

UPC



C6702891

M2400046608

CONFIDENTIAL SUBJECT TO PROTECTIVE ORDER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6702891

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



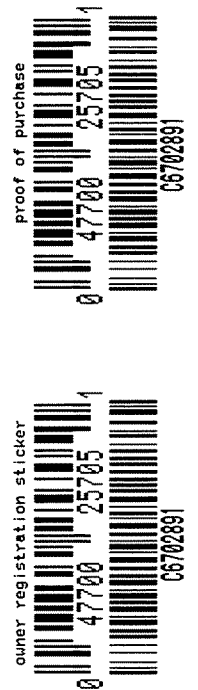
5705 C6702891

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702891
10 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .018
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0833333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0852552

THE AMR FOR THIS RIFLE IS: .828

CENTROIDAL DISTANCES

0	TO	1	.0834506
1	TO	2	.445027
1	TO	3	.408648

2

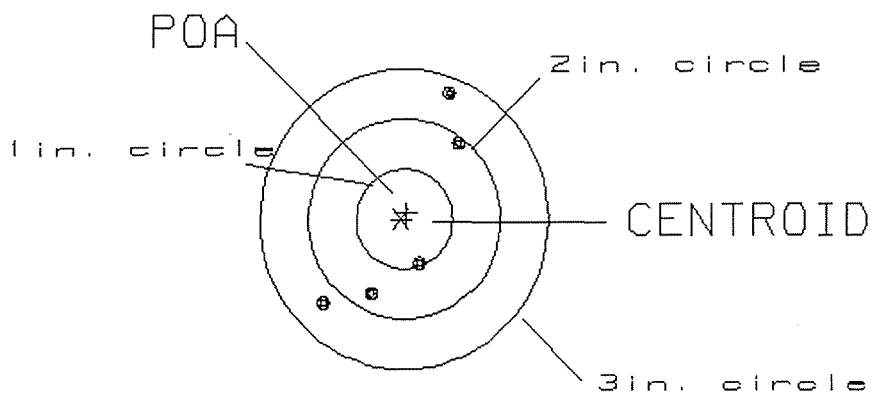
1 3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .083
 MIN RADIUS : .489
 MEAN RADIUS : .940
 MAX RADIUS : 1.310
 CENTROID X : -.058
 CENTROID Y : -.060

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702891

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40

1

VS= 2.04

3

GS= 2.42

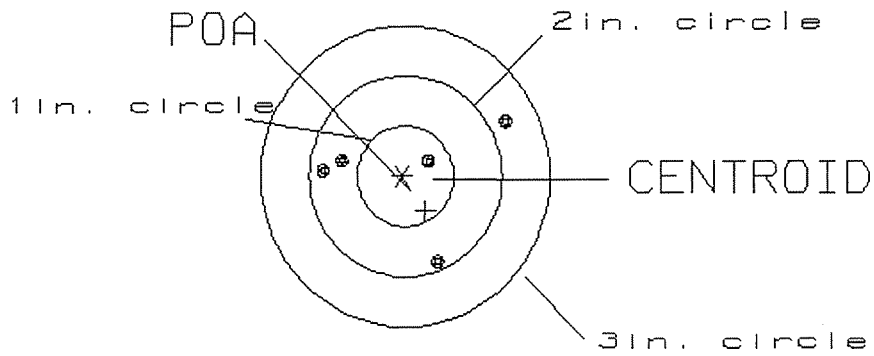
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .421
 MIN RADIUS : .264
 MEAN RADIUS : .779
 MAX RADIUS : 1.127
 CENTROID X : -.238
 CENTROID Y : .347

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702891

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87
 VS= 1.42
 GS= 1.93

1
 4
 5

PATTERN #: 3

POA TO CENTROID: .352

MIN RADIUS : .395

MEAN RADIUS : .765

MAX RADIUS : 1.513

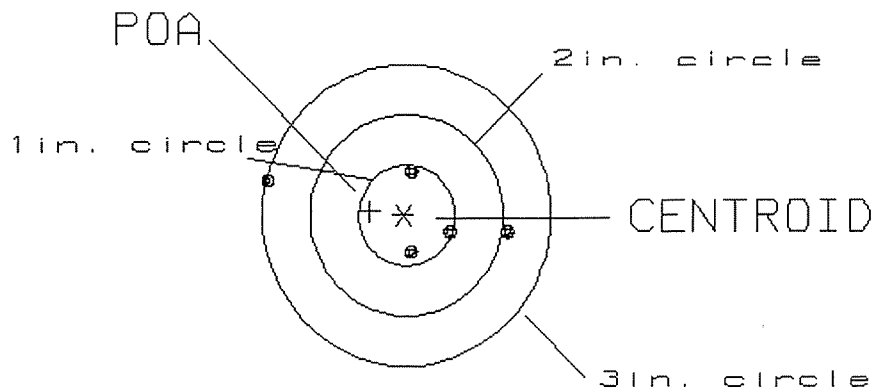
CENTROID X : .350

CENTROID Y : -.037

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702891

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.49

3

VS= .82

3

GS= 2.53

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702891
28 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.263
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .357333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .443685

THE AMR FOR THIS RIFLE IS: 1.952

CENTROIDAL DISTANCES

Ø TO	1	.354683
1 TO	2	.409708
1 TO	3	.173557

2³1
+ <----POA

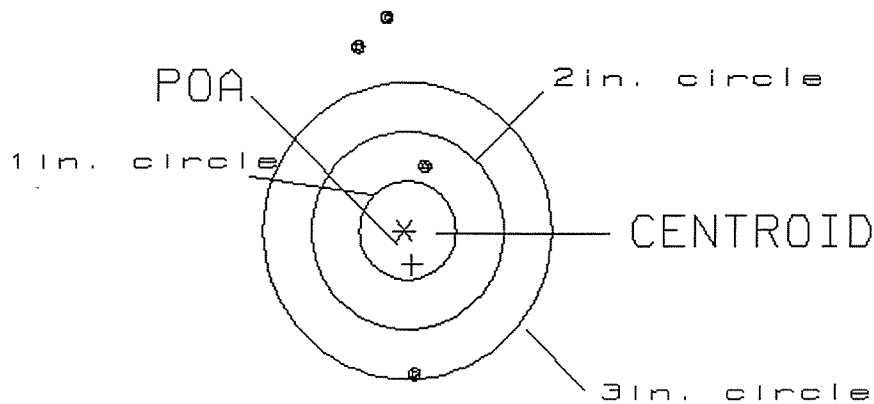
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .354
 MIN RADIUS : .640
 MEAN RADIUS : 1.872
 MAX RADIUS : 3.228
 CENTROID X : -.078
 CENTROID Y : .346

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702091

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .97
 VS= 5.35
 GS= 5.40

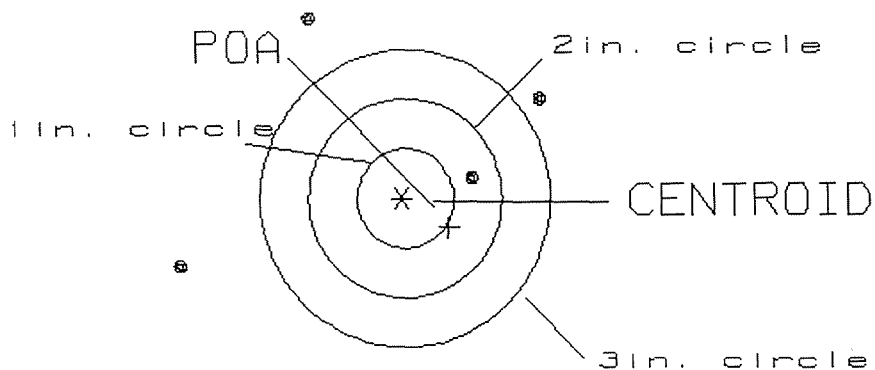
0
 1
 2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .564
 MIN RADIUS : .727
 MEAN RADIUS : 1.942
 MAX RADIUS : 2.674
 CENTROID X : -.484
 CENTROID Y : .291

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702891

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.77
 VS= 4.18
 GS= 4.78

0
 1
 1

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .491

MIN RADIUS : .978

EAN RADIUS : 2.042

MAX RADIUS : 3.727

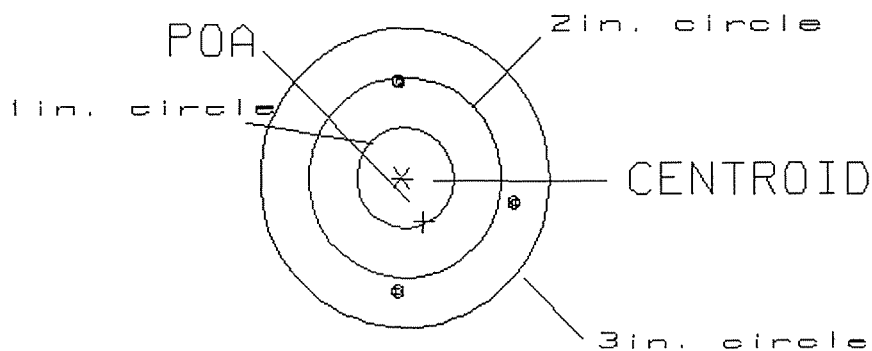
CENTROID X : -.227

CENTROID Y : .435

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702891

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.93

0

VS= 6.82

1

GS= 6.85

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2891

OP. #	OPERATION NAME	READINGS	DATE	INITI.
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>5</u> <u>7</u> <u>0</u>	10-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>0</u> <u>3</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-23-97	CIC
	J) ASSEMBLE STOCK		10-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-12-17	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-15-97	CR
	M) IRON SIGHT ALIGNMENT		10-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	h 86 R 64	10/28/97 11-10-97	127
	A) MALFUNCTIONS		10/28/97 11-10-97	127
	B) PIERCED PRIMERS		10/28/97 11-10-97	127
645	INSPECT FOR LIVE AMMO		10/28/97 11-10-97	PB DB TMC
655	FINAL INSPECTION A) HEADSPACE		11-12-17	CK
	B) TRIGGER PULL	<u>244</u> <u>247</u> <u>247</u> <u>231</u> <u>263</u>	11/11/97	TIM
	C) FUNCTION		11-12-17	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

SERIAL NO. C6702891

DATE 10-15-97

TESTER TM

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.39	2.61	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.49	2.45	
PULL #3	2.42	2.47	2.58	
PULL #4	2.46	2.52	2.68	
PULL #5	2.46	2.60	2.70	
TOTAL	12.17	12.69	13.01	
AVG.	2.43	2.53	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	2.99	
PULL #2	3.26	3.11	
PULL #3	3.02	3.09	
PULL #4	3.16	2.89	
PULL #5	3.25	3.11	
TOTAL	15.83	15.19	
AVG.	3.16	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	4.16		3.94
PULL #2	3.98	4.06		3.93
PULL #3	4.16	4.13		3.98
PULL #4	4.05	4.10		3.99
PULL #5	4.25	3.96		4.17
TOTAL	20.35	20.41		20.01
AVG.	4.07	4.08		4.00