

UPC



C6702912

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Centroidal distance calculations for Rifle # C6702912
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .294333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .120333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .317981

THE AMR FOR THIS RIFLE IS: .868

CENTROIDAL DISTANCES

0 TO 1 .512925
1 TO 2 .291602
1 TO 3 .404784

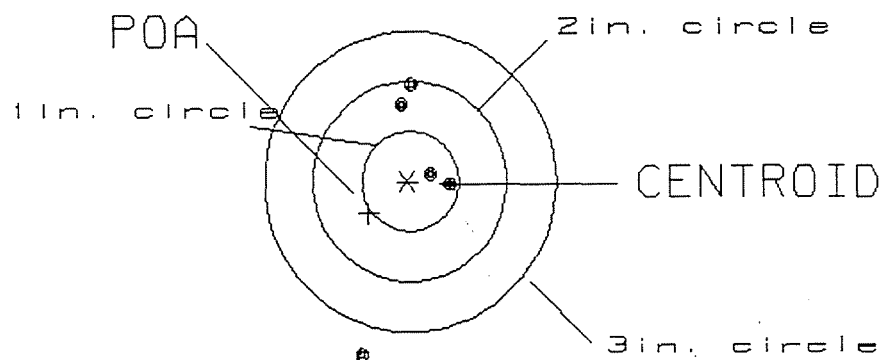
+ ²/₃ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .513
 MIN RADIUS : .219
 MEAN RADIUS : .814
 MAX RADIUS : 1.775
 CENTROID X : .396
 CENTROID Y : .326

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702912

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .84

2

VS= 2.68

4

GS= 2.73

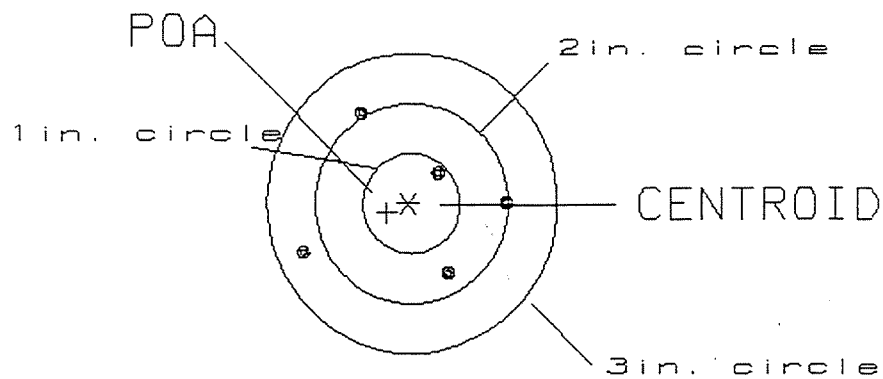
4

PATTERN #: 2
POA TO CENTROID: .240
MIN RADIUS : .409
MEAN RADIUS : .896
MAX RADIUS : 1.266
CENTROID X : .222
CENTROID Y : .092

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

1

VS= 1.62

3

GS= 2.20

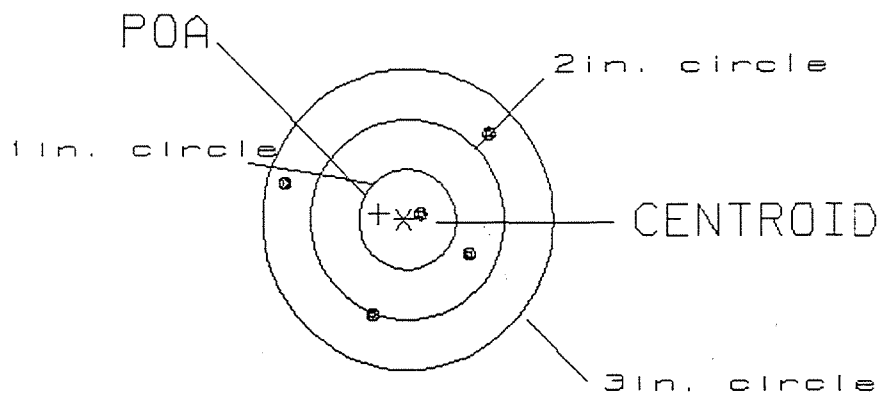
5

PATTERN #: 3
 POA TO CENTROID: .271
 MIN RADIUS : .175
 MEAN RADIUS : .894
 MAX RADIUS : 1.334
 CENTROID X : .265
 CENTROID Y : -.057

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.11
 VS= 1.81
 GS= 2.18

1
 2
 5

GUN SERIAL # C6702912

OP. #	OPERATION NAME	READINGS	DATE	INITI
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-24-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-97	CR
	M) IRON SIGHT ALIGNMENT		10-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-97	CR
640	GALLERY TEST AND TARGET	L 54 R 96	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/9/97	FW
	B) TRIGGER PULL	<u>2.53</u> <u>2.44</u> <u>2.46</u> <u>2.42</u> <u>2.44</u>	11/9/97	TM
	C) FUNCTION			
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

SERIAL NO. C6702912

DATE 10-23-97

TESTER TM

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.61	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.60	2.65	
PULL #3	2.47	2.50	2.48	
PULL #4	2.57	2.51	2.51	
PULL #5	2.40	2.48	2.35	
TOTAL	12.32	12.70	12.45	
AVG.	2.46	2.54	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.95	3.05		
PULL #2	3.10	3.21		
PULL #3	3.15	3.10		
PULL #4	3.10	2.98		
PULL #5	3.00	3.08		
TOTAL	15.30	15.42		
AVG.	3.06	3.08		

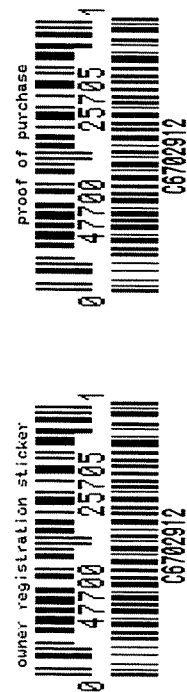
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.94		4.02
PULL #2	4.02	4.01		3.95
PULL #3	3.93	3.99		3.93
PULL #4	3.99	4.04		3.90
PULL #5	3.94	4.01		3.99
TOTAL	19.87	19.99		19.79
AVG.	3.97	3.99		3.95

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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MODEL 700™ M24

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BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 C6702912