

UPC



01 47700 25705 1

C6702876

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702876
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .105667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0853333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .135821

THE AMR FOR THIS RIFLE IS: 1.084

CENTROIDAL DISTANCES

0	TO	1	.196352
1	TO	2	.166973
1	TO	3	.36273

$\begin{matrix} 3 & 2 \\ + & 1 \end{matrix}$ <----POA

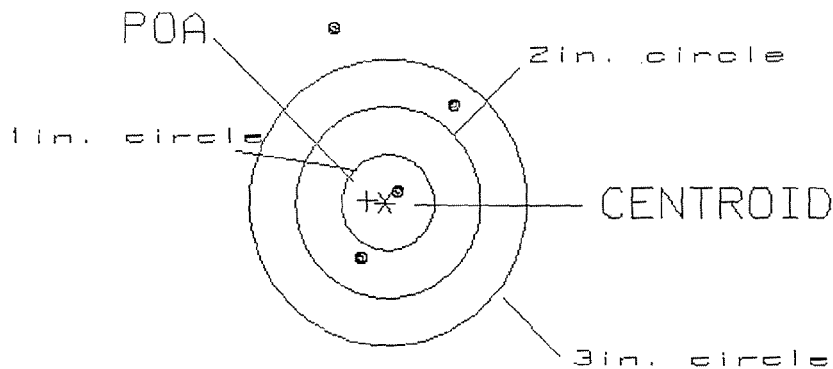
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .196
 IN RADIUS : .099
 MEAN RADIUS : 1.261
 MAX RADIUS : 2.354
 CENTROID X : .195
 CENTROID Y : -.023

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782876

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.38
 VS= 4.15
 GS= 4.23

1
 2
 3

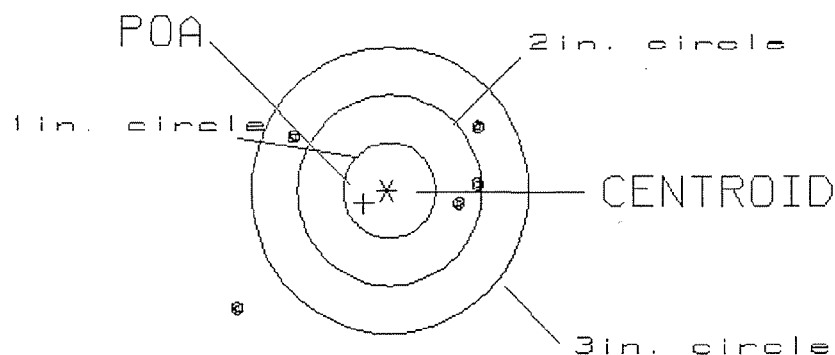
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .283
 MIN RADIUS : .746
 MEAN RADIUS : 1.223
 MAX RADIUS : 2.024
 CENTROID X : .249
 CENTROID Y : .135

22 Oct 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702876

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.60
 VS= 1.92
 GS= 3.20

0
 2
 4

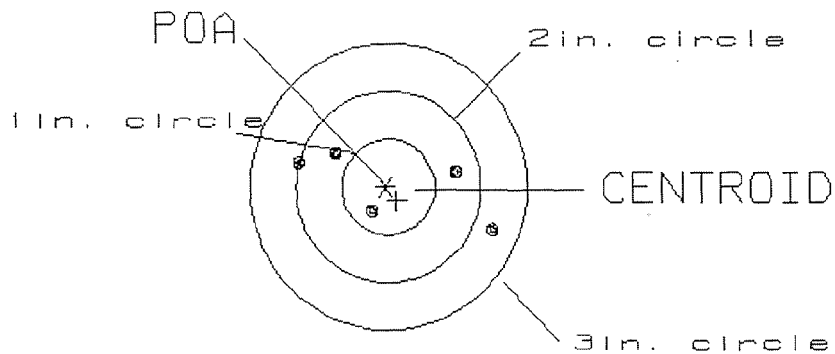
PATTERN #: 3

POA TO CENTROID: .192
 1 IN RADIUS : .265
 MEAN RADIUS : .769
 MAX RADIUS : 1.177
 CENTROID X : -.127
 CENTROID Y : .144

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702876

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= .77
 GS= 2.20

1
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702876

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-7-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	RW
	M) IRON SIGHT ALIGNMENT		10-7-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	RW
640	GALLERY TEST AND TARGET	L 60 R 90	10/22/97 PB	
	A) MALFUNCTIONS	Bolt stop binds	10/22/97 PB	
	B) PIERCED PRIMERS		10/22/97 PB	
645	INSPECT FOR LIVE AMMO		10/22/97	LT
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.81</u> <u>2.78</u> <u>2.51</u> <u>2.75</u> <u>2.81</u>	10-23-97	CR
	C) FUNCTION		10/23/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702816

DATE 10-4-97

TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.43		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.55		2.46	
PULL #3	2.49	2.34		2.43	
PULL #4	2.50	2.47		2.49	
PULL #5	2.51	2.61		2.51	
TOTAL	12.62	12.40		12.40	
AVG.	2.52	2.48		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.21		
PULL #2	3.31	3.06		
PULL #3	3.25	3.24		
PULL #4	3.28	3.15		
PULL #5	3.04	3.15		
TOTAL	16.08	15.81		
AVG.	3.21	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.44	4.34		4.16
PULL #2	4.48	4.62		4.13
PULL #3	4.63	4.51		4.18
PULL #4	4.48	4.49		4.16
PULL #5	4.36	4.57		4.22
TOTAL	22.39	22.53		20.85
AVG.	4.47	4.50		4.17

Do Not Use

Do Not Use

LOT #1

SERIAL NO



C6702876

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO C6702876
46 ORDER NO. 25705

10RR

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

