

UPC



C6702923

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374495
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .041
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.126333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .13282

THE AMR FOR THIS RIFLE IS: .964

CENTROIDAL DISTANCES

0	TO	1	.128658
1	TO	2	.283155
1	TO	3	.219057

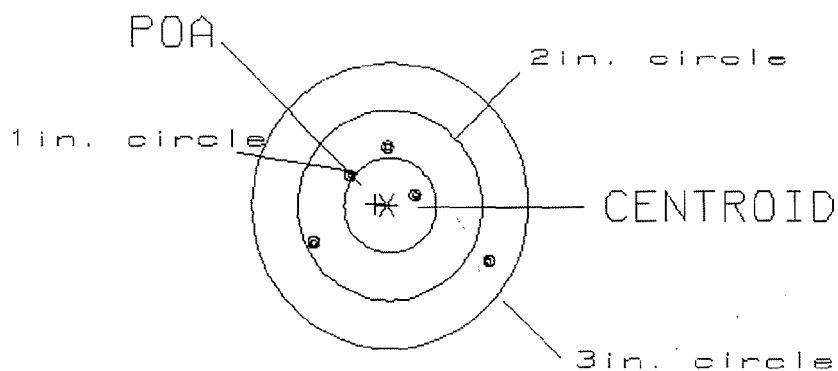
2^{+1}_3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .129
 MIN RADIUS : .277
 MEAN RADIUS : .724
 MAX RADIUS : 1.253
 CENTROID X : .128
 CENTROID Y : -.013

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EGJ74495

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.92

1

VS= 1.24

4

GS= 1.93

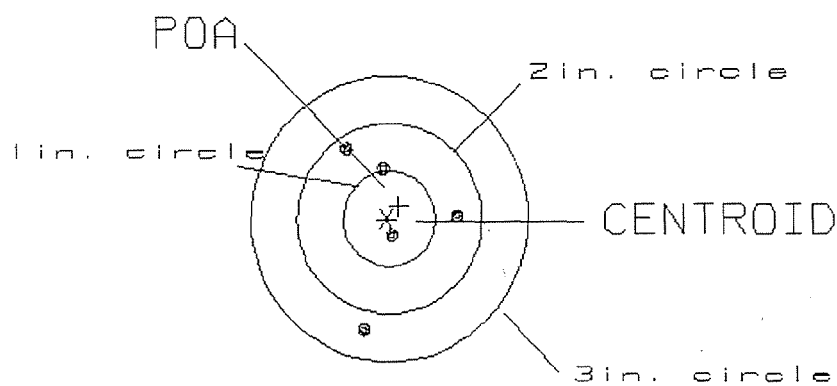
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .185
 MIN RADIUS : .138
 MEAN RADIUS : .687
 MAX RADIUS : 1.192
 CENTROID X : -.128
 CENTROID Y : -.134

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374495

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

VS= 1.86

4

GS= 1.86

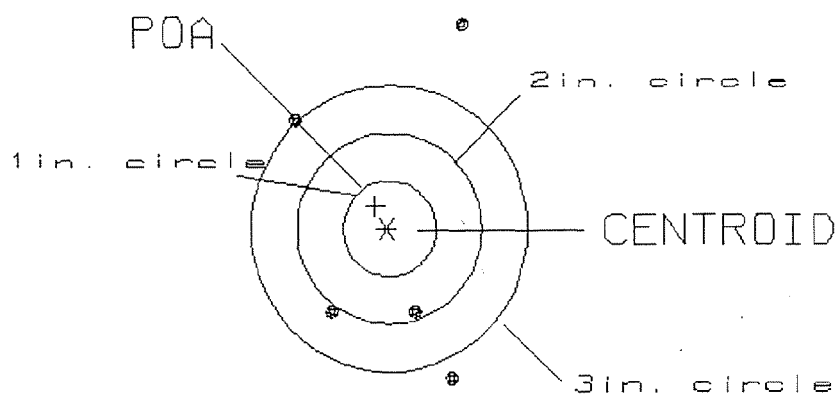
5

PATTERN #: 3
 POA TO CENTROID: .263
 MIN RADIUS : .909
 MEAN RADIUS : 1.481
 MAX RADIUS : 2.268
 CENTROID X : .123
 CENTROID Y : -.232

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG374495

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.79
 VS= 3.68
 GS= 3.69

0
 1
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374495

DATE 10-23-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.56	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.47	2.51	
PULL #3	2.64	2.50	2.41	
PULL #4	2.62	2.53	2.45	
PULL #5	2.58	2.56	2.48	
TOTAL	12.98	12.62	12.45	
AVG.	2.59	2.52	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.18	
PULL #2	3.15	3.06	
PULL #3	3.26	3.20	
PULL #4	3.19	3.23	
PULL #5	3.08	3.09	
TOTAL	15.78	15.76	
AVG.	3.15	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.16		4.19
PULL #2	3.94	4.24		4.18
PULL #3	4.24	4.20		4.04
PULL #4	4.20	4.29		4.23
PULL #5	4.18	4.15		4.21
TOTAL	20.83	21.04		20.85
AVG.	4.16	4.20		4.17

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374495

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

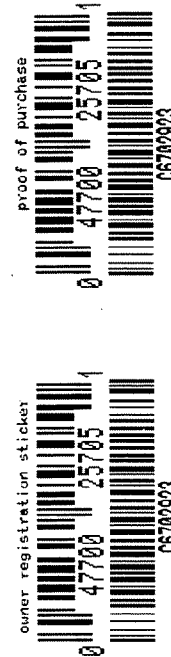
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-24-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-97	CR
	M) IRON SIGHT ALIGNMENT		10-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-97	CR
640	GALLERY TEST AND TARGET	L 50 R 100	11/18/97	PB
	A) MALFUNCTIONS		11/18/97	PB
	B) PIERCED PRIMERS		11/18/97	PB
645	INSPECT FOR LIVE AMMO		11/18/97	PL+
655	FINAL INSPECTION A) HEADSPACE		10/8/97	PLW
	B) TRIGGER PULL	<u>2.34</u> <u>2.32</u> <u>2.38</u> <u>2.31</u> <u>2.35</u>	11/20/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO



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ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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MODEL 700™ M24
UPC



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VERY IMPORTANT
Instruction Book
enclosed to assure
Safe Use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO
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46 ORDER NO
25705

22XR

5705 C6702923