

UPC



C6702886

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702886
29 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0193333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0273333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0334797$

THE AMR FOR THIS RIFLE IS: $.7847$

CENTROIDAL DISTANCES

0 TO 1	.396308
1 TO 2	.644023
1 TO 3	.500373

1
2 3 <----POA

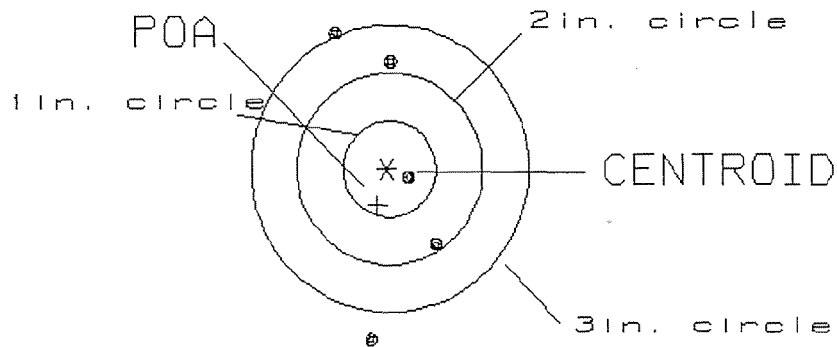
PATTERN #: 1

POA TO CENTROID: .396
 MIN RADIUS : .260
 MEAN RADIUS : 1.130
 MAX RADIUS : 1.774
 CENTROID X : .098
 CENTROID Y : .384

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702886

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.14
 VS= 3.22
 GS= 3.25

1
 2
 3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .272

MIN RADIUS : .064

MEAN RADIUS : .670

MAX RADIUS : 1.036

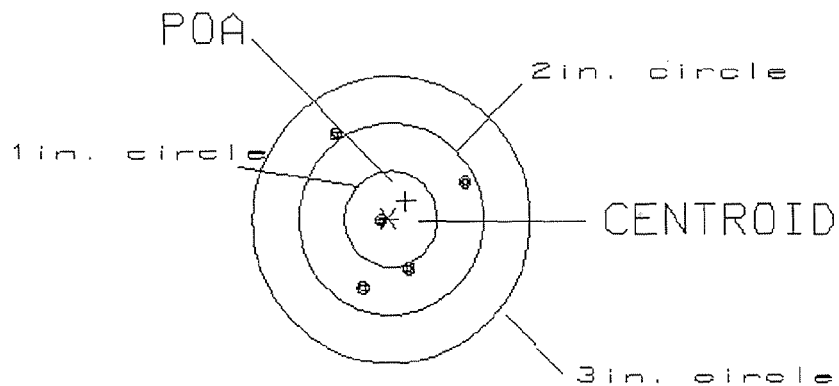
CENTROID X : -.196

CENTROID Y : -.189

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702086

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.45

1

VS= 1.55

4

GS= 1.60

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

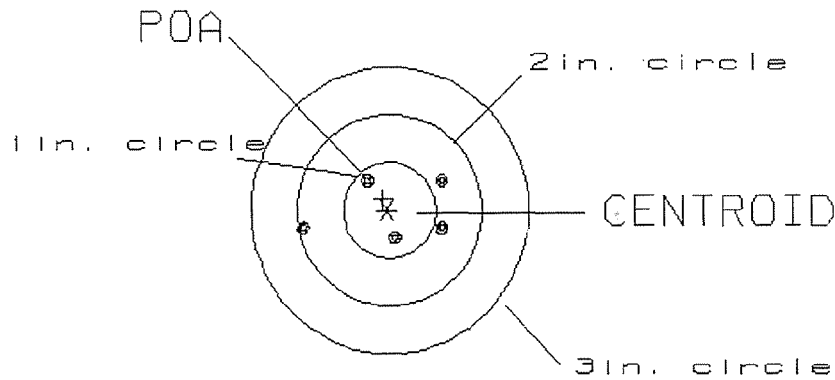
PATTERN #: 3

POA TO CENTROID: .120
 MIN RADIUS : .264
 MEAN RADIUS : .554
 MAX RADIUS : .912
 CENTROID X : .040
 CENTROID Y : -.113

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702086

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47

2

US= .56

5

GS= 1.54

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702886
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.045$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.742667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.744029$

THE AMR FOR THIS RIFLE IS: 2.045

CENTROIDAL DISTANCES

0 TO 1	.45658
1 TO 2	3.22378
1 TO 3	.397364

1
3 + <----POA

2

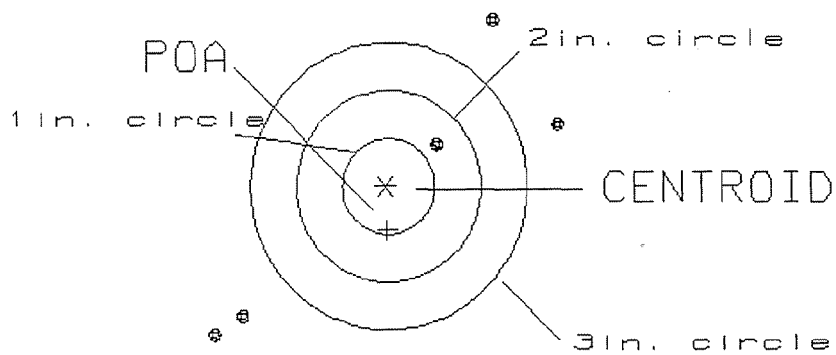
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .457
 IN RADIUS : .711
 MEAN RADIUS : 1.840
 MAX RADIUS : 2.418
 CENTROID X : -.023
 CENTROID Y : .456

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702886.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.68
 VS= 3.29
 GS= 4.42

0
 1
 1

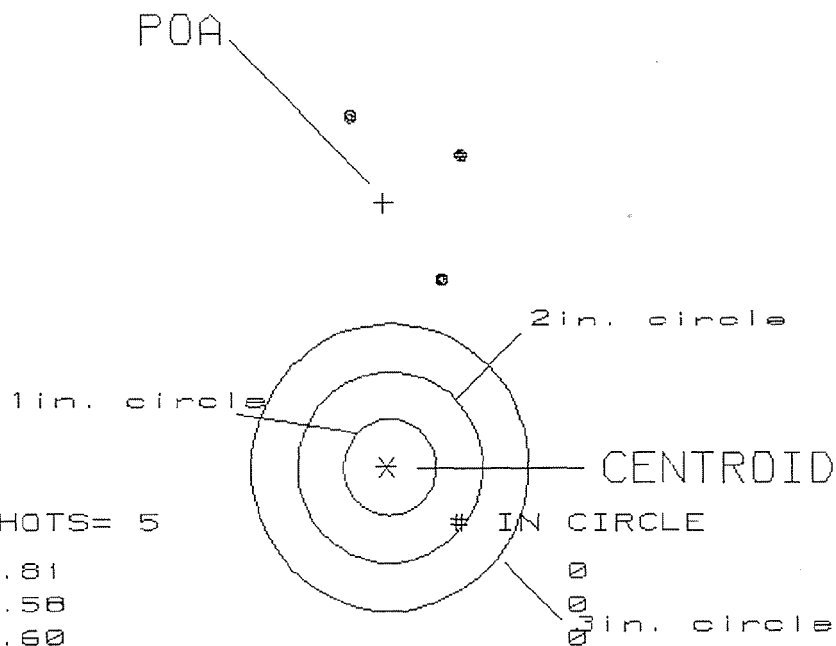
PATTERN #: ☐ 2 ☐

POA TO CENTROID: 2.768
 IN RADIUS : 2.019
 MEAN RADIUS : 3.616
 MAX RADIUS : 5.890
 CENTROID X : .048
 CENTROID Y : -2.767

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702806.1

CENTERFIRE PATTERN # 2



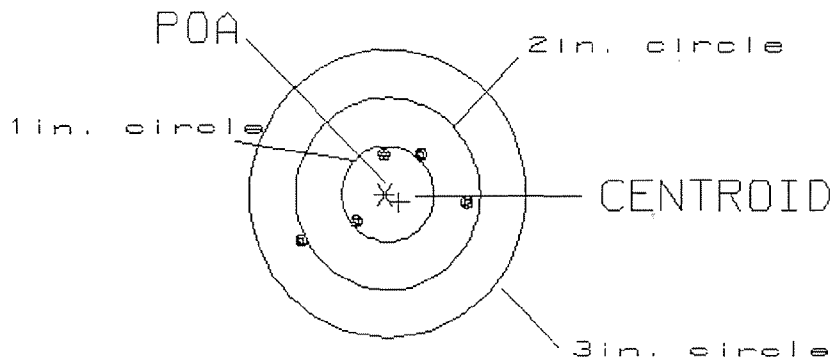
PATTERN #: 03

POA TO CENTROID: .181
 1IN RADIUS : .452
 LEAN RADIUS : .680
 MAX RADIUS : 1.018
 CENTROID X : -.160
 CENTROID Y : .083

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C67028001

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.80
 VS= .94
 GS= 1.85

2
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702886

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.023</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-8-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	RW
	M) IRON SIGHT ALIGNMENT		10-8-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	RW
640	GALLERY TEST AND TARGET	L 80 R 70 L 80 R 20	10/22/97 11/29/97	127 127
	A) MALFUNCTIONS		10/22/97 10/24/97	127 127
	B) PIERCED PRIMERS		10/22/97 10/24/97	127 127
645	INSPECT FOR LIVE AMMO		10/22/97 10/24/97	PB PB
655	FINAL INSPECTION A) HEADSPACE		11/7/97	RP
	B) TRIGGER PULL	<u>2.53</u> <u>2.65</u> <u>2.69</u> <u>2.71</u> <u>2.75</u>	10-31-97	C/K
	C) FUNCTION		11/7/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6702886
DATE 10-2-97
TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.64		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.70		2.65	
PULL #3	2.73	2.79		2.49	
PULL #4	2.59	2.66		2.75	
PULL #5	2.78	2.81		2.75	
TOTAL	12.33	1360		1309	
AVG.	2.66	2.72		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.46		
PULL #2	3.29	3.37		
PULL #3	3.33	3.44		
PULL #4	3.42	3.25		
PULL #5	3.36	3.39		
TOTAL	1679	1691		
AVG.	3.35	3.38		

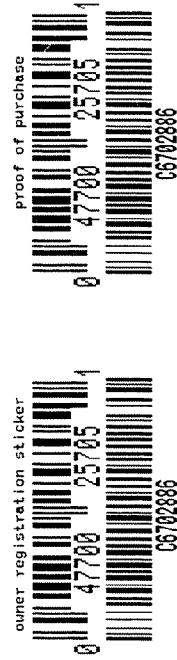
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.19		4.48
PULL #2	4.22	4.56		4.39
PULL #3	4.33	4.39		4.42
PULL #4	4.32	4.06		4.50
PULL #5	4.22	4.32		4.45
TOTAL	2134	2152		2224
AVG.	4.26	4.30		4.44

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
PROCESSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7-62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
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46
ORDER NO
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01XR



5705 C6702886

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MODEL 700™ M24

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SERIAL NO



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