

UPC



C6702911

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702911
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .136333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.227
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .264794

THE AMR FOR THIS RIFLE IS: 1.129

CENTROIDAL DISTANCES

Ø TO	1	.424457
1 TO	2	.798376
1 TO	3	1.05715

1
+ <----POA
2
3

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .424

MIN RADIUS : .202

MEAN RADIUS : .596

MAX RADIUS : 1.066

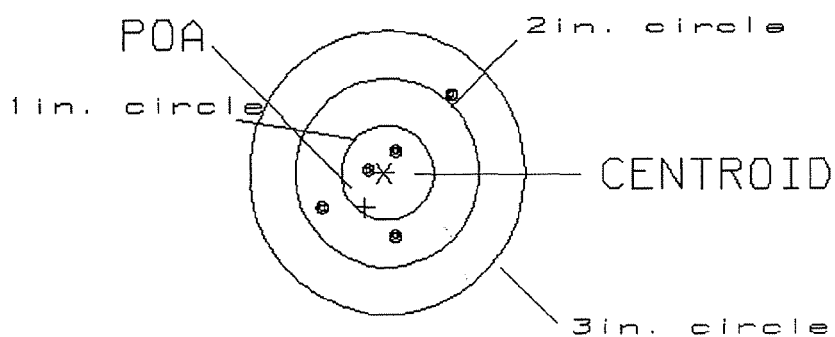
CENTROID X : .208

CENTROID Y : .370

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702911

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.39

2

VS= 1.49

4

GS= 1.78

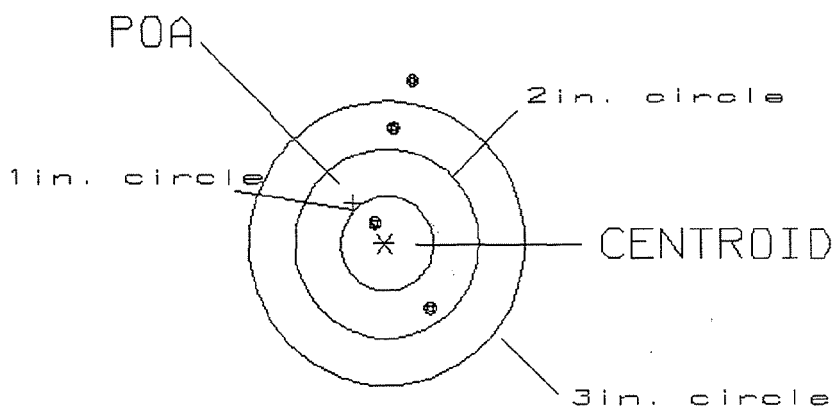
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .534
 MIN RADIUS : .218
 MEAN RADIUS : 1.336
 MAX RADIUS : 2.593
 CENTROID X : .330
 CENTROID Y : -.419

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

VS= 4.27

2

GS= 4.36

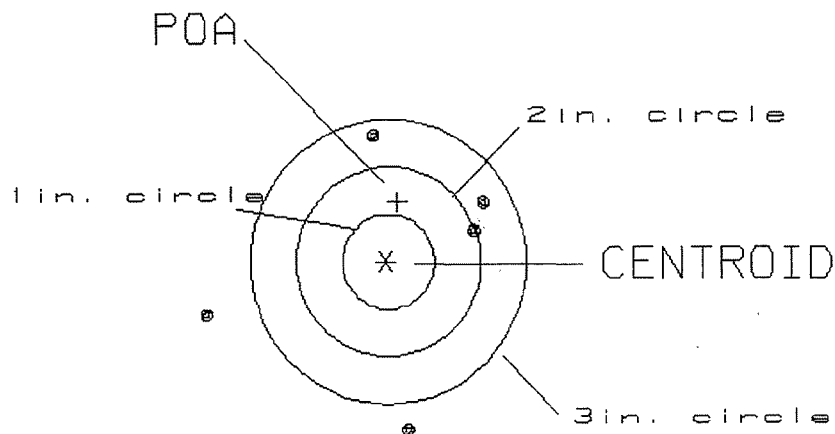
3

PATTERN #: 3
 POA TO CENTROID: .645
 MIN RADIUS : 1.006
 MEAN RADIUS : 1.456
 MAX RADIUS : 2.030
 CENTROID X : -.129
 CENTROID Y : -.632

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.96

0

VS= 3.04

0

GS= 3.18

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702911

DATE 9-4-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.47	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.31	2.42	
PULL #3	2.48	2.48	2.48	
PULL #4	2.54	2.41	2.44	
PULL #5	2.47	2.31	2.43	
TOTAL	12.32	11.98	12.20	
AVG.	2.464	2.396	2.440	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.04	
PULL #2	3.11	3.10	
PULL #3	3.11	3.09	
PULL #4	3.09	2.98	
PULL #5	3.09	3.01	
TOTAL	15.46	15.22	
AVG.	3.092	3.044	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.05		4.05
PULL #2	4.00	4.08		4.16
PULL #3	3.97	3.99		4.11
PULL #4	3.99	4.09		4.09
PULL #5	4.00	4.15		4.05
TOTAL	19.86	20.36		20.46
AVG.	3.972	4.072		4.092

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702911

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-4-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CK
	M) IRON SIGHT ALIGNMENT		9-4-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CK
640	GALLERY TEST AND TARGET	Left 55 Right 95	9/22/97	TM
	A) MALFUNCTIONS		9/22/97	TM
	B) PIERCED PRIMERS		9/22/97	TM
645	INSPECT FOR LIVE AMMO		9/22/97	AL
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.53</u> <u>2.70</u> <u>2.48</u> <u>2.80</u> <u>2.72</u>	8-23-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			

Do Not Use

Do Not Use

SERIAL NO.



C6702911

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. C6702911	46	ORDER NO. 25705	25DR
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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 C6702911

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

