

UPC



C6702905

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702905
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .081
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0566667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .098854
THE AMR FOR THIS RIFLE IS: .81

CENTROIDAL DISTANCES

0 TO 1	.154052
1 TO 2	.235716
1 TO 3	.149603

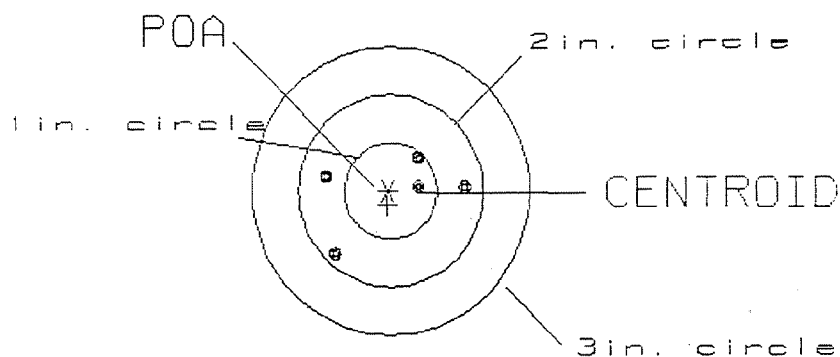
1
+32 <----POA

PATTERN #: [1]
 POA TO CENTROID: .154
 MIN RADIUS : .312
 MEAN RADIUS : .626
 MAX RADIUS : .902
 CENTROID X : .004
 CENTROID Y : .154

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702905

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.46

2

VS= .99

5

GS= 1.57

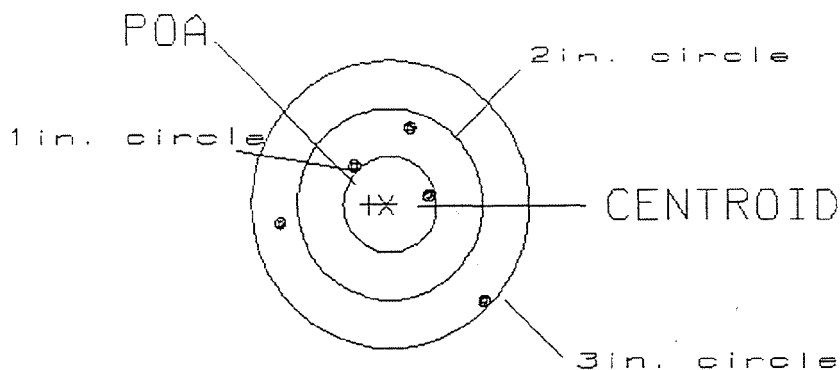
5

PATTERN #: 2
 POA TO CENTROID: .185
 MIN RADIUS : .421
 MEAN RADIUS : .882
 MAX RADIUS : 1.413
 CENTROID X : .185
 CENTROID Y : .003

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702905

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.24
 VS= 1.79
 GS= 2.36

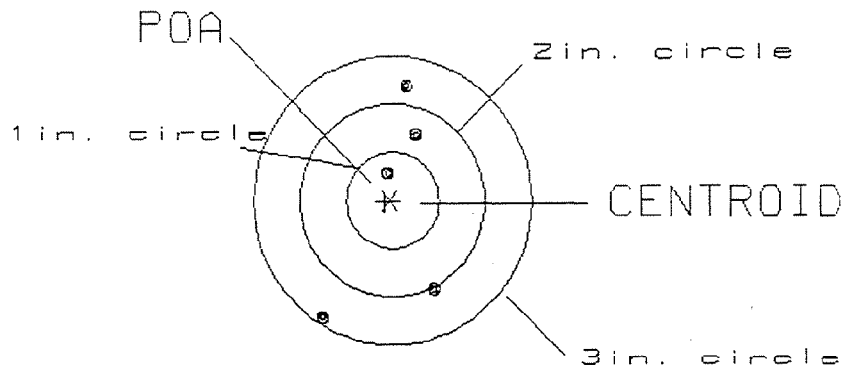
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .056
 MIN RADIUS : .296
 MEAN RADIUS : .922
 MAX RADIUS : 1.482
 CENTROID X : .054
 CENTROID Y : .013

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702905

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.25
 VS= 2.42
 GS= 2.60

1
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702905

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	12-17-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	12-17-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.023</u>	12-17-97	CR
	J) ASSEMBLE STOCK		12-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-17-97	CR
	M) IRON SIGHT ALIGNMENT		12-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-17-97	CR
640	GALLERY TEST AND TARGET	L 60 R 90	12/16/97	HT
	A) MALFUNCTIONS		12/16/97	LT
	B) PIERCED PRIMERS		12/16/97	LT
645	INSPECT FOR LIVE AMMO		12/16/97	17B
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CL
	B) TRIGGER PULL	<u>2.53</u> <u>2.55</u> <u>2.65</u> <u>2.69</u> <u>2.54</u>	12-17-97	CR
	C) FUNCTION		12-18-97	CL
660	PACK			

SWS TRIGGER PULL TEST

C6702905

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. ~~66702837~~

DATE 10-15-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.38	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.47	2.46	
PULL #3	2.28	2.38	2.57	
PULL #4	2.34	2.45	2.53	
PULL #5	2.33	2.42	2.56	
TOTAL	11.67	12.10	12.57	
AVG.	2.33	2.42	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	2.89	
PULL #2	2.94	2.97	
PULL #3	2.91	2.96	
PULL #4	2.99	2.95	
PULL #5	2.99	2.99	
TOTAL	14.79	14.76	
AVG.	2.95	2.95	

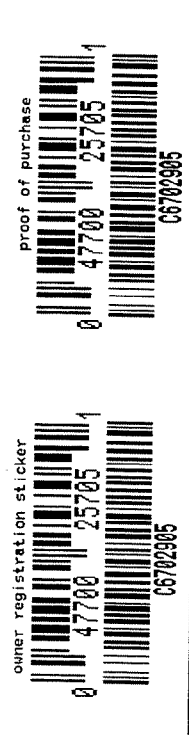
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.94		4.08
PULL #2	3.95	3.91		3.98
PULL #3	4.13	4.11		3.97
PULL #4	4.01	4.06		4.06
PULL #5	4.12	4.11		4.02
TOTAL	20.23	20.13		20.11
AVG.	4.04	4.02		4.02

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



C6702905

ORDER 25705
MODEL 700TM M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700TM M24
UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. C6702905
46
ORDER NO. 25705
19XR

5705 C6702905