

UPC



C6702897

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702897
22 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0633333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.216$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.225094$

THE AMR FOR THIS RIFLE IS: 1.084

CENTROIDAL DISTANCES

0 TO 1	.362861
1 TO 2	.346712
1 TO 3	.0944299

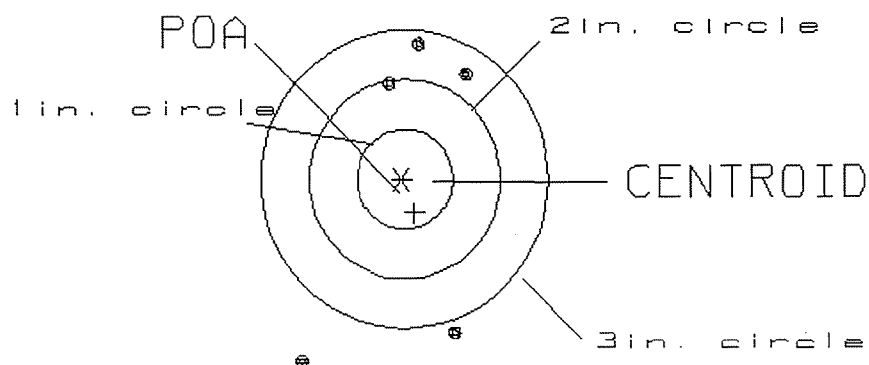
$\begin{matrix} 1 \\ 3 \\ +2 \end{matrix}$ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .363
 MIN RADIUS : .970
 MEAN RADIUS : 1.465
 MAX RADIUS : 2.140
 CENTROID X : -.132
 CENTROID Y : .338

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702897.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

VS= 3.20

1

GS= 3.44

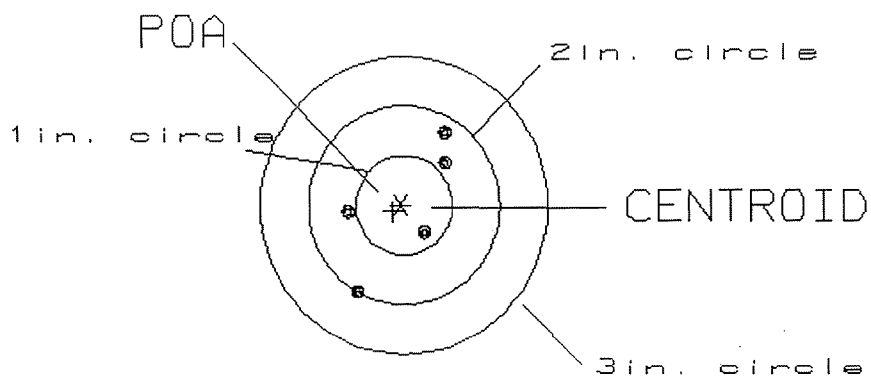
3

PATTERN #: 2
 POA TO CENTROID: .106
 MIN RADIUS : .346
 MEAN RADIUS : .662
 MAX RADIUS : .982
 CENTROID X : .083
 CENTROID Y : .066

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702897.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .96
 VS= 1.61
 GS= 1.82

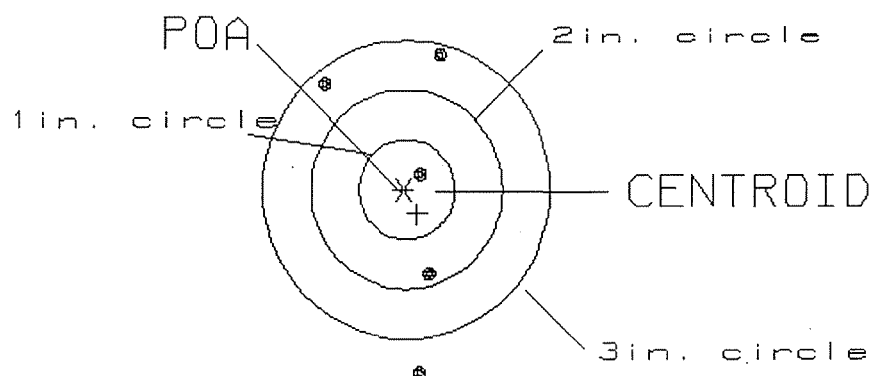
1
 5
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .282
 MIN RADIUS : .221
 MEAN RADIUS : 1.125
 MAX RADIUS : 1.806
 CENTROID X : -.141
 CENTROID Y : .244

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702897.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.14
 VS= 3.20
 GS= 3.20

1
 2
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702897
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.554667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.314333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.637543$

THE AMR FOR THIS RIFLE IS: 1.491

CENTROIDAL DISTANCES

0 TO 1	.697574
1 TO 2	.453882
1 TO 3	.123167

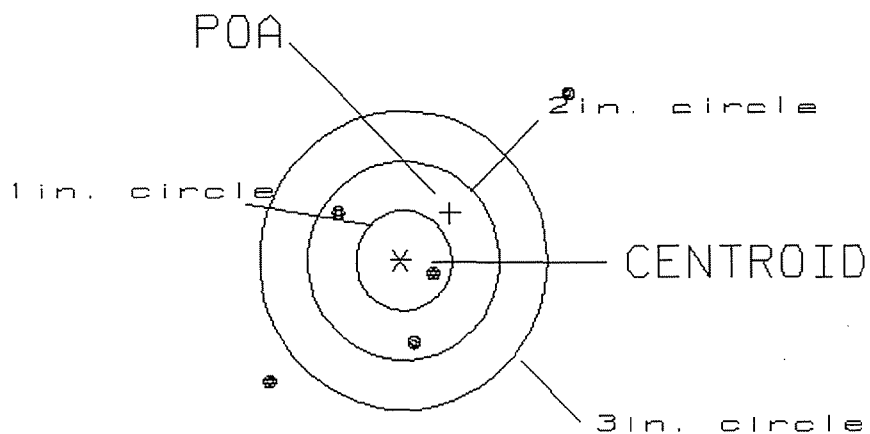
2 + <----POA
1³

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .697
 MIN RADIUS : .327
 MEAN RADIUS : 1.259
 MAX RADIUS : 2.425
 CENTROID X : -.509
 CENTROID Y : -.477

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702897

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.18
 VS= 2.85
 GS= 4.27

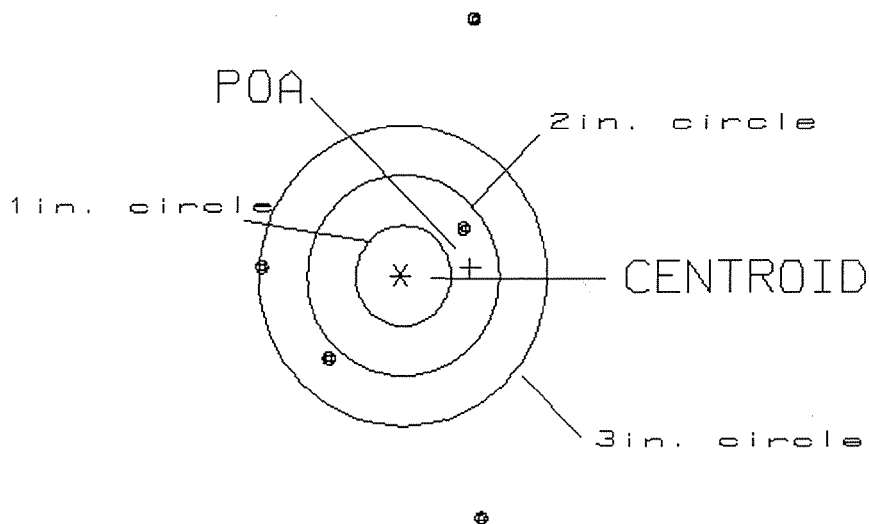
1
 3
 3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .733
 MIN RADIUS : .842
 MEAN RADIUS : 1.726
 MAX RADIUS : 2.676
 CENTROID X : -.729
 CENTROID Y : -.080

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702897

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.38
 VS= 4.96
 GS= 4.97

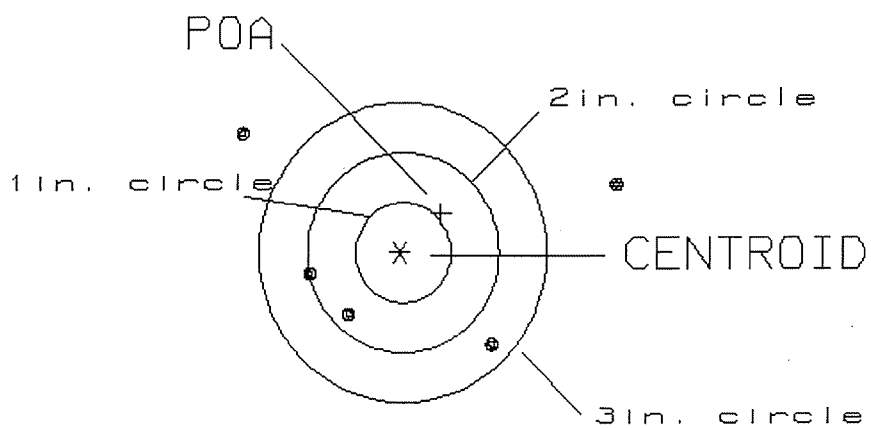
0
 1
 2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .575
 1IN RADIUS : .817
 MEAN RADIUS : 1.487
 MAX RADIUS : 2.286
 CENTROID X : -.426
 CENTROID Y : -.386

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702097

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.88

0

VS= 2.00

2

GS= 3.92

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702897

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>4</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/25/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	CR
	M) IRON SIGHT ALIGNMENT		10-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	CR
640	GALLERY TEST AND TARGET	L 73 R77 L 75 R75	10/15/97 PB 10/21/97 LK	
	A) MALFUNCTIONS		10/15/97 PB 10/21/97 LK	
	B) PIERCED PRIMERS		10/15/97 PB 10/21/97 LK	
645	INSPECT FOR LIVE AMMO		10/15/97 LK 10/21/97 PB	
655	FINAL INSPECTION A) HEADSPACE		10/25/97	RP
	B) TRIGGER PULL	<u>2.73</u> <u>2.73</u> <u>2.76</u> <u>2.76</u> <u>2.76</u>	10-23-97	CK
	C) FUNCTION		10/25/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702897

DATE 10-1-97

TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.59		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.60		2.58	
PULL #3	2.51	2.61		2.66	
PULL #4	2.54	2.60		2.62	
PULL #5	2.48	2.63		2.56	
TOTAL	1248	1303		1304	
AVG.	2.49	2.60		2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.46		
PULL #2	3.40	3.44		
PULL #3	3.49	3.38		
PULL #4	3.28	3.44		
PULL #5	3.46	3.42		
TOTAL	1693	1714		
AVG.	3.38	3.42		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.29		4.23
PULL #2	3.99	4.27		4.25
PULL #3	4.33	4.30		4.28
PULL #4	4.28	4.22		4.24
PULL #5	4.33	4.30		4.26
TOTAL	2101	2138		2126
AVG.	4.20	4.27		4.25

Do Not Use

Do Not Use

Lot #4

SERIAL NO.



C6702897

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6702897

46
ORDER NO.
25705

10RR

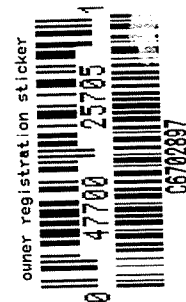
5705 C6702897

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM