

UPC



C6702919

M24000468

NOT TO PROTECTIVE ORDER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

M2400046822

SUBJECT TO PROTECTIVE ORDER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374703
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .144667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .051
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .153393

THE AMR FOR THIS RIFLE IS: 1.051

CENTROIDAL DISTANCES

0 TO 1	.170294
1 TO 2	.119202
1 TO 3	.10401

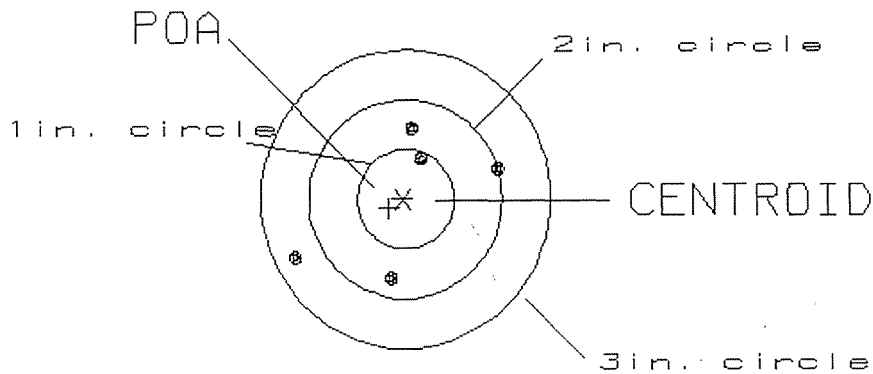
+3'2 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .170
 MIN RADIUS : .407
 MEAN RADIUS : .834
 MAX RADIUS : 1.251
 CENTROID X : .142
 CENTROID Y : .094

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374703

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.10
 VS= 1.49
 GS= 2.26

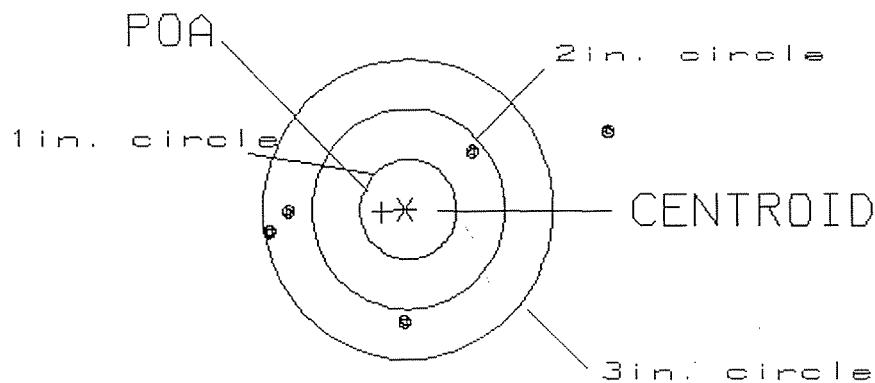
1
 3
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .238
 MIN RADIUS : .887
 MEAN RADIUS : 1.369
 MAX RADIUS : 2.191
 CENTROID X : .237
 CENTROID Y : .022

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374703

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.51
 VS= 1.82
 GS= 3.65

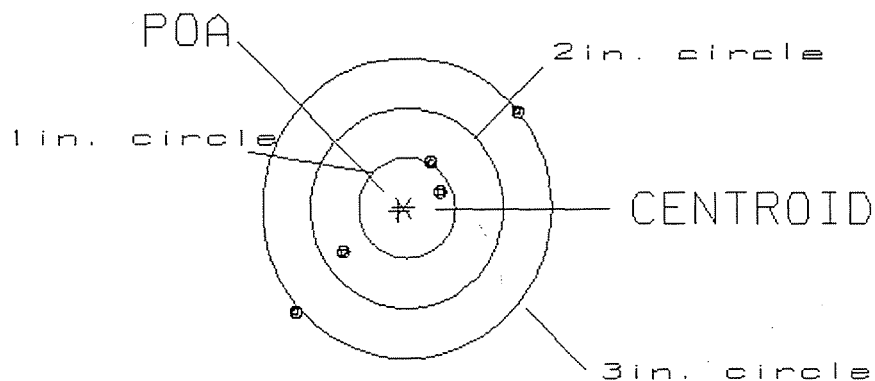
0
 1
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .066
 MIN RADIUS : .383
 MEAN RADIUS : .950
 MAX RADIUS : 1.515
 CENTROID X : .055
 CENTROID Y : .037

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374703

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.26
 VS= 1.96
 GS= 2.99

1
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

SERIAL NO. E6374703

DATE 10-29-97

TESTER TM

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.44	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.49	2.38	
PULL #3	2.64	2.39	2.50	
PULL #4	2.58	2.46	2.45	
PULL #5	2.45	2.43	2.54	
TOTAL	12.86	12.21	12.37	
AVG.	2.57	2.44	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.15	
PULL #2	3.20	3.09	
PULL #3	3.31	3.11	
PULL #4	3.28	3.08	
PULL #5	3.26	3.17	
TOTAL	16.17	15.60	
AVG.	3.23	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.07		3.97
PULL #2	4.12	4.06		3.99
PULL #3	4.19	4.22		4.10
PULL #4	4.18	4.17		4.02
PULL #5	4.13	4.19		3.96
TOTAL	20.59	20.71		20.04
AVG.	4.11	4.14		4.00

GUN SERIAL # E6374703

OP. #	OPERATION NAME	READINGS	DATE	INITI
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>021</u> <u>1022</u> <u>022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	L-50 R-100	11-19-97	DB
	A) MALFUNCTIONS		11-19-97	DB
	B) PIERCED PRIMERS		11-19-97	DB
645	INSPECT FOR LIVE AMMO		11-19-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/8/97	RW
	B) TRIGGER PULL	<u>2.56</u> <u>2.42</u> <u>2.50</u> <u>2.49</u> <u>2.53</u>	11/20/97	TRM
	C) FUNCTION			
660	PACK			

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

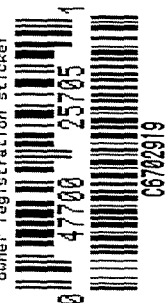
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

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SERIAL NO.



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ORDER

25705

MODEL 700™ M24

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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.



5705 C6702919