN RADIUS : .490
 MEAN RADIUS : 1.047
 MAX RADIUS : 1.764
 CENTROID X : .088
 CENTROID Y : -.021

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702074

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.24
 VS= 2.25
 GS= 2.55

1
 3
 4

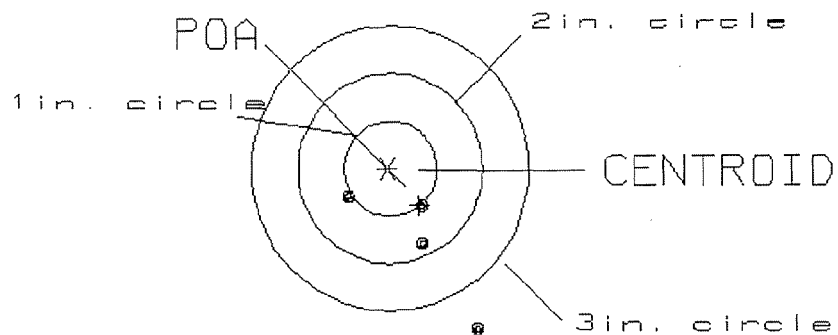
PATTERN #: 03

POA TO CENTROID: .524
 MIN RADIUS : .541
 MEAN RADIUS : 1.439
 MAX RADIUS : 3.328
 CENTROID X : -.349
 CENTROID Y : .391

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702874

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.22
 VS= 4.75
 GS= 5.24

0
 3
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2874

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-29-97	C K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	C K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-29-97	C K
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-15-97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-75 R-76	R-75 L-74	10/1/97 10/1/97 AC
	A) MALFUNCTIONS		10/1/97 10/1/97 10/4/97	TM
	B) PIERCED PRIMERS		10/1/97 10/1/97 10/4/97	TM
645	INSPECT FOR LIVE AMMO		10/1/97 10/1/97 10/4/97	KT TM D#
655	FINAL INSPECTION A) HEADSPACE		10-15-97	RP
	B) TRIGGER PULL	<u>2.49</u> <u>2.40</u> <u>2.45</u> <u>2.42</u> <u>2.47</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+.50#

3.00#+.75#

4.00#+1.00#

SERIAL NO. C 6702874

DATE 8-23-92

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.73	2.49		2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.59		2.30	
PULL #3	2.59	2.58		2.31	
PULL #4	2.65	2.57		2.25	
PULL #5	2.61	2.56		2.30	
TOTAL	13.19	12.79		11.79	
AVG.	2.638	2.558		2.358	

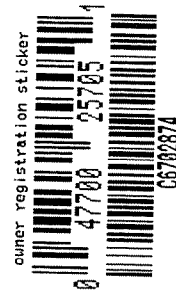
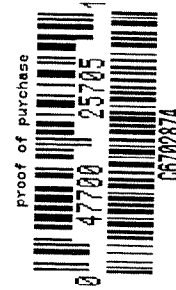
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.77	3.16		
PULL #2	2.95	3.04		
PULL #3	2.88	3.09		
PULL #4	2.88	3.09		
PULL #5	2.89	3.12		
TOTAL	14.37	15.5		
AVG.	2.874	3.1		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.08		4.21
PULL #2	4.07	4.10		3.93
PULL #3	3.90	4.07		3.90
PULL #4	3.92	4.06		3.88
PULL #5	3.88	4.09		3.93
TOTAL	19.84	20.4		19.85
AVG.	3.968	4.08		3.97

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO



C6702874

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MODEL 700™ M24
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ORDER 25705
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Do Not Use

VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Marque Deposit.

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