

UPC



C6702913

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702913
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.111
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0476667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120802

THE AMR FOR THIS RIFLE IS: .9523

CENTROIDAL DISTANCES

0 TO 1	.16183
1 TO 2	.201718
1 TO 3	.292481

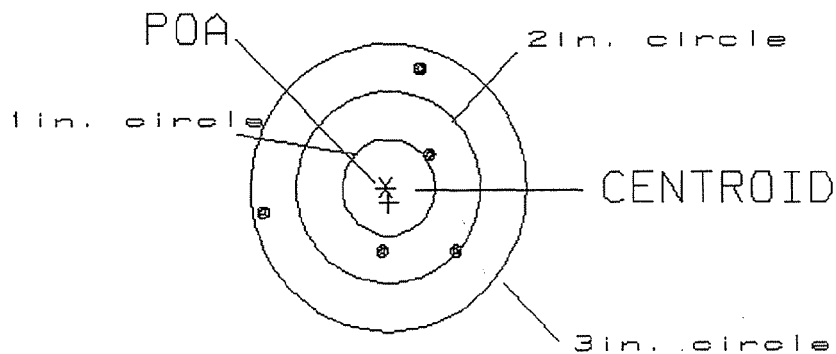
3 ¹/₂ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .162
 MIN RADIUS : .562
 MEAN RADIUS : .964
 MAX RADIUS : 1.362
 CENTROID X : -.035
 CENTROID Y : .158

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702913

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.03

0

VS= 1.93

3

GS= 2.25

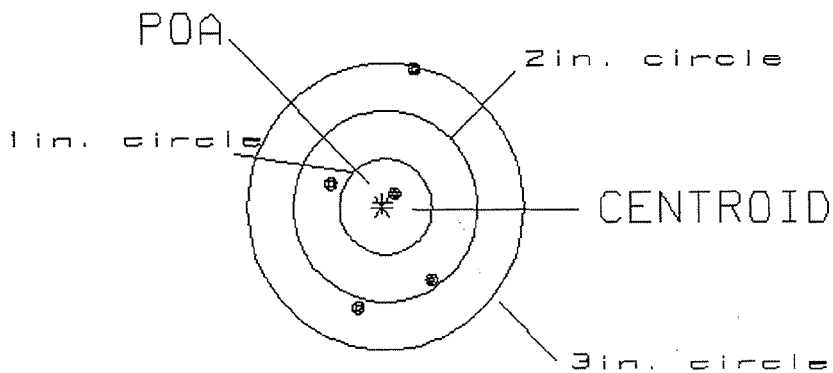
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .041
 MIN RADIUS : .221
 MEAN RADIUS : .874
 MAX RADIUS : 1.451
 CENTROID X : -.002
 CENTROID Y : -.041

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702913

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.19

1

VS= 2.50

3

GS= 2.57

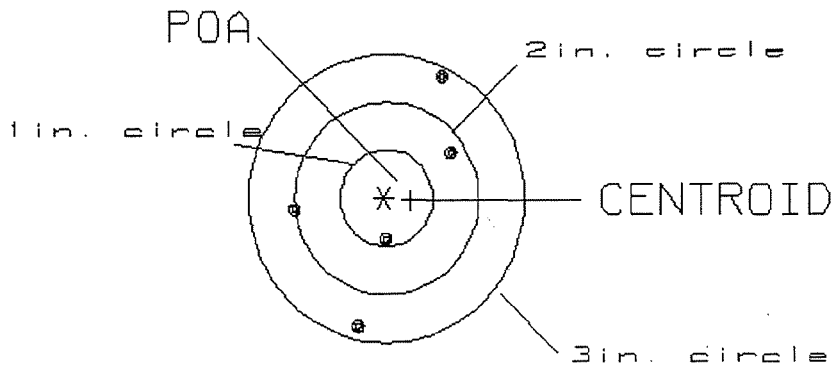
5

PATTERN #: 3
 POA TO CENTROID: .297
 MIN RADIUS : .396
 MEAN RADIUS : 1.019
 MAX RADIUS : 1.437
 CENTROID X : -.296
 CENTROID Y : .026

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702913

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 2.65
 GS= 2.80

1
 2
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702913

DATE 9-4-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.46	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.46	2.38	
PULL #3	2.45	2.38	2.44	
PULL #4	2.42	2.41	2.41	
PULL #5	2.34	2.37	2.46	
TOTAL	12.11	12.08	12.12	
AVG.	2.422	2.416	2.424	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.12	
PULL #2	3.01	3.17	
PULL #3	3.12	3.19	
PULL #4	3.13	3.14	
PULL #5	3.10	3.14	
TOTAL	15.56	15.76	
AVG.	3.112	3.152	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.92		4.15
PULL #2	3.93	3.90		4.14
PULL #3	3.94	4.01		4.11
PULL #4	4.04	3.98		4.21
PULL #5	3.99	3.89		4.16
TOTAL	19.91	19.70		20.77
AVG.	3.982	3.940		4.154

Do Not Use

Do Not Use

SERIAL NO



C6702913

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 C6702913

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
C6702913

46
ORDER NO

25705

25DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702913

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-4-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CK
	M) IRON SIGHT ALIGNMENT		9-4-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CK
640	GALLERY TEST AND TARGET	R 75 L 75	9-20-97	DH
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.51</u> <u>2.58</u> <u>2.51</u> <u>2.57</u> <u>2.56</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK
660	PACK			